I SELECTION



FISHBOAT Owner's Manual

Model/Number:	
Hull Identification Number:	
Date of Purchase/F irst Use: _	
Dealer Name:	
Address:	
Phone Number:	



Catalog Requests Call 1-800-603-BOAT

Central © 2004 Wellcraft Marine Corp., a subsidiary of Genmar Industries, Inc. 1651 Whitfield Avenue, Sarasota, FL 34243 For a complete list of standard and optional features and equipment, consult your local Wellcraft dealer. Due to a policy of continual product improvement, specifications are subject to change without notice. The weights and volumes shown are estimated and can vary from boat to boat because of equipment, etc. Wellcraft boats meet or exceed U.S. Coast Guard regulations at the date of manufacture. Wellcraft boats are NMMA Certified using ABYC standards.Wellcraft is a trademark of Genmar Industries, Inc. Printed in USA. Part No. 3208-5181

Table of Contents

Introductioni	Controls and Indicators	5-1
	INSTRUMENTATION	
General Information1-1	STEERING	
YOU AND YOUR NEW BOAT1-1	SHIFT/THROTTLE CONTROL	5-3
BOATING LAWS AND REGULATIONS1-6	POWÉR TRIM/TILT OPERATION	5-5
RECOMMENDED READING1-7		
PRE-DELIVERY CHECKLIST1-9	Trailering	
SERVICE/MAINTENANCE LOG1-10	GROSS VEHICLE WEIGHT RATING	6-1
BOAT DATA SHEET1-11	WEIGHT DISTRIBUTION	6-1
FUEL LOG1-12	HITCH	
FLOAT PLAN1-13	SAFETY CHAINS	6-2
WARRANTY REGISTRATION TRANSFER1-14	TRAILERING GUIDELINES	6-2
Death of Cafety	BACKING A TRAILER	6-3
Boating Safety2-1 ADVISORY STATEMENTS2-1	LAUNCHING GUIDELINES	6-3
	LOADING YOUR BOAT	
HAZARD COMMUNICATION2-1	ON THE TRAILER	6-4
SAFE BOATING RECOMMENDATIONS2-1		
SAFETY EQUIPMENT2-2	Pre-launch and Underway	7-1
SAFE BOATING COURSES2-5	LAUNCH AND CRUISE CHECKLIST	
DRUGS AND ALCOHOL2-5	FUELING	7-2
SAFE OPERATION2-5	LOADING PASSENGERS AND GEAR .	7-3
CARBON MONOXIDE AND BOATING2-6	STARTING PROCEDURES	
WATER SPORTS2-8	MANEUVERING	7-4
RULES OF THE ROAD2-9	ACCELERATION	
GENERAL RULES OF SEAMANSHIP2-11	TRIMMING YOUR BOAT	7-5
NAVIGATIONAL AIDS CHART2-14	ANCHORING	7-8
Specifications and Layout 2.1	NAVIGATION LIGHTS	
Specifications and Layout3-1	HAZARDOUS CONDITIONS	
SPECIFICATIONS3-1	REACTING TO EMERGENCIES	7-10
SAFETY LABEL LOCATIONS3-13	ADDITIONAL UNDERWAY INFORMATIO	N7-12
Boat Equipment4-1	RETURNING TO SHORE	7-12
12-VOLT DC ELECTRICAL SYSTEM4-1		
SWITCHES4-3	Winterization and Commissioning	
AC ELECTRICAL SYSTEM4-4	LIFTING THE BOAT	
MAIN ELECTRICAL PANEL4-6	PREPARATION FOR STORAGE	
ELECTRICAL SYSTEM	ENGINE, SYSTEMS & COMPONENTS	58-2
TROUBLESHOOTING CHART4-8	STORAGE ON TRAILER	8-4
FRESH WATER SYSTEM4-9	RECOMMISSIONING THE	
WATER SYSTEM TROUBLESHOOTING4-11	BOAT AFTER STORAGE	8-4
WASTE SYSTEMS4-12	General Maintenance	0 1
AUTOMATIC BILGE PUMP4-12		
SEACOCKS4-13	SERVICE SCHEDULE	
RAW WATER SYSTEM4-13	SALTWATER CORROSION	
BILGE BLOWER4-14	BOTTOM MAINTENANCE PROTECTION AGAINST ELECTROLYSI	9-2
ALCOHOL STOVE4-14		
MARINE STEREO4-14	DECK AND HULL CARE	9-3
VHF RADIO4-14	FIBERGLASS REPAIR HARDWARE AND FITTINGS	9-4
NAVIGATION EQUIPMENT4-14		
FUEL SYSTEM4-15	UPHOLSTERY	9-5
ENGINE MULTI-FUNCTION	INTERIOR FABRICS	
ALARM GAUGE4-15	WINDSHIELDS AND WINDOWS	
ENGINE EXHAUST SYSTEM4-15	CARPETING	9-5
REFRIGERATOR4-15	CANVAS	9-5
AIR CONDITIONING4-16	Nautical Glossary	10-1

Introduction

Congratulations on your new boat purchase and welcome to our boating family!

We want your boating experience to be the most enjoyable possible. The more you know about your new boat, the more you' II enjoy the time you spend aboard. That's why we prepared this manual. It's your guide for safe operation as well as under standing your boat's systems and equipment. It has been written for the beginning boater but experienced boater s will find helpful information as well. Be sure to read the contents thoroughly.

The popularity of boating and other water sports has grown tremendously in the past fe w years. Because of this, safety is an important issue for everyone who shares our w aterways.

Remember that along with the freedom and exhilaration of boating comes the responsibility that you have for the safety of your passenger s and the other boater's who share the water with you. Throughout this manual, specific precautions and symbols identify safety-related infor mation. Be sure to pay close attention to them.



This symbol means "pa y attention!" Here is important information for your safety. If you don't follow these instructions, you can damage your boat, hur t yourself or someone else or, even worse, have a fatal accident.



CAUTION

This symbol and signal word indicate a potentially hazardous situation. If you ignore this safety message, property damage or minor or moderate personal injury MAY or CAN result.

⚠ WARNING

This symbol and signal word indicate a potential hazard. If you ignore this safety message, serious injury or death CAN result.



! DANGER

This symbol and signal word indicate an immediate hazard. If you ignore this safety message, serious personal injury or death WILL result.

The precautions in this manual can't and don't cover every boating situation. If a specific method or procedure is not recommended, you must make sure that what you do is safe for you and others. Always use common sense when boating! Remember too that e very safe boating excursion is a happ y experience.

We'd also lik e to remind you to be kind to our environment while you're boating. Don't throw garbage and other refuse o verboard. And do your best to keep harmful compounds like gasoline and antifreeze out of the water.

This manual has been compiled to help you operate your craft with safety and pleasure. It contains the details of the craft, the equipment supplied or fitted, its systems, and infor mation on its operation and maintenance. Please read it carefully and familiarize your self with the craft before using it.

If this is your fir st craft, or if you are changing to a type of craft you are not familiar with, for your own comfort and safety, please ensure that you obtain handling and operating experience before "assuming command" of the craft. Your dealer or national sailing federation or you acht club will be pleased to advise you of local sea schools and competent instructors.

PLEASE KEEP THIS MANUAL IN A SECURE PLA CE, AND HAND IT O VER TO THE NEW O WNER WHEN YOU SELL THE CRAFT.

General Information – 1

This manual has been compiled to help you to operate your boat with safety and pleasure. It contains details of the vessel, the equipment supplied or fitted, its systems and infor mation on its operation and maintenance. Please read it carefully, and familiarize your self with the boat before using it.

If this is your fir st boat or if you are changing to a type of boat you are not familiar with, for your own comfort and safety, please ensure that you obtain handling and operation experience before "assuming command" of the boat. Your dealer, or U.S. Coast Guard Auxiliar yory acht club will be pleased to advise you of local sea schools, or competent instructors.

YOU AND YOUR NEW BOAT

Congratulations on your ne w boat and w elcome to the W ellcraft family. We want you to receive

the most enjo yment possible from your ne w boat, and the more you know about it, the easier that will be.

It is impor tant that you tak e the time to read this entire manual prior to taking your boat out for the first time. Also read all literature supplied with your boat by the manufacturers of the various components and accessories which are used on your boat. In particular, you want to become familiar with operating your engine. This owner's manual does not super sede or change any of the original manufacturer s' specifications, operation or maintenance instructions.

If you are ne w to boating, you may not be familiar with some common boating ter ms. **Figure 1.1** lists some of these ter ms and identifies their meaning in relation to a typical boat.

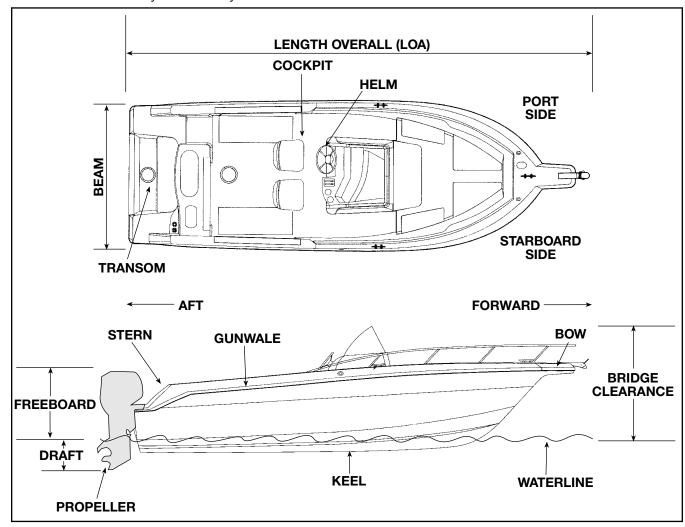


FIGURE 1.1 TERMINOLOGY

Review and train your self and your family in safety, emergency and operating procedures. Pay close attention to all highlighted safety warnings, cautions and hazards, and remember that along with the freedom and fun of a pow erboat, comes the responsibility for the safety of your passengers, other boaters and the en vironment which we all share. We recommend that you read the boating literature published by your state boating agency and the U.S. Coast Guard. Other suggested reading can be found at the end of this section.

Also, take the time to know your boat. Look it over, walk around in it, locate the different components, gauges, and operating equipment and figure out how to use them before you go out on the water. This familiarity allows for a much safer and smoother boating experience.

CONSTRUCTION STANDARDS

All our boats meet or exceed the construction standards set by the U.S. Coast Guard and the American Boat and Y acht Council (ABYC) concerning:

- Navigational lights
- Factory installed fuel systems
- Engine and fuel tank compar tment ventilation
- Flotation
- Steering systems
- · Backfire flame ar resters

We recommend that you see your dealer if you wish to modify factor y-installed equipment or add new equipment. Your dealer is qualified to make such modifications or additions without placing the safety or design integrity of your boat at risk and without in validating the warranty.

RESPONSIBILITIES

Boat Owner

- 1. Sign the warranty registration card including your address and the boat and hull serial numbers and mail it to us.
- 2. Inspect the boat at the time of deliver y to verify that all systems and components are operating safely and acceptably. Read all manuals and instructions.
- 3. Operate all equipment in compliance with the manufacturer's instructions.
- 4. Review the pre-delivery checklist for the boat and engine with your dealer when you tak e delivery.
- 5. Schedule your 20-hour boat and engine checkup with your dealer.
- 6. Know your boat and the r ules of the road before you use your boat.

your warranty and comply with t	he Federal law requ	uiring boat manufacturers to keep
es and addresses, it is necessary th	at this card be com	pleted, mailed and received <u>withi</u>
	Tele	phone ()
State/Province	Country	Zin
	erren er	
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HE MANUFACTURER'S LIMIT	ED WARRANTY A	AS IT APPEARS ON REVERSE
	your warranty and comply with the sand addresses, it is necessary the sand addresses. State/Province	WARRANTY REGISTRATION CARD your warranty and comply with the Federal law request and addresses, it is necessary that this card be com Tele State/ProvinceCountry State/ProvinceCountry HE MANUFACTURER'S LIMITED WARRANTY A

IMPORTANT: Make sure that your dealer checks the engine alignment during your boat's 20-hour checkup. The engine alignment check should be performed in accordance with the recommended procedures as stated by the engine manufacturer in your engine owner's manual. Failure to do so could result in drive train damage which is not covered under the warranty.

- 7. We recommend that you reference your engine warranty certificate for initial inspection and ser vice requirements.
- 8. Perform or provide for the scheduled maintenance checks outlined in this manual and all related ser vice guides and manuals.

Along with boating, comes responsibility. Responsibility for safety, boating laws, and the environment. Please think about the future of our waterways, oceans and marine life while you're out enjoying them and take all necessary measures to help protect what natural habitats we have left. Keeping our waterways and marine habitats free from debris, and showing consideration for the creatures who thrive in these environments are some ways you can help assure the pleasure of boating for year s to come.

The operator is also responsible for complying with the following procedures and operational requirements:

- State registration
- Insurance
- Warranty registration
- Warranty terms and conditions
- Rules of the road
- Break-in procedure
- Proper maintenance of the boat and its systems
- Safety equipment
- Safety training of passenger s and cre w
- Knowledge of boat systems
- Seaworthiness/operational inspection
- Safe operating practices
- Avoiding use of dr ugs/alcohol
- Environmental regulations
- Accident reports

Dealer

Your dealer will complete the pre-deliver y checklist with you when you tak e delivery of your boat. A copy of the checklist is at the end of this section. Your dealer will also pro vide the following

services:

- 1. Sign the checklist to cer tify that your boat is in top-notch condition and that all components are wor king properly.
- 2. Discuss the terms of all warranties and emphasize the importance of registering each warranty with the manufacturer.
- 3. Explain the proper procedures for obtaining warranty ser vice.
- If requested, pro vide you with comprehensive instruction in the operation of your boat and all its installed systems and components.

WARRANTY

The Limited Warranty, in its entirety, appears on the warranty registration card and is included at the end of this chapter. We have made every effort to simplify our warranty so that it may be easily understood. However, if you have any questions regarding the warranty please don't hesitate to contact us.

Wellcraft Marine Cor p. Attn: Customer Ser vice 1651 Whitfield A venue Sarasota, FL 34243 Phone: (941) 753-7811

NOTE: There are items which are **not covered** by this warranty, including:

- Incidental and consequential damages (storage charges, telephone or rental charges of any type, incon venience or loss of time or income.)
- Damage caused by neglect, lack of maintenance, accident, abnor mal operation, improper installation or ser vice.
- Haul-out, launch and towing charges.
- Transportation charges and/or tra vel time to and from a repair facility.
- Travel time to customer's home or marina.
- Service requested by customer other than that necessary to satisfy the warranty obligation.

- Oils, lubricants or fluids used in nor mal maintenance.
- Air freight, next-day or second-day air, or any special delivery fees unless pre-appro ved.
- Gelcoat cracking, yellowing, crazing or blistering, plexiglas, can vas, vinyl or tape unless noted on equipment check off list at time of deliver y.
- Engines, drive trains, controls, props, batteries, or other equipment or accessories carrying their own individual w arranties.
- It is important to note that on man y of the components in our boats, i.e. sto ves, refrigerators, generators, trim tabs, etc., the warranties are extended by the component manufacturer. (Most component manufacturers repair or replace the defective component if it is returned to them.) The customer is responsible for all travel time, freight, or postage costs. We will pay for the cost to remove and replace the component.
- Engines, parts or accessories not installed by Wellcraft Marine Cor p.
- Plexiglas windscreen breakage, rainw ater leakage through convertible tops, minor gelcoat discoloration, cracks, crazing, or air voids.
- Windshield and can vas top leakage: A certain amount of leakage can occur at the fasteners and at the stitching.
- Minor gelcoat discoloration or chalking ma y occur if regular w ashing and waxing has been neglected. Proper care of the gelcoat finish is the responsibility of the owner.
- Hull blisters that for m below the w aterline:
 Osmosis blistering is not co vered by our limited warranty. The phenomenon is most likely to occur in warm, fresh water. However, it can also occur in saltwater. Any boat left in the water for any period of time is susceptible. Nearly all the marine bottom paint manufacturers today offer coatings that help protect the hull against osmosis blistering.
 We highly recommend that you add a protective coating to your hull.
- Normal deterioration, i.e. w ear, tear, or corrosion of hard ware, vinyl tops, vin yl and fabric upholstery, plastic, metal, wood, or trim tape.

- Hardware: Metal hard ware that has r usted or pitted will not be replaced under w arranty.
 You should k eep this hard ware clean and wiped down with a light oil (WD40).
- Vinyl tops: W ellcraft does not w arrant damage that might occur when a boat is being towed on a trailer with the top up, and does not warrant shrinkage, milde w, or other normal deterioration.
- Any boat used for commercial pur poses:
 This includes boats used for char ter purposes or time-share.
- Any defect caused by failure of the customer to provide reasonable care and maintenance.

By signing the w arranty registration card you, the new owner, indicate an under standing of the terms and conditions of the Limited W arranty. The warranty registration card should be properly completed by the dealer, signed by the new owner, and returned to us within fifteen (15) days after the original purchase in order to validate the warranty. Be sure to k eep the Owner's Registration Card for your records.

All boat manufacturers are required by The Federal Boat Safety Act of 1971 to notify first time owners in the event any defect is discovered "which creates a substantial risk of personal injury to the public." In order for us to comply with that law, if it becomes necessary, it is essential that your warranty registration card with the owner's name, address, and boat serial number be completed and mailed to Wellcraft Marine, 1651 Whitfield Ave., Sarasota, Florida 34243.

The limited warranty for your boat is transferable and can be extended to the next purchaser for the remainder of the w arranty period by notifying Wellcraft Marine in writing within 15 da ys of the transfer, by using the w arranty registration transfer form found at the end of this chapter . The transfer request must be accompanied by a copy of the title/registration and the transfer fee as determined by the boat length o verall:

TRANSFER FEE
\$200.00
\$300.00
\$500.00

WARRANTY SERVICE

As the owner, you are responsible for the proper registration of your boat at the time of pur-

chase. You must also follow proper operation procedures and adhere to the care and maintenance procedures set for th in this manual. Be sure to read your boat's warranty, as well as the information and warranties (provided in your owner's portfolio) for major components. You are responsible for notifying your dealer in writing of any claimed defect within a reasonable period of time and returning your boat to your dealer for ser vice.

Your dealer has been carefully selected to assist you with your sales and ser vice needs. Your dealer will be glad to answer any of your questions about your new boat. The dealer has a direct interest in you as a customer and we ants to see that you are completely satisfied with your purchase. The dealer is in the best position to help you and has full suppor tend assistance from Wellcraft Marine.

If, for any reason, you are dissatisfied with the services performed by your dealer, we suggest that you discuss the matter with the ser vice manager. The service manager is responsible for the quality of service being performed and has a direct interest in your satisfaction. If the matter is complicated and cannot be resolved to your satisfaction by the service manager, we suggest that you talk to the general manager or owner. In most cases a compromise can be reached.

If the matter cannot be resolved by the dealership to your satisfaction, contact the Wellcraft Marine Customer Ser vice Department by calling (941) 753-7811 or by writing to:

Wellcraft Marine Cor p.
Customer Ser vice Department
1651 Whitfield A venue
Sarasota, FL 34243

Have the following information available:

- HIN (hull identification number)
- Selling dealer's name and location
- Date of purchase
- Servicing dealer (if different from selling dealer)
- Nature of problem
- Names of dealer ship personnel involved with the situation
- Record of ser vice performed and approximate dates

When contacting W ellcraft Marine, k eep in mind that your problem will most likely be resolved at the dealer ship, using the dealer-ship's facilities, equipment, and per sonnel.

OWNER'S PORTFOLIO

Some manufacturers of components such as the engine and AM/FM stereo supply their own instruction manuals which are included in your water-resistant "Important Ship's Papers." The information in the component instruction manuals may be different from the informmation in this manual because of product impro vements. If you notice a discrepancy, ALWAYS FOLLOW THE INSTRUCTIONS IN THE SUPPLIER'S MANUAL. Additionally, the supplier s of these products maintain their own manufacturer's warranty and service facilities. To register your owner ship, fill out and mail each w arranty card. Use your Owner's Portfolio to retain instructions and data on additional equipment or accessories installed after deliver v.

IMPORTANT: Operation, maintenance and safety information is outlined by the manufacturer of most installed equipment. Proper ly operating and maintaining the equipment on your boat will help you to enjo y many years of SAFE boating.

OWNER'S LOGS AND RECORDS

At the end of this chapter are se veral forms which you will find ver y helpful.

Use the **Boat Data Record** to record all important information about your boats and the major components installed. After you ha ve entered all the data, remo ve this for m from your Owner's Manual and store in a safe place. **Do not** keep this for m aboard your boat.

The **Float Plan** provides a record of your destination, departure and return times, boat description, passenger list, and other infor mation about the trip you have planned. At the bottom of the form is space for listing emergency telephone numbers in case your return is delayed past the expected time. It also has space for indicating information about the person filing this report. Leave the completed form ashore with a responsible person. We recommend you make several copies of this form each boating season to assure an ample supply.

The **Fuel Log** is a handy w ay to record infor mation covering engine hour s, fuel consumption, miles traveled, as well as RPM (re volutions per minutes), Average mph (miles per hour), and gph (gallons per hour).

The **Service/Maintenance Log** provides a record of maintenance wor k completed on your boat, the date of completion and the engine hour reading. This log will also help you identify the frequency of routine maintenance wor k, such as engine oil changes. If you should decide to sell your boat, it will demonstrate to prospective buyers that you ha ve done a good job of taking care of your boat.

BOATING LAWS AND REGULATIONS

The U.S. Coast Guard is the authority of the waterways; they are there to help the boating public. State boating regulations are enforced by local authorities. Y ou are subject to marine traffic laws and "Rules of the Road" for both federal and state w aterways; you must stop if signaled to do so by enforcement officers, and permit to be boarded if ask ed.

There are many pamphlets, prepared by the Coast Guard, available to you. These pamphlets explain "Rules of the Road," signal lights, buoys, safety, international and inland regulations and other infor mation which goes be yond the scope of this manual. For more information contact your local U.S. Coast Guard Unit or call the Coast Guard Boating Safety Hotline at 1-800-368-5647.

BOAT OWNER REGISTRATION

Federal and state la ws require that e very boat equipped with propulsion machiner y of any type must be registered in the primar y state of usage. Registration number s and validation stickers must be displayed on the boat according to regulations. In most states, this means registration with the designated state agency. In a few jurisdictions, the Coast Guard retains registration authority. Your dealer will either supply registration forms or tell you where the y may be obtained. The registration agency will issue you a certificate that must be car ried on board when the boat is in use. Some states require additional registration when an out of state boat is used within their boundaries.

Your boat has a hull identification number on the starboard side of the hull. **Figure 1.2** shows a typical identification number. Use this hull identification number for registration and to identify your boat for w arranty service.

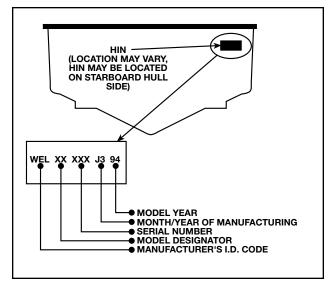


FIGURE 1.2 HIN

INSURANCE

In most states, the boat owner is legally responsible for damages or injuries he or she causes, even if someone else is operating the boat at the time of the accident. Common sense dictates that you car ry adequate per sonal liability and property damage insurance on your boat, just as you would on an automobile. You should also protect your in vestment by insuring your boat against physical damage or theft.

ACCIDENT REPORTING

The operator of the boat is responsible for filing a report with the appropriate authorities. In general, reports are necessary for accidents involving loss of life, injury, or damage over \$500. In the case of accidents with reportable injuries or death, a formal report is required within 48 hours. If only property damage is involved, a report must be made within tendays. The 1994 Recreational Boating Act may impose a \$1,000 civil fine for people who fail to submit a boating accident report. Ask your insurance agent for more information.

If you see a distress signal, you must assume it is a real emergency and render assistance immediately. The master or per son in charge of a boat is obligated by law to provide assistance to any individual in danger at sea. How ever, you should not put your boat or cre win a dangerous situation which exceeds your capabilities or those of your boat. The 1971 Boating Safety Act grants protection to a Good Samaritan boater offering good faith assistance, and absolves a boater from any civil liability arising from assistance given.

DISCHARGE OF OIL

The Federal Water Pollution Control Act prohibits the discharge of oil or oily waste into or upon the navigable waters of the United States or the waters of the contiguous zone if such discharge causes a film or sheen upon or a discoloration of the surface of the water or causes a sludge or emulsion beneath the surface of the water. Violators are subject to a penalty of \$5,000.

DISPOSAL OF PLASTICS & OTHER GARBAGE

Plastic refuse dumped in the waster can kill fish and marine wildlife and can foul boat propeller sand cooling water intakes. Other for ms of waterborne garbage can litter our beaches and make people sick. U.S. Coast Guard regulations prohibit the dumping of plastic refuse or other garbage mixed with plastic into the water anywhere, and restrict the dumping of other for ms of garbage within specified distances from shore.

MARPOL TREATY

Boats 26 feet or longer must displa y a sign stating the disposal regulations of the F ederal Water Pollution Control Act. The U.S. Coast Guard has issued these regulations to implement Annex V of the International Convention for the Prevention of Pollution from Ships, 1973, commonly known as Annex V of the MAR-POL (Marine Pollution) Treaty 73/78. The y apply to all U.S. boats where ver they operate (except waters under the exclusive jurisdiction of a State) and foreign boats operating in U.S. waters out to and including the Exclusive Economic Zone (200 miles). It is important to know these regulations and adhere to them.

The regulations require U.S. recreational boaters, if your boat is 26 feet or more in length, to affix one or more USCG T rash Dumping Restrictions placards to your boat. The placard warns against the discharge of plastic and other forms of garbage within the na vigable waters of the United States and specify discharge restrictions beyond the ter ritorial sea. (The ter ritorial sea generally ends three nautical miles from the seashore.) In addition, the placard must contain the warning that a per son who violates these requirements is liable to civil (\$25,000) and criminal (imprisonment) penalties. The placard also must note that State and local regulations may further restrict the disposal of garbage.

Operators shall displa y one or more placards in a prominent location and in sufficient number s

so they can be obser ved and read by crew and passengers. These locations might include embarkation points, food ser vice areas, galle ys, garbage handling spaces and common deck spaces frequented by crew and passengers. We recommend that these placards be installed on all boats. The placards may be purchased from local marinas, boat dealer ships and marine equipment suppliers. A special placard is a vailable for boats operating on the Great Lak es.

IMPORTANT: It is illegal to discharge w aste from your marine sanitar y device (toilet) into the w ater in most areas. It is your responsibility to be a ware of and adhere to all local la ws concerning waste discharge. Consult with the Coast Guard, local marina or your dealer for additional infor mation.

NOTE: Some states and localities ha ve legal limits on speed, noise and trailer specifications. It is your responsibility to be a ware of these laws and limits and to insure that your boat (and trailer) comply. Consult with your local Marine Patrol or local Coast Guard office.

RECOMMENDED READING

Damford, Don. *Anchoring*. (ISBN 0-915160-64-1). Se ven Seas.

United States Coast Guard Auxiliar y. *Boating Skills and Seamanship.* LC74-164688. (illus.). (ISBN 0-930028-00-7). U.S. Coast Guard.

Bottomley, Tom. *Boatman's Handbook*, (illus.). 316 p. pap. (ISBN 0-688-03925-1, Hear st Marine Bk.). Mor row.

Whiting, John and Bottomle y, Tom. *Chapman's Log and Owner's Manual*. 192 p. (ISBN 0-87851-801-0); (ISBN 0-686-96737-2). Hear st Bks.

Strahm, Virgil. *Does Your Fiberglass Boat Need Repair?* LC81-90093. (illus.). 46 p. pap (ISBN 0-9606050-0-2). Strahm.

Chapman, Charles F. and Malone y. E.S. *Chapman's Piloting, Seamanship and Small Boat Handling*. (illus.) 62 p. (ISBN 0-87851-814-2, Pub. by Hearst Bks.); deluxe ed. (ISBN 0-87851-815-0). Mor row

National Fire Protection Association. *Fire Protection Standard for Pleasure and Commercial Motor Craft.* (ISBN 0-317-07388-5, NFP A 302). Natl. Fire Prot.

Brotherton, Miner. *Twelve-Volt Bible*. Plastic comb. (ISBN 0-915160-81-1). Se ven Seas.

CONTACTS

Education programs are sponsored by publications and organizations such as the U.S. Power Squadron, U.S. Coast Guard Auxiliar y and The American Red Cross. See your dealer about special courses available in your area. For detailed information contact:

American Red Cross (F or local address consult the telephone director y).

Boat U.S. F oundation for Boating Safety Hotline 1-800-336-BOAT 1-800-245-BOAT (in Virginia) Coast Guard Boating Safety Hotline 1-800-368-5647 Skippers Course
GPO Superintendent of Documents
Washington, DC 20012

United States Coast Guard Auxiliar y Local Flotilla or contact appropriate Coast Guard District Headquar ters

United States Coast Guard Headquar ters 202-512-1800 202-512-2250 (fax)

United States P ower Squadron P.O. Box 30423 Raleigh, NC 27617

WELLCRAFT LIMITED WARRANTY 2004 Model Year Limited Warranty

Wellcraft, warrants to you, the first North American retail purchaser of this 2004 model year boat, that it will repair or replace defects in materials or workmanship it finds to its satisfaction to occur within the applicable warranty periods, subject to the what "This Warranty Does Not Cover" section set forth below.

For boats sold at retail more than twelve (12) months after delivery at the dealership, you will be entitled only to the coverage as stated in the Wellcraft Limited Warranty–Level II. See your Wellcraft dealer for a copy. All other terms and conditions of this warranty will apply. All warranties run concurrently from the date of delivery to you.

Defects in non-structural parts and components: One (1) year Warranty Period.

Defects in structural components of the deck and liner: Five (5) year Warranty Period.

Defects in structural components of the hull, stringer and transom (all models except Wellcraft 330, 350, 390, or 400 Coastal models): Ten (10) year Warranty Period.

Defects in structural components of the hull, stringer and transom (Wellcraft 330, 350, 390, or 400 Coastal models only): Five (5) year Warranty Period.

Your sole and exclusive remedy is the repair or replacement, at Wellcraft's sole option, of parts and components covered by this warranty.

This Wellcraft boat, including any alleged defective part, must be returned to an authorized Wellcraft dealer within the applicable warranty period to obtain warranty service. The Wellcraft dealer will carry out the warranty procedures on the owner's behalf. All warranty work will be performed at an authorized dealer, at the Wellcraft factory, or at another repair facility that Wellcraft selects. The owner is responsible for the expense associated with transporting the boat to and from the repair facility.

Coverage remaining under the Warranty Periods may be transferred by an authorized Wellcraft dealer to a 2nd purchaser for an established fee. The transfer must occur within five (5) years of the original retail sale. The transfer fee must be paid within 15 days of purchase of the used boat to transfer the warranty. Proof of purchase date is required. The warranty may only be transferred <u>once</u>. Wellcraft reserves the right to reject a warranty transfer request for a Wellcraft boat that has been damaged, neglected, or otherwise previously excluded from warranty. Wellcraft will confirm all warranty transfers in writing to the dealer and the second owner.

An action for breach of warranty shall be barred unless it is commenced within four (4) years from the date the cause of action accrues. An action for breach of any duty or obligation to repair or replace shall be barred unless it is commenced within one year from the date the cause of action accrues regardless of the time remaining in the Warranty Period.

This Warranty DOES NOT COVER:

- 1. A boat purchased from any party other than an authorized Wellcraft dealer.
- 2. A boat, including its components that has been altered or modified so as to adversely affect its operation, performance or durability.
- 3. Engines, outdrive, controls, propellers, batteries, appliances and other

- equipment or accessories which are not manufactured by Wellcraft, whether or not warranted by other manufacturers.
- Gelcoat finishes (including blistering and osmotic blistering, cracking crazing or discoloration), mirrors, window glass, varnishes, paints, fabrics, chromium plated and stainless steel finishes, because of the varying effects resulting from different climatic and use conditions.
- 5. The cost of removal or re-instatement of parts or disassembly of units to repair or replace components covered by this warranty.
- 6. Any boat which has been misused, used in a negligent manner, used for racing, used for rental, charter, military or other commercial purposes, used without normal maintenance, operated contrary to any instruction furnished by Wellcraft, or operated in violation of any Federal, State, Coast Guard or other governmental agency laws, rules or regulations.
- Any representation relating to speed, range, fuel consumption or other estimated performance characteristic.
- Loss of time, inconvenience, boat payments, retail charges, improper lifting or trailering, travel expense, loss of use, in-and-out-of-water charges, towing and storage charges, loss of or damage to personal property, or other remedies not specifically allowed.
- Dealer preparation, cleaning, final adjustments and alignments in preparing the boat for delivery or commissioning.
- 10. Leakage around windshield, hatches or other designed openings.
- 11. Fit and adjustment of exterior canvas tops, enclosures, and weather covers.
- 12. Sacrificial deterioration of anti-fouling paint or zinc anodes.

Remedy under this warranty is expressly limited to repair or replacement of defects in materials or workmanship, and does not include incidental or consequential damages that are specifically DISCLAIMED. Note: SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTIAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. The express limited warranty described above is exclusive. IMPLIED WARANTIES are LIMITED IN THEIR DURATION TO ONE (1) YEAR FROM THE DATE OF PURCHASE. ALL IMPLIED WARRANTIES, if any, INCLUDING MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED IN THEIR ENTIRETY AFTER ONE (1) YEAR FROM THE DATE OF PURCHASE. There are no warranties which extend beyond the description on the face hereof. NOTE: SOME STATES TO NOT ALLOW LIMITATION ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS THAT VARY FROM STATE TO STATE.

This document contains the entire warranty given by Wellcraft. Wellcraft does not authorize any person or persons, including Wellcraft dealers, to change the terms of this express limited warranty, which is Wellcraft's only warranty. Wellcraft reserves the right to change or improve the design or manufacture of Wellcraft boats without obligation to modify any boat previously manufactured.

Wellcraft • 1651 Whitfield Avenue • Sarasota, FL 34243 • 941.753.7811

PRE-DELIVERY CHECKLIST FOR: HULL SERIAL NUMBER MODEL ☐ WELLCRAFT STERN DRIVE & OUTBOARD □ WELLCRAFT INBOARD BEFORE LAUNCHING: **BEFORE LAUNCHING** Inspect all thru-hull fittings, tight and sealed Inspect all thru-hull fittings, tight and sealed □ 2. Connections to thru-hull fittings (interior) Connections to thru-hull fittings (interior) Drain plugs installed (hull, engines, cooling system) Propellers installed (R.H. Stbd., L.H. port) check size Drain plugs installed (hull, engines, cooling system) □ 3. ☐ 4. ☐ 5. Drive unit(s) installed, oil level(s) checked Check tie bar for alignment of twin engines Propeller shafts turn free Check engine(s) for proper alignment □ 6. □ 6. Rudder Alignment, connection tight Install speedometer pitot tube 7. Prop shaft aligned properly in shaft log Strut properly aligned, shaft running squarely through cutlass bearing Steering (proper direction, full travel, tightness) 8. Propellers installed (R.H. stbd., L.H. port) check size ☐ 10. Gas vents clear Zincs installed ☐ 11. Bilge clean, limber holes open □ 10. Gas vents clear ☐ 12. Water hose test for leaks (windows, doors, hatches) 11. Bilge clean, limber holes open AFTER LAUNCHING: ☐ 12. Water hose test for leaks (windows, doors, hatches) 13. Check for leaks AFTER LAUNCHING: A. Thru-hull fittings 13. Check for leaks B. Sea-cocks (if applicable) A. Thru-hull fittings 14. Electrical equipment operation B. Sea-cocks (if applicable) A. 12Vdc C. Prop shaft packing glands B. 120Vac D. Rudder shaft packing glands □ 15. Fuel system (check for leaks) 14. Check propeller shaft coupling alignment (.003" max.) 16. Steering action, free movement, no binding ☐ 15. Bend lock tabs on engine mounts BEFORE OPERATION OF ENGINES: 16. Electrical equipment operation ☐ 17. Wiring connections tight ☐ 18. Hose connections tight, no leaks ☐ B. 120Vac ☐ A. 12Vdc ☐ C. 220Vac ☐ 17. Fuel system (check for leaks) ☐ 19. Throttle cable travel, tension ☐ 18. Steering action, free movement, no binding BEFORE OPERATION OF ENGINES: 19. Wiring connections tight ☐ 20. Open sea cocks □ 21. Check all fluid levels (engine(s) ☐ 22. Fuel shut-off valves open ☐ 20. Hose connections tight, no leaks 21. Coolant level (closed cooling system) Operate blower at least 5 minutes & check bilge for gas fumes ☐ 22. Throttle cable travel, tension AFTER STARTING ENGINES: 23. Transmission cable travel □ 23. Exhaust water flow ☐ 24. Open sea cocks 24. Fuel system leaks (gauges read correctly) □ 25. Check all fluid levels (engine(s)) ☐ 25. Cooling system leaks Operate blower at least 5 minutes & check bilge for □ 26. Adjust idle speed (600-700 RPM in gear) □ 27. Shift thru gears (full travel) — must reach detents gas fumes AFTER STARTING ENGINES: ☐ 28. All engine gauges function correctly 26. Exhaust water flow ☐ 29. Fill out engine pre-delivery forms (if applicable) 27. Fuel system leaks (gauges read correctly) ☐ 30. Check ignition interrupter switches (if applicable) 28. Cooling system leaks WATER TEST: 29. Engine water temperature (after warm-up) ☐ 31. Sgl./Stbd. Engine ___ ☐ 32. Port engine ___ RPM (top - trimmed) 30 Adjust idle speed (600-700 RPM in gear) RPM (top - trimmed) □ 31. Shift thru gears (full travel — must reach detents) ☐ 33. Steering control 32. All engine gauges function correctly ☐ 34. Trim tab operation (if applicable) ☐ 33. Fill out engine pre-delivery forms (if applicable) ☐ 35. Accessories (lights, wipers, pumps, etc.) WATER TEST: ☐ 34. Stbd. engine RPM ☐ 35. Port engine RPM FINAL: ACCESSORIES (top) ☐ 36. A/C pump ☐ 37. A/C compressor 36. Steering control ☐ 37. Trim tab operation (if applicable) □ 38. Generator 38. Accessories (lights, wipers, pumps, etc.) 39. Re-Check shaft alignment after 72 hours in water (see 39. Marine head, macerator pump & holding tank ☐ 40. Canvas ☐ 41. Converter (battery charger) 14 above) ☐ 42. Appliances (stove, microwave, refrig., stereo, etc.) FINAL: ACCESSORIES 43. Water (pressure) system/hot water tank ☐ 40. A/C pump ☐ 41. A/C compressor ☐ 44. Bait well aerators (if applicable) ☐ 42. Generator ☐ 43. Canvas 45. All manuals and warranties packed aboard ☐ 44. Marine head, macerator pump and holding tank 45. Converter (battery charger) CUSTOMER DELIVERY: (To be filled in at time of delivery) 46. Appliances (stove, microwave, refrig., stereo, etc.) ☐ 47. Water pressure system and hot water tank Boat and engine(s) pre-delivery check list complete ☐ 48. All manuals and warranties packed aboard Operation and maintenance manuals provided ■ Warranty(s) explained and form(s) completed Operation of equipment explained: Required Coast Guard equipment on board Dealer Name: ___ □ Boat ☐ Engine(s)

Customer Signature Return to: WELLCRAFT MARINE (Warranty Department) 1651 Whitfield Avenue • Sarasota, FL 34243

Account #:

Dealer Signature

Accessories

☐ Trailer (if applicable)

Date:

SERVICE/MAINTENANCE LOG

DATE	HOUR METER READING	SERVICE/REPAIRS PERFORMED

BOAT DATA SHEET

Wellcraft Model Name		Hull Identification Number State Length Beam					
			Weight				
			Freeboa	ırd (Forwa	ard)	(Aft)	
Engine(s)							
Make	Model I	Name	H.P Model No				
Port Serial No							
Starboard Serial No							
Fuel Tank Capacity	F	uel Filter No.					
Water Tank Capacity							
Radio							
Make	Туре	Model I	No		Serial N	No	
Battery Make			Туре				
Propeller(s) Manufacturer			[iameter/F	Pitch	/	
No. of Blades	Style	Ma	terial		_ Mfg. Part	No	
Key Numbers Cabin		_ Glove Box_		Ignition 9	Switch(s)		
Other Equipment							
Selling Dealer			Servicing	Dealer			
Name			Nam	е			
Address Phone No		Address Phone No Service Manager					
Salesman							

FUEL LOG

DATE	HOURS RUN	FUEL (GAL)	RANGE (MI)	RPM	MPH	GPH

FLOAT PLAN

Copy this page and fill out the copy before going boating. Leave the completed copy with a reliable person who can be depended upon to notify the Coast Guard, or other rescue organization, should you not return as scheduled. DO NOT file this plan with the Coast Guard.

Name		Telephone	e			
Description of Boat: Type		_ Color	Trim			
Registration Number						
Length	Name		Make			
Wellcraft Hull Identification N	lumber					
Other Info.						
Persons Aboard: Name	Age	Α	Address	Telephone		
Engine Type:						
Engine Type:						
No. of Engines:		Fuel Cape	achy:			
Survival Equipment:	Flance		B Alima an			
PFDs						
-	_			_ Food		
Paddles						
Raft or Dinghy	EPIRB _.		Sea Anchor			
Navigation Equipment						
Compass Lor						
Radio: Yes No Phone: Yes No			Freq			
Destination			of Arrival			
Expect to Return By						
Auto Type	Licens	e No	Where			
If not returned by						
Coast	Guard Telephone	Number:				
Local N	Marine Authority T	elephone Num	ber:			



WELLCRAFT MARINE CORP., 1651 Whitfield Avenue, Sarasota, Florida 34243 Phone (941) 753-7811

WARRANTY REGISTRATION TRANSFER REQUEST

Original Owner Name & Address:	
Original Date of Purchase:	
Hull Identification Number:	
Boat Model:	
Selling Dealer:	
-	·
Name and address of new purchaser:	
Talanhana Namahan	
Telephone Number:	
Date of Purchase:	
1995-1998 Model year transfer fee: \$100.00) all models.
1999 Model year transfer fees:	
16' - 21' Boats	\$200.00
22' - 26' Boats	\$300.00
27' and up Boats	\$500.00
owner's title/registration. Warranty transfer	ied by the applicable transfer fee and a copy of the new is must be received within 15 days of the subsequent purnder the warranty periods may be transferred once by an chaser.
	ed, transfers the warranty coverage remaining on the boat to uest does not create any additional warranties or obligation
Warranty Expiration Date:	
Wellcraft Transfer Acceptance Date:	
Wellcraft Authorized Signature:	
	e., Sarasota, FL 34243, Attn: Customer Service Department. CRAFT MARINE CORP.

Boating Safety – 2

The popularity of boating and other w ater sports has undergone an explosion of growth in the past few years. Because of this, safety is an important issue for e veryone who shares our waterways.

Your safety, the safety of your passenger s and the safety of other boater s are among your responsibilities as operator of this boat. Y our boat must be in compliance with U.S. Coast Guard safety equipment regulations. Y ou should know how to react cor rectly to adver se weather conditions, have good na vigation skills and follow the "Rules of the Road" as defined by the Coast Guard and state/county/local regulations.

Before each outing you should check all safety equipment such as bilge pumps, fire extinguishers, personal flotation de vices, flares, distress flags, flashlights, ignition inter rupter switch, etc. They should be operable, readily visible and easily accessible.

Complete a float plan and tell someone of your travel plans. Check local we ather reports before casting off. Do not leave the dock area when strong winds and electric storms are in the area or predicted to be in the area. A sample float plan is at the end of Section 1.

ADVISORY STATEMENTS

Advisory statements fore warn conditions that affect equipment operation, maintenance and servicing practices, and the y have two levels:

NOTE: Signals a general advisor y statement that clarifies or highlights a particular section of text

IMPORTANT: Used to signal the possibility of damage to equipment or associated components

HAZARD COMMUNICATION

Safety is an important issue for everyone who shares in the use of our waterways. Throughout this manual, specific precautions and symbols identify safety related information.



The Safety Aler t Symbol means pay attention! Your safety is in volved. Not following the recommendations contained in any of these statements may result in property damage, per sonal injury or death.

CAUTION

This symbol and signal word indicate a potentially hazardous situation which, if not avoided, WILL or CAN cause minor or moderate personal injury or property damage if the warning is ignored.

! WARNING

This symbol and signal word indicate a potentially hazardous situation which, if not avoided, CAN cause SERIOUS injury, death or substantial property damage if the warning is ignored.

!\ DANGER

This symbol and signal word indicate an immediate hazard, which if not avoided, WILL result in SERIOUS personal injury or death.

The precautions listed in this manual are not allinclusive. If a procedure, method, tool or par t is not specifically recommended, you must satisfy yourself that it is safe for you and other s and that your boat will not be damaged or made unsafe as a result of your decision. REMEMBER ALWAYS USE COMMON SENSE WHEN BOA TING!

SAFE BOATING RECOMMENDATIONS

Boating safety and the safety of your passengers is YOUR responsibility. You should fully understand all of the following safety precautions before you launch your boat.

- Never operate a boat while under the influence of drugs or alcohol. Doing so is a Federal offense. Mak e sure only qualified drivers operate your boat.
- 2. Keep your boat and its equipment in safe operating condition. Regular ly inspect the hull, engine, safety equipment and all other boating gear.
- Keep all lifesa ving equipment including fire extinguisher in safe operating condition and in easily accessible locations. All passengers should know where this equipment is and how to use it.
- 4. Use extreme CAUTION while fueling your boat. Become familiar with the capacity of your boat's fuel tank and fuel consumption for commonly used RPMs. A void fueling at night except under w ell-lit conditions. Gas spills are hard to see in the dar k.
- 5. Keep enough fuel on board for your planned cruising requirements as well as for changes in your plans due to adver se weather or other situations. We recommend the 1/3 rule: use 1/3 of your fuel to reach your destination, use 1/3 to returent, and keep 1/3 in reser ve.

! WARNING

Each time you fill up, inspect fuel lines for leaks and hose deterioration, and be sure the engine compartment is free of gasoline vapors. Leaking fuel is a fire and explosion hazard and can cause severe injury or death. The use of alcohol modified fuels can cause deterioration of the fuel system.

- Keep an eye on the w eather. Be a ware of possible changing conditions by monitoring local weather broadcasts prior to depar ture. The captain or fir st mate should per sonally monitor strong winds and electrical stor ms.
- 7. Always keep accurate up-to-date char ts of your boating area on board.
- 8. Before departure file your Float Plan with a responsible per son ashore.

- 9. Always operate your boat with consideration, courtesy and common sense.
- 10. At least one other passenger aboard should be indoctrinated on the basic operating procedures for handling your boat in the e vent you unexpectedly become unable to do so.

NOTE: The presence of the boat's maximum capacity plate does not o verride your responsibility to use common sense or rational judgment. The capacity of your boat is reduced by turbulent water and other adver se weather conditions. You should have prior knowledge of existing water and weather conditions before getting underway.

SAFETY EQUIPMENT

NOTE: As the owner of the boat, you are responsible for supplying a fire extinguisher appro ved by the U.S. Coast Guard and all other required safety equipment. Check state and local regulations and call the U.S. Coast Guard Boating Safety Hotline at 1-800-368-5647 for infor mation about required safety equipment. You should also consider supplying additional equipment recommended for your safety and that of your passengers. A list of this equipment appears later in this section. Mak e yourself aware of its a vailability and its use.

PERSONAL FLOTATION DEVICES (PFDS)

You are required by Federal Regulations to have at least one Coast Guard approved personal flotation device (PFD) for each per son in your boat. You may not use your recreational boat unless all your PFD's are in ser viceable condition, are readily accessible, legibly mar ked with the Coast Guard approval number, and are of an appropriate size (within the weight range and chest size marked on the PFD) for each per son on board. Your PFD provides buoyancy to help keep your head above the water and to help you remain in a satisfactor y position while in the water. **Figures 2.1 through 2.5** show the five types of PFDs approved by the U.S. Coast Guard.

PFD Type I, Wearable, (**Figure 2.1**) has the greatest required buoyancy. Its design allows for turning most unconscious per sons in the water from face down position to a ver tical or slightly backward, face-up position. Type I is most effective for all waters, especially offshore when rescue may be delayed.

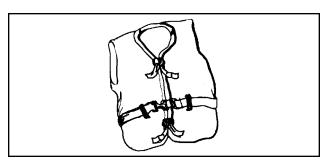


FIGURE 2.1 PFD TYPE I, WEARABLE

PFD Type II, W earable, **(Figure 2.2)** turns its wearer in the same w ay as Type I, but not as effectively. The Type II will not turn as many persons under the same conditions as a Type I.

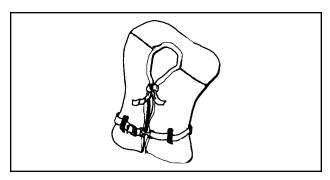


FIGURE 2.2 PFD TYPE II, WEARABLE

PFD Type III, Wearable, **(Figure 2.3)** allows the wearers to place themselves in a ver tical or slightly backward position. It has the same buoyancy as a Type II PFD. It has little or no turning ability.

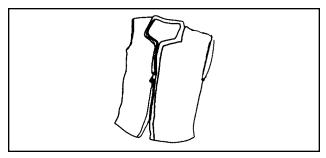


FIGURE 2.3 PFD TYPE III, WEARABLE

PFD Type IV, Throwable, **(Figure 2.4)** can be thrown to a per son in the w ater, grasped and held by the user until rescued. The most common Type IV PFDs are a buo yant cushion or ring buoy. The throwable Type IV PFD should be immediately available for use and alw ays in ser-

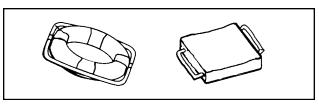


FIGURE 2.4 PFD TYPE IV, THR OWABLE

viceable condition. This PFD is required in addition to the PFDs pre viously discussed.

PFD Type V, Wearable, **(Figure 2.5)** must be worn to be effective. When inflated, it pro vides buoyancy equivalent to T ype I, II or III PFDs. When it is deflated, how ever, it may not support some people.

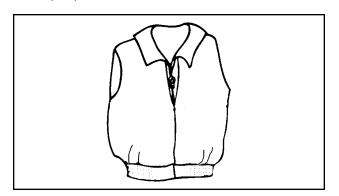


FIGURE 2.5 PFD TYPE V, WEARABLE

FIRE EXTINGUISHERS

All Class 1 (16 to 26 feet) pow erboats are required to carry one (1) B-I type hand por table fire extinguisher unless the boat is equipped with a fixed fire extinguishing system in the engine compartment.

All Class 2 (26 to 39.4 feet) pow erboats are required to carry two (2) appro ved B-I Extinguishers or one (1) appro ved B-II type hand por table fire extinguisher unless equipped with a fixed fire extinguishing system in the engine compar tent. When equipped with a fixed fire extinguishing system, only one (1) B-I type hand portable fire extinguisher is required.

All Class 3 (40 to 65 feet) pow erboats are required to car ry three (3) appro ved B-I extinguishers or one (1) appro ved B-II and one (1)B-1 type hand por table fire extinguisher unless equipped with an appro ved fixed fire extinguishing system in the engine compar timent. When equipped with an appro ved fixed fire extinguishing system, only two (2) B-I type hand por table fire extinguishers or one (1) B-II extinguisher s are required.

All hand por table fire extinguisher s should be mounted in a readily accessible location a way from the engine compar tment. All persons aboard should know the location and proper operation of the fire extinguisher(s).

If your fire extinguisher has a charge indicator gauge, cold or hot w eather may have an effect

on the gauge reading. Consult the instruction manual supplied with the fire extinguisher to determine the accuracy of the gauge.

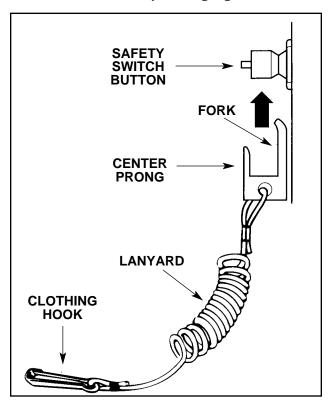


FIGURE 2.6 IGNITION INTERRUPTER WITH LANY ARD

IGNITION INTERRUPTER SWITCH WITH LANYARD

⚠ WARNING

The ignition interrupter switch must never be removed or modified and must always be kept free from obstructions that could interfere with its operation.

The ignition inter rupter switch **(Figure 2.6)** is a safety device which automatically stops the engine when the operator falls from the control station. The ignition safety switch incor porates a shutoff switch, switch clip, lan yard and lanyard clip. The lanyard clip is securely attached to the operator's clothing, arm or leg. Be sure to attach the lanyard to a place where it is free of obstructions and to something that will mo ve with the operator if he or she lea ves the helm station.

In order for the engine to r un, the lock plate on the end of the lan yard must be attached to the engine stop switch. T o reset the switch after engine shutdown, reinstall the switch slip abo ve the interrupter switch and flip the inter rupter switch.

VISUAL DISTRESS SIGNAL DEVICES

Coast Guard appro ved visual distress signal devices are required on all recreational boats operating on coastal w aters, including the Great Lakes, territorial seas and those w aters directly connected to the Great Lak es and the ter ritorial seas.

Day Use Only

- Three orange smok e signals, one hand held and two floating or
- One orange flag with black square and disk

Night Use Only

One S-O-S Electric distress light

Day and Night Use

Three flares of the hand held, meteor or parachute type

No single signaling de vice is appropriate for all purposes. Consideration should be given to possessing various types of equipment. Careful selection and proper stow age of the equipment is very IMPORTANT if young children are frequently aboard.

NOTE: Regulations prohibit display of visual distress signals on the water under any circumstances except when assistance is required to prevent immediate or potential danger to per sons on board a vessel.

SOUND SIGNALLING DEVICES

All Class 1 (16 to 26 feet) pow erboats are required to carry a hand, mouth or pow er operated horn or whistle. It must produce a blast of two-second duration and audible at a distance of at least one-half (1/2) mile.

All Class 2 (26.1 to 39.4 feet) pow erboats are required to car ry a hand, mouth or pow er operated horn or whistle. It must produce a blast of two-second duration and audible at a distance of at least one (1) mile.

ADDITIONAL RECOMMENDED **EQUIPMENT**

The following list (not an exhaustive list) indicates some additional recommended equipment which should be considered for safe, enjo yable boating.

Tools

- Spark plug wrench
- Hammer
- Screwdrivers
- Jackknife
- Pliers
- Electricians tape
- Adjustable wrench
- Lubricating oil
- Prop wrench
- Duct tape

Spare Parts

- Extra Bulbs
- Spare Propeller
- Extra fuses
- Extra drain plug
- Spark plugs
- Spare wire
- Extra prop nut/w asher

Basic Gear

- Flashlight
- Spare batteries
- Tow line
- Oar or paddle
- Mooring lines
- Compass
- **Dock Fenders**
- Distress signals
- First aid kit
- Boat hook
- Foul weather gear
- VHF Radio
- **EPBIRB**
- Suntan lotion
- Extra warm clothing
- Charts
- Second Anchor & line
- Ring life buoy with length of line attached
- Dewatering device (pump or bailer)
- Emergency supply of drinking w ater and food

SAFE BOATING COURSES

Your local U.S. Coast Guard Auxiliar y and the U.S. Power Squadrons offer comprehensive safe boating classes se veral times a year . You may contact the Boat/U.S. F oundation at 1-800-336-BOAT (2628) or, in Virginia, 1-800-245-BOAT (2628) for a cour se schedule in your area. Also contact your local U.S. Coast Guard Auxiliary or Power Squadron Flotilla for the time and place of their next scheduled class.

DRUGS AND ALCOHOL

🗥 WARNING

Alcohol consumption and boating do not mix. Operating any boat while intoxicated or under the influence of drugs is both dangerous and illegal. Impaired vision or judgment on the water can quickly lead to disaster. Driving any boat, requires sober, attentive care. Federal laws prohibit operating a boat under the influence of alcohol or drugs. These laws are vigorously enforced.

The operator is responsible for the safety of all passengers. Refrain from the use of dr ugs and/or alcohol while operating your boat. Operation of motorized vessels while under the influence is a F ederal offense car rying a significant penalty. The use of dr ugs and/or alcohol will decrease reaction time, impede judgment, impair vision and inhibit your ability to safely operate a boat.

SAFE OPERATION

Avoid product misuse including but not limited to the following actions:

- Riding seat back, gunw ale, engine co ver, bow or in other unsafe positions.
- Failure to use handholds or and other safety hardware.
- Overloading or improper handling.
- Excessive speed for the operating condi-
- Speed in excess of the local legal limit.

- Use in weather or sea conditions be yond the skill or experience of the operator or the comfortable capability of the boat or passengers.
- Continued operation with operator's visibility blocked or impaired.
- Operating under the influence of dr ugs or alcohol.

POWER CAPACITY

Do not exceed the maximum engine pow er rating stated on the cer tification plate attached to your boat.

PASSENGER SAFETY

Be sure at least one of your passenger s is familiar with the operation and safety aspects of the boat in case of an emergency. Show all passengers the location of emergency equipment and explain how to use it. Don't allow passenger s to drag their feet or hands in the water or sit on the bow, deck, or gunwale while the boat is moving.

OPERATION BY MINORS

Minors should always be super vised by an adult whenever operating a boat. Man y states have laws regarding the minimum age and licensing requirements of minors. Be sure to contact the state boating authorities for information.

CARBON MONOXIDE AND BOATING

Carbon monoxide (CO) is a color less, odorless gas by-product of the bur ning of carbon based fuels like gasoline. In high concentrations, CO can be fatal within minutes. The effects of CO in lower concentrations are cumulative and can be just as lethal o ver long periods of time. Symptoms of carbon monoxide poisoning include: itchy and watering eyes, flushed appearance, throbbing temples, inability to think coherently , ringing in the ear s, tightness across the chest, headaches, drowsiness, nausea, dizziness, fatigue, vomiting, collapse and con vulsions. CARBON MONOXIDE POISONING IS OFTENTIMES CONFUSED WITH SEASICKNESS

Outboard motors and stern drive engines exhaust carbon monoxide and other gases typically through the hub or the propeller . To avoid exposure to carbon monoxide, do not stand or swim near the motor when the engine is idling .

Outboard and ster n drive pow ered open boats present a low er risk of exposure to dangerous levels of carbon monoxide from their own motors because natural ventilation dissipates the majority of the engine exhaust. How ever, engine or generator exhaust from other boats docked or anchored nearb y can emit poisonous carbon monoxide gas and endanger people in the vicinity. Be aler t for exhaust from other boats alongside your boat, and monitor people around you for symptoms of carbon monoxide poisoning. If you suspect carbon monoxide poisoning, evacuate the area and mo ve the victim to fresh air. Get medical help immediately .

Carbon monoxide poisoning requires the operator's special and immediate attention! To prevent excess exposure and reduce the possibility of carbon monoxide accumulation in the cabin or cockpit, open hatches, door s, windows and side windshield vents to ensure adequate ventilation. When equipped, close the cabin door while underway to pre vent backdrafting of exhaust into the cabin.

The following illustrations and text describe some possible situations where carbon monoxide may accumulate within your boat while docked, anchored or underw ay. Become familiar with these examples and their precautions to prevent DANGEROUS accidents. Wellcraft installs a CO monitor on all models with enclosed accommodation spaces. Ne ver disable a carbon monoxide detector.

⚠ WARNING

Carbon monoxide can be harmful or fatal if inhaled. Keep exhaust outlets clear of blockage. Provide adequate ventilation. Open hatches, doors, windows and vents to ensure adequate ventilation. Close engine compartment doors and hatches when engine or generator is running.

⚠ WARNING

Generator or hull exhaust from other vessels while either docked or anchored can emit poisonous carbon monoxide gas and cause excessive accumulation within the cabin and cockpit areas of your boat. See Figure 2.7. Be alert for generator exhaust from other vessels alongside your boat.

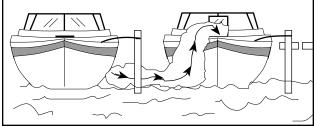


FIGURE 2.7 VESSEL ALONGSIDE



⚠ WARNING

BACKDRAFTING Station Wagon Effect (Inefficient Trim Angle): Under certain conditions, moving air currents can direct carbon monoxide fumes into the boat (Figure 2.8). These fumes can accumulate to dangerous levels without proper airflow. Provide adequate ventilation, redistribute the load or bring boat out of high bow angle.

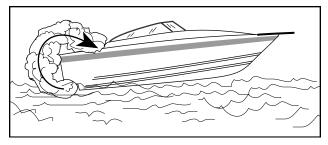


FIGURE 2.8 HIGH BO W ANGLE

While underway, CO concentrations can increase by backdrafting or "the station wagon effect." Backdrafting is caused by factors such as relative wind direction, speed or the bow being too high. To prevent this, open hatches and operate blowers whenever possible to pro vide positive airflow through the hull.



/!\ WARNING

Hull exhaust from your boat while underway can cause excessive accumulation of poisonous carbon monoxide gas within the cabin and cockpit areas of your boat when using protective weather coverings (Figure 2.9). Provide adequate ventilation when the canvas top, side curtains and/or back curtains are in their closed protective positions.



/\ WARNING

Hull exhaust outlets near a pier, dock, seawall or outlets blocked by any other means can cause excessive accumulation of poisonous carbon monoxide gas within the cabin areas. Make sure hull exhaust outlets are not blocked. (Figure 2.10)

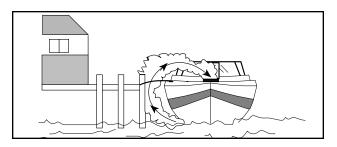


FIGURE 2.10 RUNNING ENGINE IN **CONFINED AREAS**

Boat houses, sea walls and other boats in close proximity or confined areas can contribute to increased CO le vels. **Operators must** be aware that operation, mooring and anchoring in an area with other boats puts them in jeopardy of CO accumulation from other sources. Likewise, a boat operator must be aware of the effect of his actions on other **boats.** Operation of the engines while moored may cause CO accumulation on your boat and those around you.



⚠ WARNING

Engine exhaust from your boat when operating at slow speed or stopped in the water can cause excessive accumulation of carbon monoxide within the cabin and cockpit areas. Tail wind can increase accumulation). Provide adequate ventilation or slightly increase speed if possible.

Installing rear can vas while underway increases the chance of CO accumulation in your boat. Be sure to provide adequate ventilation (Figure **2.11)**. If your windshield has vents, open them before getting underway to increase positive air flow and decrease the chances of CO accumulation. If your boat is a bowrider model, remo bow area can vas and walk through can vas if underway with bimini top installed to increase airflow through the boat and decrease chances of CO accumulation.

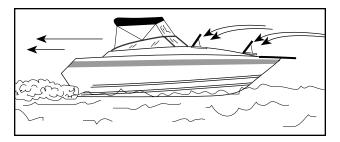


FIGURE 2.11 DESIRED VENTILA TION THROUGH THE BOAT

Even with the best boat design and constr CO may still accumulate in accommodation spaces under certain conditions. Continually obser ve passengers for symptoms of CO poisoning .

WATER SPORTS

Your boat is not designed for and should not be used for pulling parasails, kites, gliders or any device which can become airborne.

Water skiing, kneeboarding or riding a tow ed, inflatable apparatus are some of the more popular water sports. Taking part in any water sport requires increased safety a wareness by the participant and the boat operator. If you have never pulled someone behind your boat before, it is a good idea to spend some hour s as an obser ver, working with and lear ning from an experienced driver. It is also impor tant to be a ware of the skill and experience of the per son being pulled.

Everyone participating in a w ater sport should observe these guidelines:

- 1. Allow only capable swimmer s to take part in any water sport.
- 2. Always wear a personal flotation de vice (PFD) approved by the U.S. Coast Guard. W earing a

- properly designed PFD will help a stunned or unconscious per son stay afloat.
- 3. Always participate in water sports in safe areas. Stay away from other boats, beaches, swimmers and heavily traveled waterways.
- 4. Be considerate to other s you share the water with.
- 6. Give immediate attention to a per son who has fallen. He or she is vulnerable in the w alone and may not be seen by other boaters.
- 7. Approach a per son in the w ater from the lee side (opposite the direction of the wind). Stop the motor before coming close to the per son.
- 8. Turn off engine and anchor your boat before swimming.
- 9. Swim only in areas designated as safe for swimming. These are usually mar ked with a swim area buoy (Figure 2.12). Do not swim alone or at night.

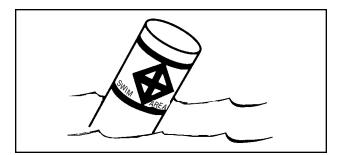


FIGURE 2.12 SWIM AREA BUO Y

10. Do not allow an yone near the propeller(s), even when the engine is off. Propeller blades can be shar p and can continue to turn even after the engine if off. Sta y at least 150 feet a way from areas mar ked by a diver down float (Figure 2.13).

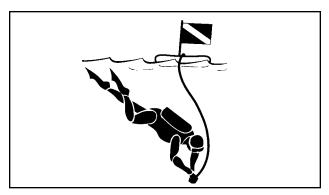


FIGURE 2.13 DIVER DO WN FLOAT

WATER SKIING

The popular sport of water skiing has brought a special set of safety precautions to obser boating. The following guides, in addition to the guides listed abo ve will do much to reduce the hazards while water skiing.

- 1. Water ski only in safe areas, a way from other boats and swimmer s, out of channels, and in water free of underw ater obstructions.
- 2. Allow no one who cannot swim to water ski.

🗥 WARNING

Skiers must wear a USCG approved personal flotation device. A Type III water-ski vest is an approved and practical PFD.

- 3. Have a second per son aboard to obser ve the skier and infor m the driver about the skier's hand signals (Figure 2.14). The driver must give full attention to operating the boat and the w aters ahead.
- 4. Give immediate attention to a fallen skier Be careful not to sw amp the boat while taking a skier on board.



Switch engine off before taking skiers aboard from in the water. Do not leave engine running in neutral; if the shift is accidentally engaged the skier could be seriously injured by the propeller.

- 5. Do not water ski between sunset and sunrise. It is illegal in most states.
- 6. Always attach the w aterski rope to the ski pylon. Do not use the ski p ylon to tow your boat or other boats.
- 7. For more information about water skiing. please contact the American W ater Ski Association, 799 Over look Drive, Winter Haven, FL 33884 (1-800-533-2972).

RULES OF THE ROAD

Your boat is subject to U.S. Coast Guardenforced marine traffic la ws known as "Rules of the Road." There are two sets of r ules: the United States Inland Na vigational Rules and the International Rules. The United States Inland Rules are applicable to all vessels inside the demarcation lines separating inland and inter national waters. The "Rules of the Road" can be

- 1. Thumb Up: Speed up the boat.
- 2. Thumb Down: Slow down the boat.
- 3. Cut Motor/Stop: Immediately stop boat. Slashing motion over neck (also used by driver or observer).
- 4. Turn: Turn the boat (also used by driver). Circle motion—arms overhead. Then point in desired direction.
- 5. Return to Dock: Pat on the head.
- 6. OK: Speed and boat path OK. Or, signals understood.
- 7. I'm OK: Skier OK after falling.

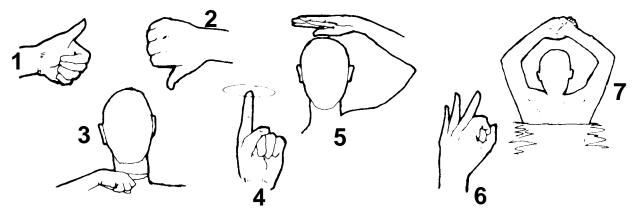


FIGURE 2.14 SKIER'S HAND SIGNALS

obtained from your local U.S. Coast Guard Unit or the United States Coast Guard Headquar ters by calling (202) 512-1800 or faxing your request to (202) 512-2250, and asking for the publication titled "Na vigational Rules, Inter national-Inland."

"Aids to Na vigation" (U.S. Coast Guard pamphlet #123) explains the significance of various lights and buoys. This and other pamphlets, including the "Boating Safety T raining Manual" and "Federal Requirements F or Recreational Boats," are also a vailable from the U.S. Coast Guard Headquarters.

Because of proposed alterations in buo ys and markers, contact the U.S. Coast Guard to sta y informed of changes.

The spoken word "MAYDAY" is the inter national signal of distress. MA YDAY should NEVER be used unless there is grave or imminent danger, and you are in need of immediate assistance.

AIDS TO NAVIGATION

Aids to na vigation (ATONS) help you to tra vel safely on the w ater. They help you get from one place to another, and are most helpful if you ha ve a nautical char t. NEVER tie your vessel to an ATON. It is illegal, and blocks it from vie w of other boaters, which can cause serious problems.

There are two A TON systems. The fir st system, used on federal waters, is known as the Inter national Association of Lighthouse Authorities System B (IALA-B). The Coast Guard maintains this system. The second system is the Unifor m State Waterway Marking System (USWMS). This system is maintained by state authorities.

IALA System B

In the United States, IALA-B uses four types of ATONS. These are lateral mar ks, safe water marks, special marks, and isolated danger marks. The Na vigational Aids Chart at the end of this section reflects these aids.

Red, Right, Returning

Red, Right, Returning is a basic r ule to assist you in using lateral mar kers. When you are returning from seaward, keep red markers on your starboard side when you pass them. These mar kers may either be buoys or fixed ATONS. Since lateral markers are either red or green, keep the green markers to your port (or left) side.

Returning from sea ward is very clear if you ha ve been on the ocean. You are returning to port. By agreement, going up a na vigational river is returning from sea. The outlet ends of the Great Lakes are also the sea ward ends. Also tra velling from a large body of water to a smaller one is considered returning from sea ward.

You are returning from sea ward if you travel in a clockwise direction around the United States. So, going south on the Atlantic coast, nor thalong the west coast of Florida, we stalong the Gulf coast, and nor thalong the Pacific coast is returning from sea ward.

Lateral Marks

Look at the left and right columns of the upper part of The Na vigational Aids Char t. (The char t is at the end of this section.) These lateral mar ks indicate the sides of na vigable channels. The y consist of lighted buo ys, CAN or NUN BUO YS, and DAYMARKS. Each has a number and is either red or green. The number s on green mar kers are odd. Red markers have even numbers.

Buoys

Buoys are red or green floating A TONS. If lighted, they have either red or green lights. Unlighted green buoys, called cans, look like cylinders. Unlighted red nun buoys have cone shaped tops with their points cut off. Don't pass too close to a buoy. You may foul your propeller in its chain.



Buoys are anchored floating objects and may not always be exactly in the same position.

Daymarks

Daymarks are red or green boards with numbers. They are on posts or groups of pilings tied together and called dolphins. Da ymarks and their supports are daybeacons. Daybeacons may or may not have lights. If a red or green daybeacon has a light, it is the same color as the marker red or green. Red da ymarks are triangular and have even numbers. Green daymarks are square and have odd numbers.

Safe Water Marks

You can find Safe W ater Markers at the center of the Na vigational Aids Char t. These signals have vertical red and white stripes and mar k the center of na vigable channels and fairw ays. Safe water markers included both lighted and unlighted buoys and daymarks. If it is lighted, the light will be white, and will flash the letter A in Morse code.

Preferred Channel Markers

Preferred Channel Mar kers have horizontal red and green bands. If lighted, the color of the light is the same as the top of the band. The y show the preferred channel for you to use at a junction point. Be sure to notice the color of the top band, and treat it as an y other mar ker you would of that color. If the band is red and you are returning from sea ward, keep the mar ker to your right.

Lights on Markers

Most lights on mar kers flash on and off. Other s such as lights on aids with no lateral significance are fixed. The y stay on all night. A TON lights flash in regular patter ns. For example, they may flash e very three seconds, or in groups such as two flashes and a pause. There are a number of flashing patter ns, which help you identify the light at night. To identify a light, note its color and patter nor timing of flashes, and compare it to your chart to find its location.

THE UNIFORM STATE WATERWAY MARKING SYSTEM

There are four kinds of mar kers in the system Regulatory, Informational, Cardinal and Lateral.

USWMS Regulatory Markers

The markers in this system are either signs or buoys. Signs are square with orange border s. Regulatory buoys are white and shaped lik e cylinders. They have horizontal orange bands near their tops and just abo ve the surface of the water.

An orange circle on a mar $\,$ ker means a controlled area. A message such as No W $\,$ ake, Idle Speed, No skiing , or 5 MPH ma y appear on the marker.

An orange diamond means danger . If the diamond has an orange cross inside it, don't enter the area. The reason you should sta y out, such as "Swim Area" may be printed in black on the marker.

USWMS Informational Markers

USWMS informational markers are white signs with orange borders. They give information such as direction, distance, and location.

USWMS Lateral Markers

Lateral buoys in the USWMS system are either red or black. The y have numbers, and black buoys may have green reflectors or lights. The y are the equivalent of green buo ys in the IALA-B system. Red buo ys may have red reflectors or lights, as well. Red and black buo ys are usually found in pairs pass betw een them.

A Special Sign

In Florida, you may see a special sign: "Caution, Manatee Area". When you see this sign, slow down to idle speed. Manatees, an endangered species, are passive, large, slow-mo ving mammals. Many manatees are seriously injured or killed each year by boat propeller s.

GENERAL RULES OF SEAMANSHIP

- 1. Cross waves at right angles.
- 2. When caught in hea vy water or squalls, head either directly into the waves or at a slight angle. Reduce speed, but maintain enough power to maneuver your boat safely.
- Keep your speed under control. Respect the rights of boater s engaged in fishing, swimming, water skiing or diving. Give them "wide berth".
- 4. When meeting a boat head on, k eep to the right whenever possible.
- 5. When two boats cross, the boat to the right or starboard has the right of w ay.
- 6. When overtaking or passing, the boat being passed has the right of w ay. The boat being passed is required to maintain the same course and speed.

RIGHT-OF-WAY

In general, boats with less maneuverability ha ve right-of-way over more agile pow er boats. In your power boat, you must sta y out of the w ay of the following vessels:

- A vessel not under command or aground.
 Due to their circumstances, these vessels have no maneuverability.
- A vessel restricted in its maneuverability.
 These vessels are perfor ming work which limits their maneuverability such as: sur veying, dredging, laying pipe or cable, or ser vicing navigational markers among others.
- A vessel engaged in fishing . These include boats fishing with lines, tra wls or nets; but not trolling lines.
- Sailboats. Sailboats ha ve the right-of-way over power boats; how ever, if a sailboat is using a propeller to mo ve forward, it is considered a power boat e ven if its sails are up.

MEETING A VESSEL HEAD-ON

In a head-on situation, neither boat has the right-of way. Both boats should decrease speed and pass port to port (Figure 2.15). However, if both boats are on the left side of a channel, each vessel should sound two shor thorn blasts and pass starboard to starboard.

CROSSING SITUATIONS

In a crossing situation, the boat on the right from the 12-4 o'clock position has the right-of-way. It must hold cour se and speed. The boat without right-of-way must keep clear and pass to the stern as shown on **Figure 2.16**.

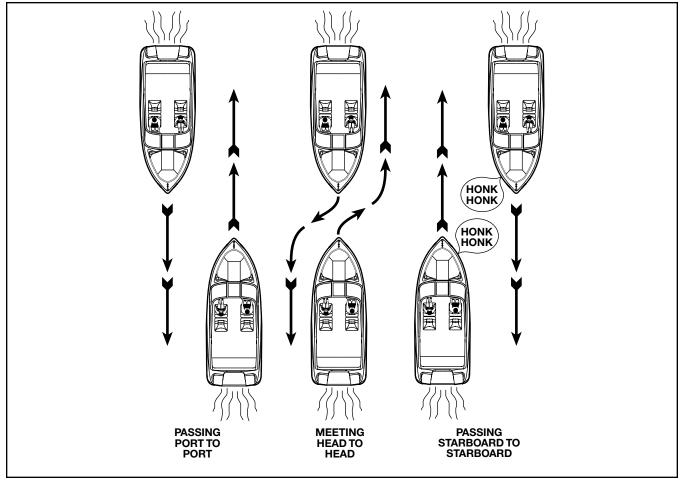


FIGURE 2.15 MEETING HEAD-ON

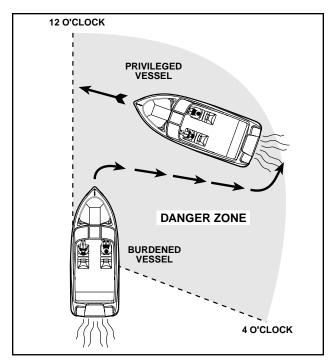


FIGURE 2.16 CR OSSING

OVERTAKING

The boat o vertaking the one ahead must yield the right-of-way to the boat being passed. The overtaking boat must mak e any necessary adjustments to keep out of its path. See **Figure 2.17**. The boat being passed should hold its course and speed.

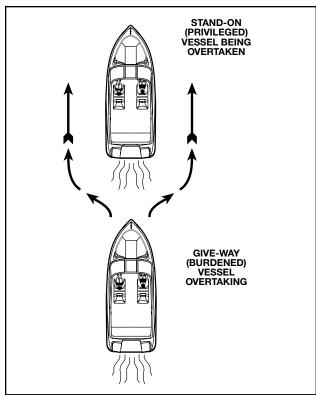


FIGURE 2.17 O VERTAKING

WHISTLE SIGNALS

Out on the w ater, whistle signals are commonly used. Although using a whistle signal is not necessary every time a boat is nearby, operators must signal their intentions when necessary to avoid potentially confusing or hazardous situations. It is customary for the privileged boat to signal first and the give way boat to return the same signal to acknowledge she under stands and will comply. Use the danger signal (five or more short and rapid blasts) if intent is not clear. A short blast is 1 or 2 seconds long. A long blast is 4 to 6 seconds long.

USE WHISTLE BLASTS EARL Y ENOUGH TO BE NOTICED AND UNDERSTOOD BY OTHER BOATERS. The Na vigational Aids Char t at the end of this section lists the meanings of the various whistle signals.

THE GENERAL PRUDENTIAL RULE

The general prudential rule regarding right-of-way is that if a collision appear s unavoidable, neither boat has right-of-w ay. As prescribed in the Rules of the Road, both boats must act to a void collision.

NIGHT RUNNING

Boats operating betw een sunset and sunrise (hours vary by state), or in conditions of reduced visibility, must use na vigational lights. Nighttime operation, especially during bad weather or fog, can be dangerous. All Rules of Road apply at night, but it is best to slow down and stay clear of all boats regardless of who has right-of-way.

To see more easily at night, a void bright lights when possible. Also, it is helpful to ha ve a passenger keep watch for other boats, w ater hazards and na vigational aids.

To determine the size, speed and direction of other vessels at night, you should use the running lights. A green light indicates the starboard side, and a red light indicates the port side. Generally, if you see a green light, you have the right-of-way; if you see a red light, give way to the other vessel. See **Figure 2.18**.

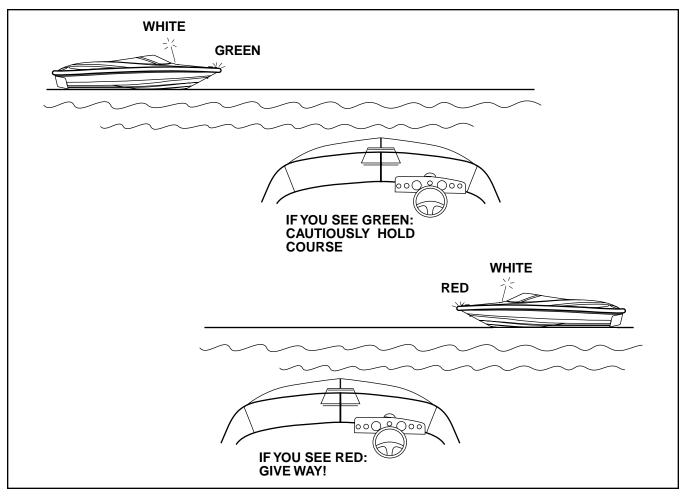


FIGURE 2.18 NIGHT RUNNING

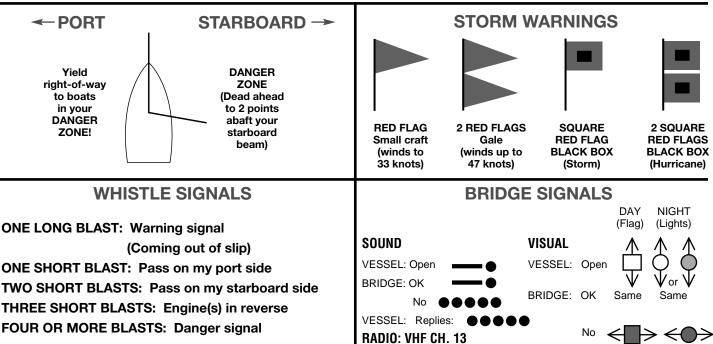
NAVIGATIONAL AIDS CHART

The illustrated Na vigational Aids Char t located on the next page contains infor mation concerning whistle signals, stor m warnings, bridge signals and buo y descriptions and infor mation.

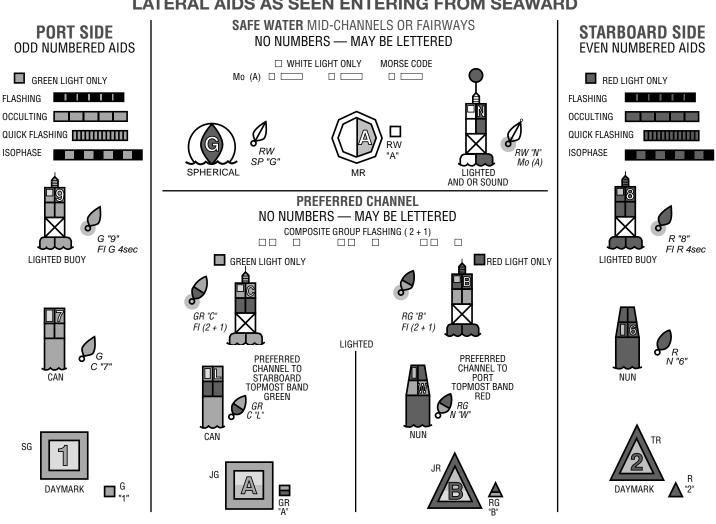
Navigational Aids Chart

REMEMBER **THESE RULES**

- 1. OVERTAKING PASSING: Boat being passed has the right-of-way. KEEP CLEAR.
- 2. MEETING HEAD ON: Keep to the right.
- 3. CROSSING: Boat on right has the right-of-way. Slow down and permit boat to pass.



LATERAL AIDS AS SEEN ENTERING FROM SEAWARD



Specifications and Layout – 3

This owner's manual co vers a number of W ell-craft models. The specifications for these models are detailed in this section. Y ou will need to become a ware of your boat's dimensions, weight, bridge clearance and draft and learn the importance of these measurements.

NOTE: In all specifications, bridge clearance dimension is figured with a verage load. Antenna, can vas, etc. are not included.

Figures 3.1 thr u 3.17 in this section show the locations of equipment on various W ellcraft models. Depending on model, this equipment is standard, optional, or not a vailable. Check with your dealer if you ha ve any questions about how your boat is equipped. In addition, the locations of fills, vents and other equipment may vary.

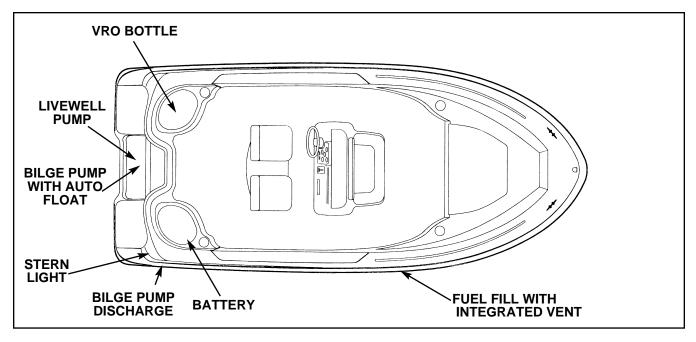


FIGURE 3.1 180 FISHERMAN

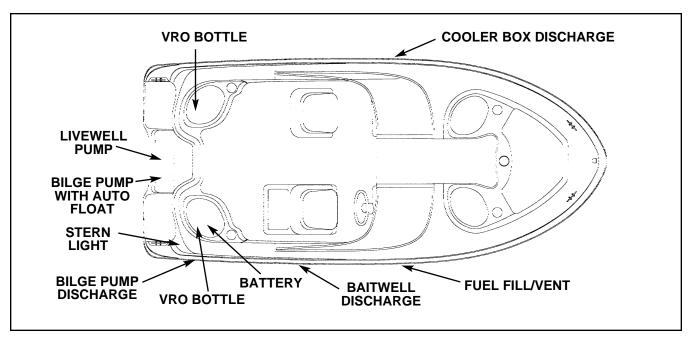


FIGURE 3.2 180 SPORTSMAN O/B

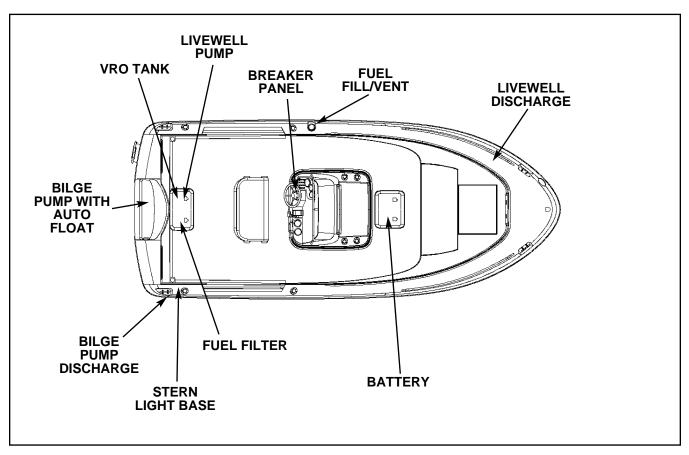


FIGURE 3.3 200 FISHERMAN

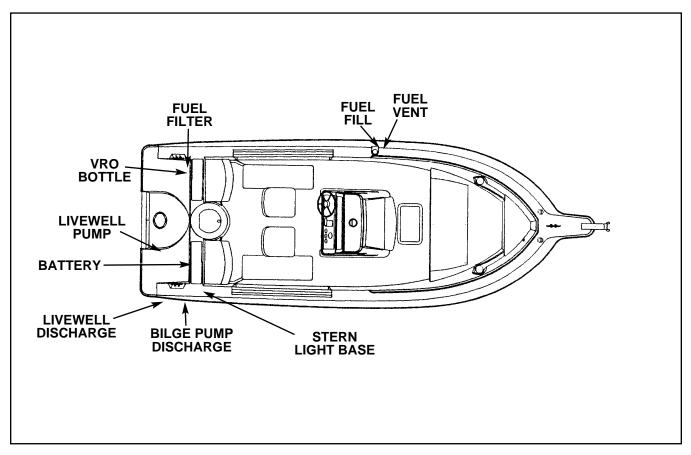


FIGURE 3.4 210 FISHERMAN

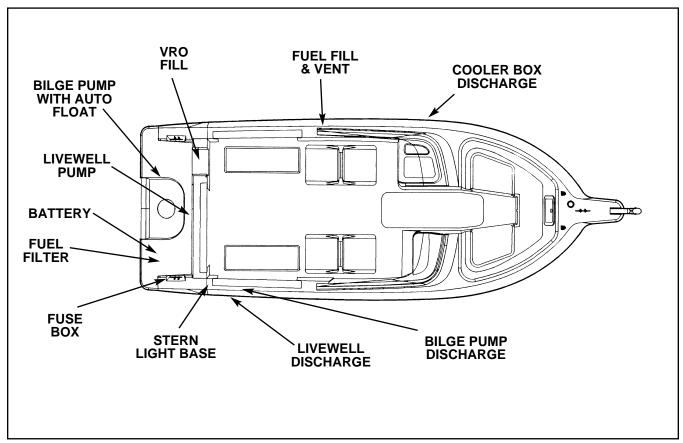


FIGURE 3.5 210 SPORTSMAN

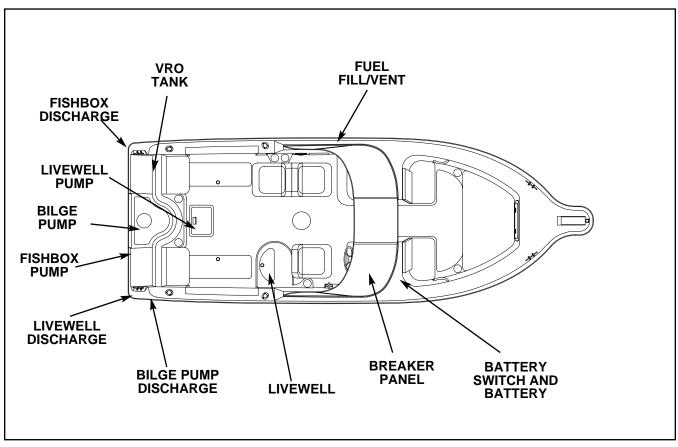


FIGURE 3.6 220 SPORTSMAN

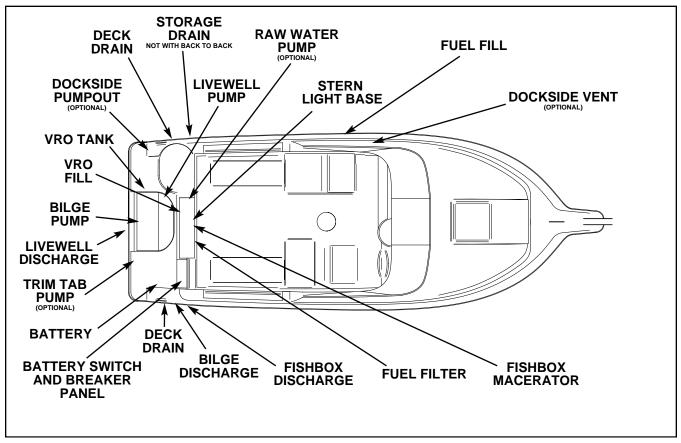


FIGURE 3.7 V21 CUDD Y

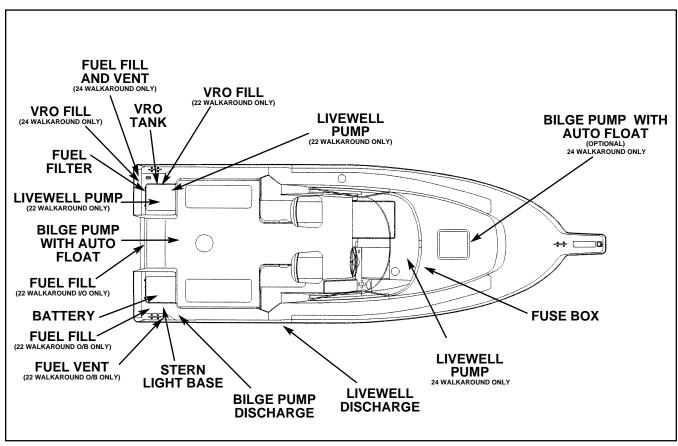


FIGURE 3.8 22 W ALKAROUND I/O, 22 W ALKAROUND O/B, 24 W ALKAROUND

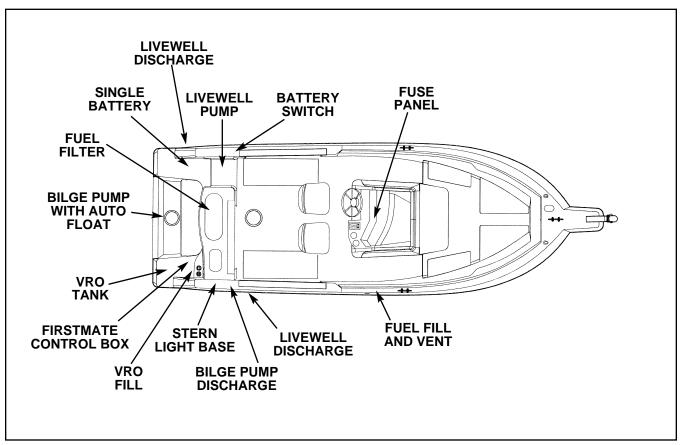


FIGURE 3.9 250 FISHERMAN O/B

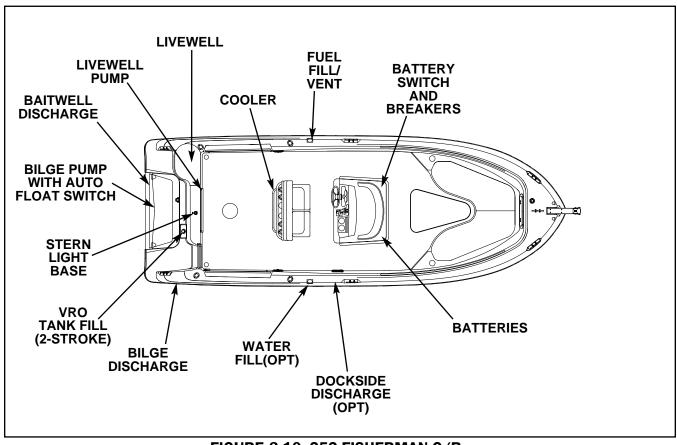


FIGURE 3.10 252 FISHERMAN O/B

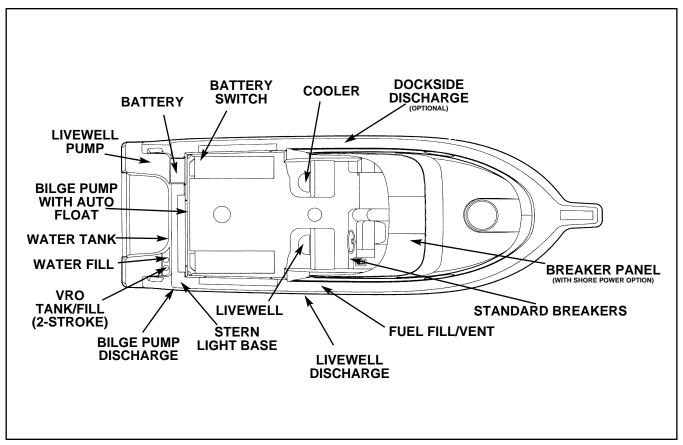


FIGURE 3.11 250 COAST AL 0/B

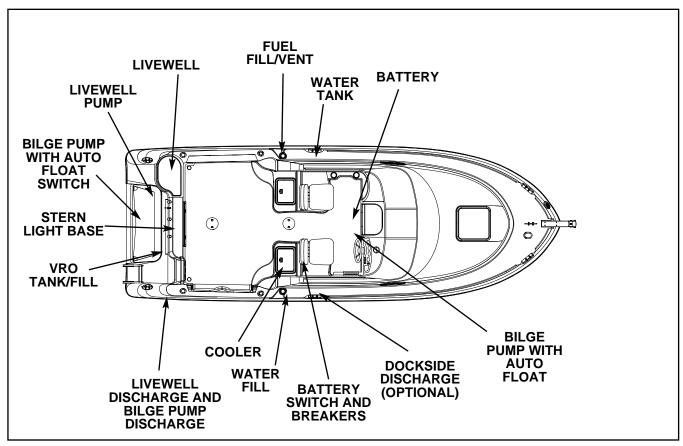


FIGURE 3.12 252 COAST AL 0/B

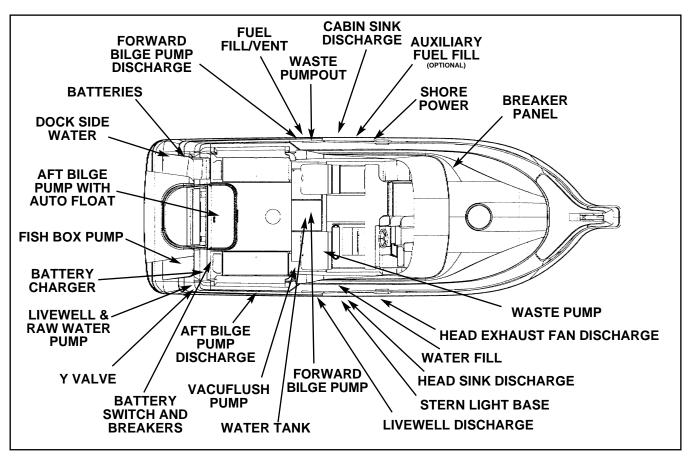


FIGURE 3.13 270 COAST AL I/O

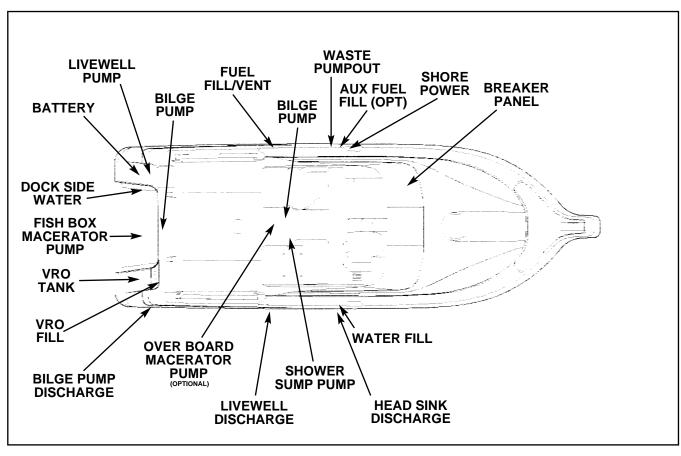


FIGURE 3.14 270 COAST AL 0/B

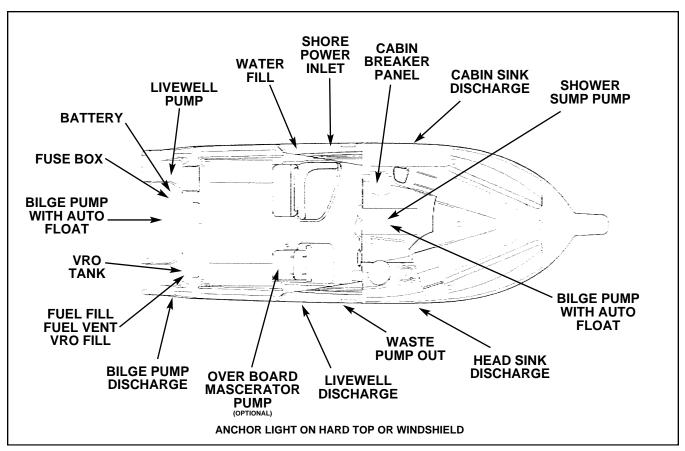


FIGURE 3.15 290 COAST AL

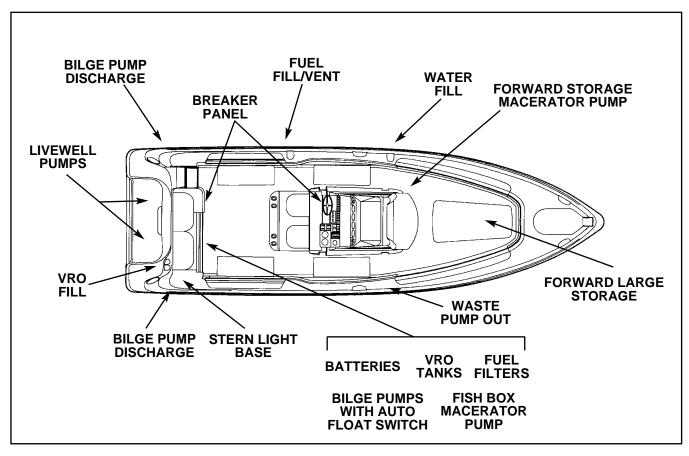


FIGURE 3.16 29 CCF

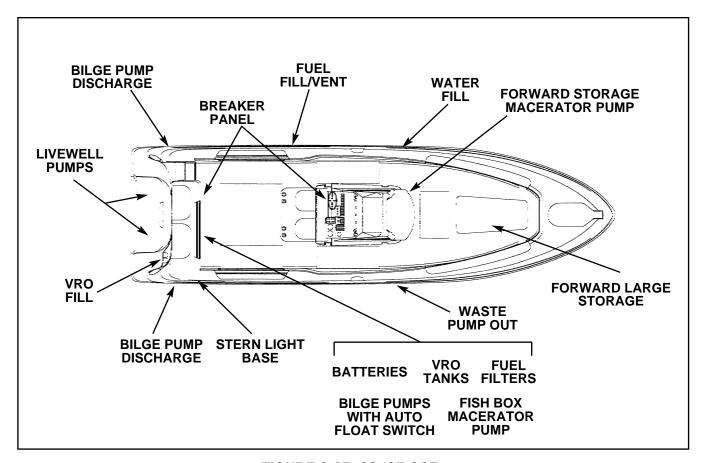


FIGURE 3.17 32/35 CCF

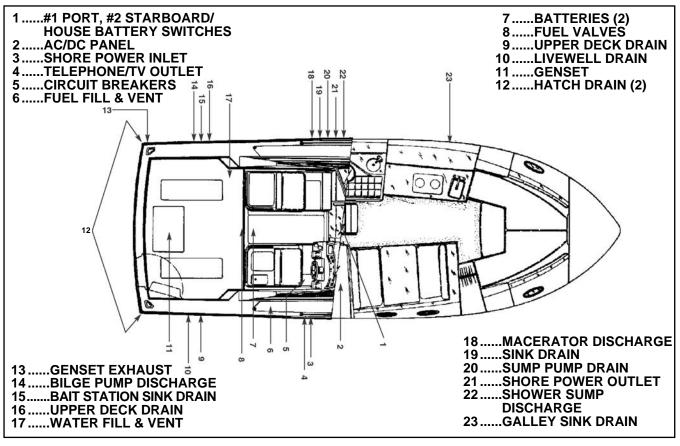


FIGURE 3.18 330 COAST AL



L.O.A.	18' 0" (5.48 m)
Beam	8' (2.44 m)
Dry weight (approx.)*	2065 lbs. (937 kg)
Fuel capacity (Gas)	49 gal. (185.5 L)
Max power @ prop	150 HP (111.9 kw)
Shaft length	20" (.51m)
Deadrise	20°
Draft: up (approx.)	15" (.38 m)
Transom height	20" (.51 m)
Bridge clearance w/o top (approx.)	4' 5" (1.37 m)
Bridge clearance w/bimini top (approx.)	6' 7" (2.01 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Fiberglass foam filled stringers composite transom
- Large console sits 2 comfortably behind windscreen
 - Deep V-hull and wide beam creates a stable fishing platform and soft ride
 - Location for trolling motor
 - Easy access for batteries
 - · Complies with Coast Guard safety regulations
 - 10-Year structural hull warranty transferable
- NMMA Certified Liner fiberglass diamond pattern skid resistant for easy maintenance

HULL & DECK

Anchor locker
Bow and stern eyes stainless steel
Cleats - stainless steel
Foam flotation-level
Ladder - 2 step swing down
Rod holders (2) - stainless
steel flush mount
Rod racks - under gunwale port/stbd
Rub rail - heavy duty with
stainless steel insert (new)
Swim platform - integrated
Thru hulls - stainless steel
(new)

COCKPIT

cushions - port/stbd Baitwell - 24 gal. Beverage holders Cockpit overboard scuppers Foot rest - built-in at helm Forward bow storage Forward console seat with cushions Hand holds Helm seat - reversible with

76 gt. cooler

Windscreen - plexiglass

Aft seats with removable

<u>MECHANICAL</u>

Accessory plug - 12V Bilge pump with auto float switch - 500 GPH Compass Horn Hoses - steel reinforced Ignition - safety interlock system with lanyard Instrumentation - tachometer, fuel, trim, and speedometer, systems check' Navigation lights *Propeller - aluminum Steering - non-feedback Steering wheel - stainless steel with power knob (new) Switches - weather resistant

- * Systems check available with specific engines
- ** Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Basic T-top includes 4 rod holders and T-top canvas (dealer installed)
Bimini top - premium canvas with stainless steel hardware
Bow cushion
Bow rail - full size (new)
Canada certification
CE certification (for Export only)
Cradle
**Hydraulic steering
Lean post seat with backrest and 72 qt. cooler

- Pre-rig for Yamaha, Evinrude (Recommended HP: 90 hp to 150 hp, check for engine availability) Raw water washdown Rod holders (2 additional) gunwale mount Trailer - aluminum with brakes Trailer - galvanized with brakes
- * Note: Items in Packages cannot be ordered individually unless listed as stand-alone.
- ** Hydraulic steering std on 150 hp

COLOR OPTIONS

HULLSIDE COLOR OPTION UPGRADE

Fighting Lady Yellow Hunter Green Midnite Blue

ENGINE OPTIONS

Evinrude 115 E-Tec

Yamaha F 115 4-stroke Yamaha F 150 4-stroke

PERFORMANCE DATA - Yamaha F115 4-Stroke

Top Speed 41.9 MPH @ 6000 RPM Cruise Speed 28.2 MPH @ 4500 RPM Cruise Range 312 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES

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L.O.A.	19' 6" (5.94 m)
Beam	8' 6" (2.59 m)
Dry weight (approx.)*	2333 lbs. (1058 kg)
Fuel capacity (Gas)	54 gal. (204.39 L)
Max power @ prop	200 HP (149.2 kw)
Transom height	25" (.63 m)
Dead rise	14°
Draft: engine up (approx.)	10" (.25 m)
Draft: engine down (approx.)	15" (.38 m)
Bridge clearance w/o top (approx.)	5'6" (1.68m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Console baitwell with light (29 gal.) with overboard drain
- Release well center transom Fwd and aft casting platform
 - · Fiberglass cockpit with pebble skid resistant surface
 - All stainless steel deck hardware thru-bolted
 - 10-year structural hull warranty transferable
 - · Large fish box with drain
 - · Complies with Coast Guard safety regulations
 - NMMA Certified

HULL & DECK

Anchor storage locker
Bow and stern eyes stainless steel
Cleats - stainless steel (5) 6"
Rod holders (2) - gunwale
mount - stainless steel
(new)

Rub rail - heavy duty with stainless steel insert (new) Skid resistant surfaces Transom storage bin (removable) - stbd

COCKPIT

Baitwell with light (29 gal.) forward console
Beverage holders
Cockpit courtesy lights
Cockpit overboard scuppers
Console rail - stainless steel
Console rod holders (8)
Flip back cooler seat - 92qt.
Forward bow dry storage

Forward casting platform Forward console baitwell seat cushions Release well - center transom Windscreen - plexiglass

<u>MECHANICAL</u>

Accessory plug - 12V
Bilge pump with automatic
float switch - 800 GPH
Horn - flush mount
Hydraulic steering
Ignition - safety interlock
system with lanyard
Instrumentation - tachometer,
fuel, speedometer, trim
Navigation lights
Propeller - aluminum
Steering wheel - stainless steel
with power knob (new)
Switches - weather resistant

OPTIONAL EQUIPMENT

Aft bench seat with removable backrest Baitwell with light (15gal.) port transom Basic - T-top includes 4 rod holders and t-top canvas (dealer installed) Battery switch - dual Battery charger with inlet (not available with trolling motor charging system) Bimini top with boot premium canvas with stainless steel hardware Bow lifting ring Bow cushions - port/stbd Cleats stainless steel pull-up Cockpit bolsters - port/stbd Console cover - canvas Forward platform casting seat Fuel/water separator Helm seat stainless with 5 position backrest & 94 qt. cooler (lean post seat opt N/A) Lean post seat w/rod holders and 72 qt. cooler (helm seat SS 5-position backrest opt N/A) Propeller - stainless steel

Rod racks - port/stbd

Stainless steel side rails
Steering - tilt hydraulic
Tackle Box - Center Console
(3-drawer)
Trailer - Aluminum with
brakes
Trailer - Galvanized with
brakes
Trim tabs - electric
Trolling motor bow panel 12/24 volt wiring system
Tralling motor charger system
Water pressure gauge
Windshield rail - removable
(replaces standard rail)

*Preferred Option Package Compass

Half dive swim platform Raw water washdown

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade

Sea Blue

Sea Green

Sea Yellow

ENGINE OPTIONS

Evinrude 115 E-Tec Yamaha F 115 4-stroke Evinrude 150 E-Tec Yamaha F 150 4-stroke Evinrude 200 E-Tec Yamaha F 200 4-stroke Evinrude 200 E-Tec HO

Specifications, options, and equipment are subject to change without notice.

PERFORMANCE DATA - Yamaha F150 4-Stroke

Top Speed 48 MPH @ 6000 RPM Cruise Speed 31.5 MPH @ 4000 RPM Cruise Range 240 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NUTES		



L.O.A.	20' 4" (6.20 m)
Beam	8' 7" (2.61 m)
Dry weight (approx.)*	2750 lbs. (1247 kg)
Fuel capacity (Gas)	77 gal. (291.5 L)
Max power @ prop	200 HP (149.2 kw)
Transom height	25" (.64 m)
Dead rise	19°
Draft: engine up (approx.)	15" (.38 m)
Draft: engine down (approx.)	33" (.68 m)
Bridge clearance w/o top (approx.)	5' 5" (1.65 m)
Bridge clearance with top (approx.)	7' 11" (2.41 m)
Bridge clearance w/bimini top (approx.)	7' 6" (2.29 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Insulated and lighted baitwell (104 qt.) with overboard drain
 - Rod storage under gunwale port and starboard
- Stainless steel gunwale-mounted rod holders (2) with cap
 - Fiberglass cockpit with diamond pattern skid resistant surfaces
 All stainless steel deck hardware thru-bolted
 - · Complies with Coast Guard safety regulations
 - 10-year structural hull warranty transferable
 - · Insulated fish box with drain
 - Foam filled, fiberglass, box section stringer with integral high density composite transom
 - NMMA Certified

HULL & DECK

Anchor storage locker
Bow and stern eyes stainless steel
Cleats - stainless steel
Ladder - 3 step stainless steel
with hand grip
Rod holders (2) gunwale
mounted - stainless steel
Rub rail - heavy duty with
stainless steel insert
Stainless steel forward rails
Skid resistant surfaces
Thru hulls - stainless steel

COCKPIT

Aft seats with backrests and removable cushions port/stbd Baitwell with light (104 gt.) Beverage holders (6) Cockpit courtesy lights Cockpit overboard scuppers Console rail - stainless steel Footrest at helm Forward bow storage Forward console seat with cushions Forward fish box - insulated with drain Helm seat - reversible with 76 gt. cooler

Rod storage port & stbd under gunwale Tackle box - 3-drawer Windscreen - plexiglass

MECHANICAL

Accessory plugs - 12V (2) Battery switch Bilge pump with automatic float switch - 800 GPH Circuit breakers - push to reset Compass Full instrumentation tachometer, fuel, trim, and speedometer, volts, water pressure, systems check* Horn - flush mount Hoses - steel reinforced Ignition - safety interlock system with lanyard Navigation lights **Propeller - aluminum Steering - non-feedback Steering wheel - stainless steel with power knob

- Systems check available with specific engines
- ** Drop shipped and factory rigged engines only

Switches - weather resistant

OPTIONAL EQUIPMENT

premium canvas with stainless steel hardware Engine cowling cover -Sunbrella™ with logo for Yamaha F200 only (Available through parts department Forward casting platform cushion Full bow rail Heavy duty dive ladder Hydraulic tilt steering Lean post seat with backrest and 72 qt. cooler Pre-rig for Evinrude, Yamaha and Mercury Optimax (Recommended HP: 115 hp to 200 hp check for engine availability)

Battery switch - dual

Biminí top with boot -

Raw water washdown
Rod holders - (2) additional
gunwale mount
Trailer - aluminum with brakes
Trailer - galvanized with brakes
Trailer - galvanized with brakes
T-top w/spreader light,
gold tone rod holders and
T-top canvas with PFD
storage bag
VHF Radio - Ray 54
(only available with factory installed t-top)
Yamaha Command Link
digital upgrade
(Yamaha engine only)

- ** Tilt hydraulic steering standard on 150 HP and up.
- *Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade Fighting Lady Yellow Hunter Green Midnite Blue

ENGINE OPTIONS

Evinrude 150 E-Tec Yamaha 115 4-stroke Evinrude 200 E-Tec Yamaha 150 4-stroke Evinrude 200 E-Tec HO Yamaha 200 4-stroke

PERFORMANCE DATA - Yamaha F150 4-Stroke

 Top Speed
 43.4 MPH @ 5900 RPM

 Cruise Speed
 29.2 MPH @ 4000 RPM

 Cruise Range
 345 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES

212 FISHERMAN



L.O.A.	20' 4" (6.20 m)
Beam	8' 7" (2.61 m)
Dry weight (approx.)*	2750 lbs. (1247 kg)
Fuel capacity (Gas)	77 gal. (291.5 L)
Max power @ prop	200 HP (149.2 kw)
Transom height	25" (.64 m)
Dead rise	19°
Draft: engine up (approx.)	15" (.38 m)
Draft: engine down (approx.)	33" (.68 m)
Bridge clearance w/o top (approx.)	5' 5" (1.65 m)
Bridge clearance with top (approx.)	7' 11" (2.41 m)
Bridge clearance w/bimini top (approx.)	7' 6" (2.29 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Insulated and lighted baitwell (104 qt.) with overboard drain
 Rod storage under gunwale port and starboard
 - Stainless steel gunwale-mounted rod holders (2) with cap
 - Fiberglass cockpit with diamond pattern skid resistant surfaces • All stainless steel deck hardware thru-bolted
 - Complies with Coast Guard safety regulations
 - 10-year structural hull warranty transferable
 - Insulated fish box with drain
 - · Self contained head in console
 - Foam filled, fiberglass, box section stringer with integral high density composite transom
 - NMMA Certified

HULL & DECK

Anchor storage locker
Bow and stern eyes stainless steel
Cleats - stainless steel
Ladder - 3 step stainless steel
with hand grip
Rod holders (2) gunwale
mounted - stainless steel
Rub rail - heavy duty with
stainless steel insert (new)
Stainless steel forward rails
Skid resistant surfaces
Thru hulls - stainless steel
(new)

COCKPIT

Aft seats with backrests and removable cushions port/stbd
Baitwell with light (104 qt.)
Beverage holders (6)
Center console - with self contained head
Cockpit courtesy lights
Cockpit courtesy lights
Cockpit overboard scuppers
Console rail - stainless steel Footrest at helm
Forward bow storage
Forward fish box - insulated with drain

Lean post seat with 2 rod holders and 2 drink holders Rod storage port & stbd under gunwale Windscreen - plexiglass

MECHANICAL

Accessory plugs - 12V (2) Battery switch Bilge pump with automatic float switch - 800 GPH Circuit breakers - push to reset Compass Full instrumentation tachometer, fuel, trim, and speedometer, volts, water pressure, systems check* Horn - flush mount Hoses - steel reinforced Ignition - safety interlock system with lanyard Navigation lights *Propeller - aluminum Steering - hydraulic tilt Steering wheel - stainless steel with power knob (new)

Switches - weather resistant

- * Systems check available with
- specific engines
 ** Drop shipped and factory rigged
- engines only

OPTIONAL EQUIPMENT

Backrest for lean post seat Basic T-top includes 4 rod holders and T-top canvas (dealer installed) Battery switch - dual Bimini top with boot premium canvas with stainless steel hardware CE certification (for export only) Cooler 72 gt. (under lean post) removable Engine cowling cover -Sunbrella™ with logo for Yamaha F200 only (Available through parts department Forward casting platform cushion Forward console cooler seat (72 gt.) Full bow rail Heavy duty dive ladder Pre-rig for Evinrude, Yamaha and Mercury Optimax

(Recommended HP: 115 hp to 200 hp check for engine availability)

Raw water washdown
Rod holders - (2) additional
gunwale mount
Trailer - aluminum with brakes
Trailer - galvanized with brakes
T-top canvas enclosure 3 sided (new)
T-top deluxe w/spreader light,
gold tone rod holders and
electronics box, and T-top
canvas with PFD storage
bag

VHF Radio - Ray 54
(only available with factory installed t-top)
Yamaha Command Link
digital upgrade
(Yamaha engine only)

- ** Tilt hydraulic steering standard on 150 HP and up.
- *Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade Fighting Lady Yellow Hunter Green Midnite Blue

ENGINE OPTIONS

Evinrude 150 E-Tec Evinrude 200 E-Tec Evinrude 200 E-Tec HO Yamaha 150 4-stroke Yamaha 200 4-stroke

PERFORMANCE DATA - Yamaha F150 4-Stroke

Top Speed 43.3 MPH @ 5700 RPM Cruise Speed 29.9 MPH @ 4000 RPM Cruise Range 312 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES

V Welkraft



L.O.A.	21' 6" (6.55 m)
Beam	8' 6" (2.59 m)
Dry weight (approx.)*	2584 lbs. (1172 kg)
Fuel capacity (Gas)	54 gal. (204.39 L)
Max power @ prop	225 HP (167.85 kw)
Transom height	25" (.63 m)
Dead rise	14°
Draft: engine up (approx.)	10" (.25 m)
Draft: engine down (approx.)	15" (.38 m)
Bridge clearance w/o top (approx.)	5'6" (1.68 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Console baitwell with light (29 gal.) with overboard drain
- Release well center transom
 Fwd and Aft casting platforms
 - Fiberglass cockpit with pebble skid resistant surfaces
 - Fwd Rod Locker
 - · All stainless steel deck hardware thru-bolted
 - 10-year structural hull warranty transferable
 - Large fish box with drain
 - · Complies with Coast Guard safety regulations
 - NMMA Certified

HULL & DECK

Anchor storage locker
Bow and stern eyes stainless steel
Cleats - stainless steel (6) 6"
Rod holders (2) - gunwale
mount stainless steel (new)
Rub rail -heavy duty with
stainless steel insert (new)
Skid resistant surfaces
Transom storage bin
(removable) - stbd

<u>COCKPIT</u>

Baitwell with light (29 gal.) fwd console
Beverage holders
Cockpit courtesy lights
Cockpit overboard scuppers
Console rail - stainless steel
Console rod holders (8)
Flip back cooler seat - 92 qt.
Forward bow dry storage
Forward casting platform

Forward console baitwell seat cushions Forward fish box - insulated with overboard drain Release well - center transom Rod storage - lockable port forward box Windscreen - plexiglass

MECHANICAL

Accessory plug - 12V
Bilge pump with automatic
float switch - 800 GPH
Horn - flush mount
Hydraulic steering
Ignition - safety interlock
system with lanyard
Instrumentation - tachometer,
fuel, speedometer, trim
Navigation lights
Propeller - aluminum
Steering wheel - stainless
steel with power knob (new)
Switches - weather resistant

OPTIONAL EQUIPMENT

Aft bench seat with removable backrest Baitwell with light (15 gal.) port transom Battery switch - dual Basic T-top includes 4 rod holders and t-top canvas (dealer installed) Battery charger w/inlet (not available with trolling motor charger system) Bimini top w/boot - premium canvas with stainless steel hardware Bow cushions - port/stbd Bow lifting ring Cleats stainless steel pull-up Cockpit bolsters - port/stbd Console cover - canvas Forward platform casting seat Fuel/water separator Helm seat stainless with 5 position backrest & 94 gt. cooler (Lean post seat opt N/A) Lean post seat w/rod holders and 72 qt. cooler (helm seat SS 5-position backrest opt N/A) Propeller - stainless steel Rod racks - port/stbd Stainless steel side rails

Steering - tilt hydraulic
(std 200 hp and above)
Tackle box - console (3 drawer)
Trailer - Aluminum with
brakes
Trailer - Galvanized with
brakes
Trim tabs - electric
Trolling motor bow panel 12/24 volt wiring system
Trolling motor charger
system
Water pressure gauge
Windshield rail - removable
(replaces standard rail)

*Preferred Option Package

Compass Half dive swim platform Raw water washdown

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade

Sea Blue Sea Green Sea Yellow

ENGINE OPTIONS

Evinrude 150 E-Tec Yamaha F 150 4-stroke Evinrude 200 E-Tec Yamaha F 200 4-stroke Evinrude 200 E-Tec HO Yamaha F 225 4-stroke

Evinrude 225 E-Tec

Specifications, options, and equipment are subject to change without notice.

PERFORMANCE DATA - Yamaha F150 4-Stroke

 Top Speed
 47.6 MPH @ 6000 RPM

 Cruise Speed
 30.9 MPH @ 4000 RPM

 Cruise Range
 220 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES

V Welkraft

220 SPORTSMAN



L.O.A.	22' 4" (7.07 m)
Centerline Hull	20' 8" (6.5 m)
Beam	8' 3" (2.51 m)
Dry weight (approx.)*	3508 lbs. (1591 kg)
Fuel capacity (Gas)	100 gal. (375 L)
Water capacity	8 gal. (30.3 L)
Max power @ prop	250 HP (186 kw)
Transom height	25" (.64 m)
Dead rise	18°
Draft: engine up (approx.)	15" (.38 m)
Draft: engine down (approx.)	33" (.68 m)
Bridge clearance w/o top (approx.)	5' 3" (1.6 m)
Bridge clearance w/bimini top (approx.)	6' 9" (2.05 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Insulated and lighted baitwell (100 qt.) with overboard drain
- Raw water washdown Rod storage under gunwale port and starboard • Stainless steel gunwale-mounted rod holders (4) with cap • Tackle storage 3-drawer • Enclosed head compartment • Fiberglass cockpit with diamond pattern skid resistant surfaces • All stainless steel deck hardware thrubolted • Multi-purpose boat • Complies with Coast Guard safety regulations • 10-year structural hull warranty transferable • Below deck ski/wake board storage
 - Insulated fish boxes port/stbd with overboard pumpout
 - Foam filled, fiberglass, box section stringer with integral high density composite transom • NMMA Certified

HULL & DECK

Anchor storage locker Bow and stern eyes stainless steel Bow pulpit with roller Bow rail heavy duty stainless steel Cleats - stainless steel (7) Integrated swim platform Ladder - 3-step stainless steel swing down Rub rail - heavy duty with stainless steel insert (new) Skid resistant surfaces Stainless steel rails Thru hulls - stainless steel (new)

COCKPIT

Aft seats - port/stbd with bolsters Baitwell with light (100 qt.) Beverage holders (7) Bow cushion, with forward port/stbd bolsters Cockpit bolsters - port/stbd Cockpit courtesy lights Cockpit overboard scuppers Enclosed head compartment with self-contained head Forward console cushions port/stbd with backrest Glove box - lockable Pedestal seat w/cushion stbd Seat - back to back port side converts to lounge Rod holders (4) gunwale mounted w/cap

Rod storage port & stbd Side grab-rails integrated Ski/Wake board storage Storage under console Tackle storage box Windshield - curved tempered glass and walk thru door

MECHANICAL

Accessory plugs - 12V (2) Battery switch - dual Bilge pump with automatic float switch (1) Compass Full instrumentation tachometer, volt, fuel, trim, and speedometer, water pressure, systems check* Horn - flush mount Hoses - steel reinforced Navigation lights Power & space for electronics at helm * * Propeller - aluminum (200 HP and below) Raw water washdown Remote oil fill (2-stroke) Steering - tilt hydraulic Steering wheel - stainless steel with power knob (new) Switchés - weather resistant

- * Systems check available with specific engines
- Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Bimini top - premium canvas with stäinlėss steel hardware, windshield connector, canvas curtain at bow walk thru Bow cover Bow filler w/cushions stowable Canada Certification Cockpit cover Dive ladder - heavy duty Engine cowling cover -SunbrellaTM with logo for Yamaha F200, F225 and F250 only (available through parts department only)

Pre-rig for Evinrude, Yamaha and Mercury Optimax (Recommended HP: 150 hp to 250 hp, check for engine availability) Pressurized fresh water

system with 8 gal. tank and făucet Ski pylon

Trailer - Aluminum with brakes

Trailer - Galvanized with brakes Trim tabs (requires heavy duty dive ladder) Walk-thru bifold door Yamaha Command Link digital upgrade

(Yamaha engine only)
*Sirius Satellite Radio System
Clarion AM/FM CD player Sirius Satellite receiver and antenna 4 speakers

*Seating Package

Portside ped seat with 48 qt. cooler and cushion (replaces std port lounge šeát)

<u>*Canvas Package</u> Canvas side and drop curtains

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade

Fighting Lady Yellow Hunter Green Midnite Blue

ENGINE OPTIONS

Evinrude 200 E-Tec Yamaha F 200 4-stroke Evinrude 200 E-Tec HO Yamaha F 225 4-stroke Evinrude 225 E-Tec Yamaha F 250 4-stroke Evinrude 250 E-Tec

PERFORMANCE DATA - YAMAHA F250 4-stroke

 Top Speed
 49.1 MPH @ 6000 RPM

 Cruise Speed
 32.4 MPH @ 4000 RPM

 Cruise Range
 300 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES

232 FISHERMAN



L.O.A.	22' 4" (6.81 m)
Beam	8' 8" (2.64 m)
Dry weight (approx.)*	3573 lbs. (1621 kg)
Fuel capacity (Gas)	115 gal. (435.32 L)
Water capacity (option)	8 gal. (30.28 L)
Max power @ prop	300 HP (224 kw)
Shaft length single	25" (.64 m)
Dead rise	20°
Draft: engine up (approx)	15" (.38 m)
Draft: engine down (approx)	32" (.81 m)
Bridge clearance w/o top (approx)	6' 0" (1.83 m)
Bridge clearance with T-Top (approx)	8' 4" (2.53 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Full height transom Foam filled, fiberglass, box section stringer with integral high density composite transom
 - Recessed stainless steel grab rails port/stbd bow
- Full FRP head console liner with toilet paper holder and battery access • Fish boxes (2) forward 155 qt. w/overboard drain and sealed lids • Rod storage under gunwale port and starboard
 - Stainless steel gunwale-mounted rod holders (2)
 - Fiberglass cockpit with diamond pattern skid resistant surfaces
 All stainless steel deck hardware thru-bolted
 - Complies with Coast Guard safety regulations
 - 10-year structural hull warranty transferable
 - NMMA Certified

HULL & DECK

Anchor rope locker w/hawse pipe Anchor roller with cleat Bow and stern eves stainless steel Cleats (7) 8" stainless steel Gunnel caps port/stbd with integrated stainless steel side grab rails Rod holders (4) stainless steel w/cap

Rub Rail - heavy duty with stainless steel insert (new) Stainless steel rails Swim platform - integrated Swim ladder - flip down Thru hulls - stainless steel (new)

Transom full height with door Windscreen - curved plexiglass

COCKPIT

Baitwell - 84 gt. with light and overboard drain Beverage holders (6) Cockpit courtesy lights Cockpit overboard scuppers Fish boxes (2) 155qt. forward with overboard drain and sealed lids Fold away rear bench seat with cushion and aft bolster (new) Glove box at helm Hand holds recessed port/stbd stainless

Leaning post seat with (2) rod holders and (2) drink holders

Raw water washdown (new) Rod storage under gunwale port/stbd Skid resistant surfaces

Tackle storage boxes (2) with removable trays (4) T-top with (4) rod holders, outrigger plates, spreader light, and PFD storage (new)

MECHANICAL

Accessory plug - (1) 12V at helm Accessory switches (2) Baitwell pump - 700 gph Battery switch - dual with 2 travs Bilge pump automatic float switch 800 gph aft Breakers at helm - weather resistant Compass Full instrumentation - digital (new) Horn - flush mount Hoses - steel reinforced Ignition - safety interlock system with lanyard Navigation lights *Propeller - aluminum (200 HP and below) Remote oil fill (2-stroke) Steering - hydraulic tilt Steering wheel - stainless steel with power knob (new) Submersible rated electrical

connections

Switches - weather resistant

HEAD CONSOLE

Battery storage with tray(s) below deck Dome light - 12V Full fiberglass liner - skid resistant w/integrated step Full access to console rigging Head console lockable entry door - full size Head - self contained (nonplumbed) Port light opening with screen (new) Toilet paper holder

^{**} Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Backrest - for lean post seat Bow cushions - port/stbd Canada certification CE certification (for export only) Cooler - 72 qt. (under lean

post - removable) Electronics box (for T-top)

Engine cowling cover -Sunbrella™ with logo for Yamaha F200, F225 and F250 only (available through parts

department only) Forward console cooler seat (72 qt.) with seat back and bottom cushions

Heavy duty dive ladder Outrigger - Taco Grand Slam 15' poles (new)

Pressurized fresh water system with transom shower Pre-rig for Evinrude, Mercury and Yamaha (Recommended hp: 150 to 300 hp.

check for engine availability) Trailer - Aluminum with brakes

Trailer - Galvanized with brakes

Trim Tabs - requires heavy duty dive ladder (replaces standard swim ladder)

T-top canvas enclosure (new)

*Cockpit Bolster Package

Aft cockpit bolsters - port/stbd Forward bow cockpit bolsters port/stbd

*Sirius Satellite Radio System

Clarion AM/FM CD player, Sirius satellite receiver, antenna 4 Speakers

*Ray Marine C80 Electronics

Package 8.4" Color Display (Unit is radar ready - additional components required) Includes chartplotter& HDFI fishfinder

VHF Radio - Ray 54

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade Fighting Lady Yellow Hunter Green Midnite Blue

ENGINE OPTIONS

Merc 200 Verado 4-stroke Merc 225 Verado 4-stroke Merc 250 Verado 4-stroke Merc 275 Verado 4-stroke Evinrude 200 E-Tec Evinrude 200 E-Tec HO

Evinrude 225 E-Tec Evinrude 250 E-Tec Yamaha F 200 4-stroke Yamaha F 225 4-stroke Yamaha F 250 4-stroke

PERFORMANCE DATA - Yamaha F250 4-stroke

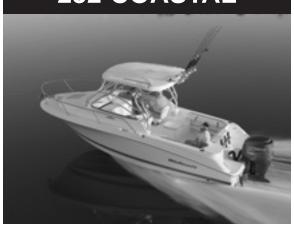
Top Speed 49.3 MPH @ 6000 RPM Cruise Speed 32.3 MPH @ 4000 RPM Cruise Range 405 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

V Welkraft

232 COASTAL



L.O.A.	22' 4" (6.8 m)
Beam	8' 8" (2.64 m)
Dry Weight (approx.)*	3600 lb (1633 kg)
Fuel capacity (Gas)	115 gal (435.32 L)
Water Capacity	8 gal (30.28 L)
Max hp power @ prop	300 hp (224 kw)
Shaft Length Single	25" (.64 m)
Dead Rise	20°
Draft: engine up (approx)	15" (.38 m)
Draft: engine down (approx)	32" (.81 m)
Bridge clearance w/o top (approx)	6' 0" (1.83 m)
Bridge clearance w/bimini top (opt)	(approx) 8' 0" (2.43 m)
Bridge clearance w/Hardtop (approx)	8' 1" (2.43 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

KEY SALES FEATURES

- Full height transom Foam filled, fiberglass, box section stringer with integral high density composite transom
 - · Recessed stainless grab rails port/stbd
- Full FRP cabin liner with diamond pattern skid resistant surfaces Fish box stbd below helm seat 90 qt. w/overboard drain Dry storage port below companion seat 90 qt.
 - Lighted baitwell 84 qt. with overboard drains
 - · Rod storage under gunwale port and starboard
 - Stainless steel gunwale-mounted rod

holders (2) • Fiberglass cockpit with diamond pattern skid resistant surfaces • All stainless steel deck hardware thru-bolted • Complies with Coast Guard safety regulations

- 10-year structural hull warranty transferable
 - NMMA Certified

HULL & DECK

Anchor rope locker w/hawse Anchor roller with cleat Bow and stern eyes stainless steel Cleats (7) 8" stainless steel Gunnel caps - port/stbd with integrated stainless steel side grab rails Rod holders (2) stainless steel w/cap Rub rail - heavy duty with

stainless steel insert (new) Stainless steel rails Swim platform - integrated Swim ladder - flip down Thru hulls - stainless steel (new)

Transom full height with door Windshield - curved tempered Solex® glass

COCKPIT

Baitwell - 84 at, with light and overboard drain Beverage holders Cockpit courtesy lights Cockpit overboard scuppers Dry storage (1) 90qt. - port mid-ship with sealed lid & drain

Fishbox (1) 90 qt. stbd mid-ship with overboard drain and sealed lid Fold away rear bench seat with cushion and aft bolster (new)

Hardtop molded with (4) rod holders, electronics flat, spreader light, and overhead incandescent lights (new)

Pedestal seats adjustable with cushions port/stbd Raw water washdown (new) Rod storage under gunwale port/stbd Skid resistant surfaces

MECHANICAL

Accessory plug - 12V at helm Accessory switches (2) Baitwell pump - 700 gph Battery switch - dual with 2 trays

Breakers at helm - weather resistant

Bilge pump automatic float switch 800 gph aft Compass

Full instrumentation - digital (new)

Horn - flush mount Hoses - steel reinforced Ignition - safety interlock system with lanyard Navigation lights *Propeller - aluminum (200 HP and below) Remote oil fill (2-stroke) Steering - hydraulic tilt Steering wheel - stainless steel with power knob

Submersible rated electrical connections Switches - weather resistant Windshield wipers port/stbd (new)

CABIN

(new)

Battery storage with tray(s) Bi-fold locking entry door Carbon monoxide detector Deck hatch - with screen Galley with sink, storage, and pressurized fresh water Dome light - 12V w/switch Full fiberglass liner - skid resistant with integrated sten Hatch access to helm console rigging Head - self contained (nonplumbed) Toilet paper holder Rope locker access hatch V-berth with storage V-berth cushions

^{**} Drop shipped and factory rigged engines only.

OPTIONAL EQUIPMENT cont.

Bimini top w/boot - premium canvas with stainless steel hardware (replaces std. hardtop)

Canada certification
CE certification (for export only)
Cockpit bolsters - port/stbd
Dinette table with V-Berth
filler cushion

Engine cowling cover -Sunbrella™ with logo for Yamaha F200, F225 and F250 only (available through parts department only)

Heavy duty dive ladder Pre-rig for Evinrude,

Mercury and Yamaha (Recommended hp: 150 to 300 hp, check for engine availability)

Port/Stbd jump seat cushions with backrest

Stove - butane (not available for CE)

Trailer - Aluminum with brakes

Trailer - Galvanized with brakes

Transom shower - fresh water Trim Tabs - requires heavy duty dive ladder (replaces standard swim ladder)

*Sirius Satellite Radio System

Clarion AM/FM CD player with remote at helm Sirius satellite receiver, antenna

4 Speakers

*Canvas Package for Bimini Top

Side and drop curtains with windshield connector

<u>*Canvas Package for</u> Har<u>d Top</u>

Side and drop curtains with windshield connector (new)

*Ray Marine C80 Electronics Package 8.4" Color Display

(Unit is radar ready - additional components required) (n/a with bimini top) Includes chartplotter& HDFI fishfinder

VHF Radio - Ray 54

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade Fighting Lady Yellow

Fighting Lady Yello Hunter Green Midnite Blue

Cabin Fabric Selection

Natural Bisque Seashore Tropical Breeze

ENGINE OPTIONS

Merc 200 Verado 4-stroke Merc 225 Verado 4-stroke Merc 250 Verado 4-stroke Merc 275 Verado 4-stroke Evinrude 200 E-Tec Evinrude 200 F-Tec HO Evinrude 225 E-Tec Evinrude 250 E-Tec Yamaha F 200 4-stroke Yamaha F 225 4-stroke Yamaha F 250 4-stroke

PERFORMANCE DATA - Yamaha F 200 4-stroke

Top Speed Cruise Speed Cruise Range 40 MPH @ 6100 RPM 28.5 MPH @ 4500 RPM 350 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.



L.O.A. w/pulpit	24' 4" (7.42 m)
Beam	8' 9" (2.66 m)
Dry weight (approx.)*	4680 lbs. (2123 kg)
Fuel capacity (Gas)	180 gal. (682 L)
Max hp power @ prop	450 HP (336 kw)
Shaft length: Single	30" (.76 m)
Twin	25" (.64 m)
Water capacity (option)	8 gal. (30 L)
Deadrise	20°
Draft: up (approx)	16" (.41 m)
Draft: down (approx)	29.5" (.75 m)
Bridge clearance w/o top	6' 8" (2.03 m)
Bridge clearance w/T-top (approx)	8' 2" (2.49 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Full height transom Foam filled, fiberglass, box section stringer with integral high density composite transom
 - · Recessed stainless grab rails port/stbd bow
- Full FRP cabin console liner with additional port/stbd below deck storage • Fish boxes (2) forward 180 qt. w/overboard drain arid sealed lids • Lighted baitwell 84 gt. with overboard drain
 - · Rod storage under gunwale port and starboard
 - Stainless steel gunwale-mounted rod holders (4)
- Fiberglass cockpit with diamond pattern skid resistant surfaces
 - All stainless steel deck hardware thru-bolted
 - Complies with Coast Guard safety regulations
- 10-year structural hull warranty transferable NMMA Certified

Anchor rope locker w/hawse

HULL & DECK

pipe
Anchor roller with cleat
Bow and stern eyes stainless steel
Cleats (7) 8" stainless steel
Gunnel caps - port/stbd with
integrated stainless steel
side grab rails
Rod holders (4) stainless
steel w/cap

Rub rail - heavy duty with stainless steel insert Stainless steel rails Swim platform - integrated with boarding ladder Thru hulls - stainless steel Transom full height with door Windscreen - curved plexiglass

COCKPIT

Aft cockpit bolsters - port/stbd Baitwell - 84 qt. w/light and overboard drain

Beverage holders (6)
Cockpit courtesy lights
Cockpit overboard scuppers stainless steel

Cooler - 94 qt. removable Entry light switch at transom Fish boxes (2) 180 qt. -

forward

with overboard drain and sealed lids

Fold away rear bench seat with cushion and aft bolster (new)

Hand holds recessed port/stbd stainless

Leaning post seat - convert from leaning to sitting with 2 rod holders, 2 cup holders and poly prep station

Raw water wash down Rod storage under gunwale port/stbd

Skid resistant surfaces Storage below forward deck lockable

Storage for fire extinguisher - stbd

Tackle storage boxes (2) with removable trays (4)

T-top with (4) rod holders, outrigger plates, spreader light, and PFD storage (new)

MECHANICAL

Accessory plug - (1) 12V at helm
Baitwell pump 700 gph
Battery parallel with remote switch at helm
Battery switch - dual with 2 trays for single engine; 3 trays for twin engines
Bilge pump w/auto float switch, 1500 gph aft

Compass
Full instrumentation - digital
(new)

(new)
Horn - flush mount
Hoses - steel reinforced
Ignition - safety interlock
system with lanyard
Navigation lights
Powered buss bar & space at
helm for electronics
**Propeller - stainless steel
Remote oil fill (2-stroke)
Steering - tilt hydraulic
Steering wheel - stainless
steel with power knob
Submersible rated electrical
connections

connections Switches - sealed Trim Tabs

HEAD CONSOLE

Battery storage with tray(s) below deck Dome light with switch -

12V

Full access to console rigging

Full fiberglass liner - skid resistant with integrated step

Head console lockable entry door - full size

Head - self contained (non-plumbed)

Port light opening with screen

Storage - outboard - below deck - port/stbd

^{**}Drop shipped and factory rigged engines only.

OPTIONAL EQUIPMENT

Bow cushion port/stbd Canada certification
CE certification (for export only)
Electronics box (for T-Top)
Engine cowling cover SunbrellaTM with logo for
Yamaha F200, F225 and
F250 only (available through parts
department only)

Forward console cooler seat (94 qt.) with seat back and bottom cushions

Head - Sealand Traveler porcelain w/9 gal holding tank and dockside pumpout, pressurized fresh water system and transom shower Heavy duty dive ladder Outriggers - Taco Grand Slam

- 15" poles (new) Overboard discharge for SeaLand Traveler head Pre-rig for Evinrude,

Mercury and Yamaha (Recommended hp: 225 to 300 hp, check for engine availability)

Pressurized fresh water system with transom shower Steering wheel aluminum with power knob Tilt out storage bins mid cockpit - port/stbd Trailer - Aluminum with brakes Trailer - Galvanized with brakes T-top canvas enclosure (new)

*Cockpit Bolster Package Midship bolsters - port/stbd Forward bow bolsters port/stbd

*Sirius Satellite Radio System Clarion AM/FM CD player Sirius satellite receiver, antenna 4 speakers

*Ray Marine C80 Electronics Package 8.4" Color Display

(Unit is radar ready - additional components required) Includes chartplotter& HDFI fishfinder VHF Radio - Ray 54

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade Fighting Lady Yellow Hunter Green Midnite Blue

ENGINE OPTIONS

Sgl Merc 225 Verado 4-stroke Sgl Merc 250 Verado 4-stroke Sgl Merc 275 Verado 4-stroke Sgl Evinrude 225 E-Tec Sgl Evinrude 250 E-Tec Tw Evinrude 150 E-Tec Tw Evinrude 200 E-Tec Tw Evinrude 200 E-Tec HO Tw Evinrude 225 E-Tec SgI Yamaha F 250 4-stroke Tw Yamaha F 150 4-stroke Tw Yamaha F 200 4-stroke Tw Yamaha F 225 4-stroke

PERFORMANCE DATA - TW F 150 YAMAHA

 Top Speed
 50.6 MPH @ 6000 RPM

 Cruise Speed
 35.4 MPH @ 4000 RPM

 Cruise Range
 344 Miles

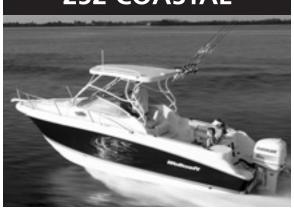
Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES		

V Welkraft

252 COASTAL



L.O.A.	24' 4" (7.42 m)
Beam	8' 9" (2.66 m)
Dry weight (approx.)*	4360 lbs. (1978 kg)
Fuel capacity (Gas)	140 gal. (530 L)
Water capacity	9 gal. (34 L)
Max power @ prop	400 HP (298 kw)
Shaft length single	30" (.76 m)
Shaft length twin	25" (.64 m)
Dead rise	20°
Draft: up (approx.)	16" (.40 m)
Draft: down (approx.)	29.5" (.75 m)
Bridge clearance w/o top (approx.)	6' (1 .83 m)
Bridge clearance w/bimini top (approx.)	8' (2.43 m)
Bridge clearance w/hardtop (approx.)	8' 2" (2.49 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

- Full height transom Foam-filled, fiberglass, box section stringer with integral high density composite transom
- Full fiberglass cabin liner with molded soft touch headliner
 Fishbox portside 128 qt. w/overboard drain
 - Integrated cooler stbd side 44 qt. w/overboard drain
- Lighted baitwell 84 qt. with overboard drain
 Dry storage (92 qt.) under helm seat with room for safety gear
- gear Rod storage under gunwale port and starboard
 Stainless steel gunwale mounted rod holders (4)
 Fiberglass cockpit with diamond pattern skid resistant
- surfaces All stainless steel deck hardware thru-bolted Complies with Coast Guard safety regulations
 - 10-year structural hull warranty transferable
 - NMMA Certified

HULL & DECK

Anchor rope locker w/hawse pipe
Anchor roller with cleat
Bow and stern eyes - stainless steel
Cleats (6) 8" stainless steel
Gunnel caps - with integrated stainless steel side grabrails
Integrated steps to forward deck - skid resistant
Rod holders (4) - stainless steel w/cap
Rub reil with stainless steel

Rub rail with stainless steel insert
Stainless steel rails
Swim platform - integrated
Swim ladder - flip down
Thru hulls - stainless
steel
Transom full height with door
Windshield - curved

tempered Solex® glass

COCKPIT

Baitwell - 84 qt. w/light and overboard drain Beverage holders (5) Cockpit bolsters - port/stbd (new)

Cockpit courtesy lights
Cockpit overboard scuppers
Cooler - 44 qt. integrated
stbd side with overboard
drain

Fishbox - 128 qt. portside with overboard drain Fold away rear bench seat with cushion and aft bolster (new)

Hardtop molded with (4) rod holders, electronics flat, spreader light, and overhead incandescent lights (new)

Pedestal seats, adjustable with cushions port/stbd Port/stbd jump seat cushions with backrest (new)
Skid resistant surfaces Storage under helm seat 92 qt. (dry)
Tackle storage box with

Tackle storage box with removable trays

MECHANICAL

Accessory plug - 12V at helm Baitwell pump - 700 gph Battery parallel with remote switch at helm Battery switch - dual with 2 travs for single engine: 3 travs for twin engines Bilge pumps with automatic float switches 500 gph forward; 1500 gph aft Breakers - weather resistant Compass Full instrumentation - digital (new) Horn - flush mount Hoses - steel reinforced Ignition - safety interlock system w/lanyard Navigation lights Powered buss bar & space at helm for electronics *Propeller - stainless steel Raw water washdown Remote oil fill (2-stroke) Steering - tilt hydraulic Steering wheel - stainless steel w/power knob Submersible rated electrical connections Switches - sealed Trim tabs Windshield wipers - port/stbd (new)

CABIN

Battery storage with tray(s) Bi-fold locking entry door Deck hatch - oversized with screen

Dinette table w/filler cushion and dedicated storage Galley with sink, storage bin, and pressurized fresh water Head - self contained, covered

Molded soft touch headliner w/integrated features including overhead rod storage Port lights - (2) opening w/screen Rope locker access hatch V-berth with cushions and

storage

^{**}Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Canada certification
CE Certification (for export only)
Cockpit/cabin carpet - snap in
Engine cowling cover Sunbrella™ with logo for
Yamaha F200, F225 and
F250 only (available through parts
department only)

Overboard discharge for Vacuflush head only Pre-rig for Evinrude, Mercury and Yamaha (Recommended HP 225 to

300hp, check for engine availability)
Steering wheel - aluminum

with power knob Stove - butane (not available for CE boats)

Trailer - Áluminum with brakes Trailer - Galvanized with

brakes 220 Volt option (only applicable

when Overnight Pkg. is selected)
Vacuflush head w/holding
tank (10 gal) and dockside

pumpout Windlass with 150' rope/chain combo, electric up/down switches, lanyard and

*Canvas Package for Hard Top

anchor

Side and drop curtains with windshield connector (new)

*Dive Package

Dive ladder - heavy duty removable Transom shower fresh water *Sirius Satellite Radio System

Clarion AM/FM CD player Sirius Satellite Receiver and antenna 4 speakers

Digital remote control at helm

*Enclosed Hardtop Package (new)

Fiberglass hardtop with 4 rod holders
Defroster
Full windshield with opening vents (replaces standard windshield) Isinglass aft closure curtain Overhead dome lights (2)

*Overnight Package (new)

Spreader light

Air conditioner - 5,000 btu reverse cycle with heat Battery charger Power outlet - 110V in cabin Shore power - 30 amp with 50' cord

*Ray Marine C80 Electronics Package 8.4" Color Display

(Unit is radar ready - additional components required) Includes chartplotter& HDFI fishfinder

VHF Radio - Ray 54

COLOR OPTIONS

Hullside Color Option
Upgrade

Fighting Lady Yellow Hunter Green Midnite Blue

Interior Fabric Selection

Natural Bisque Seashore Tropical Breeze

ENGINE OPTIONS

Sgl Merc 225 Verado 4-stroke Sgl Merc 250 Verado 4-stroke Sgl Merc 275 Verado 4-stroke Sgl Evinrude 225 E-Tec Sgl Evinrude 250 E-Tec

Tw Evinrude 150 E-Tec

Tw Evinrude 200 E-Tec Tw Evinrude 200 E-Tec HO Sgl Yamaha F 250 4-stroke Tw Yamaha F 150 4-stroke Tw Yamaha F 200 4-stroke

^{*}Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

Top Speed Cruise Speed Cruise Range 51.7 MPH @ 6000 RPM 34 MPH @ 4000 RPM 353 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES			

290 COASTAL



30' 2" (9.19 m)
27' 10" (8.48 m)
10' 5" (3.2 m)
8735 lbs. (3962 kg)
225 gal. (871.2 L)
42 gal. (159 L)
11 gal. (42 L)
600 HP (447.4 kw)
25" (.64 m)
18°
22" (.56 m)
33" (.84 m)
7' 3" (2.2 m)
8' 3" (2.51 m)
9' 0' (2.74 m)
6
6' 2" (1 .88 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

KEY SALES FEATURES

• Full height transom with door • Modular port/stbd helm seating with storage • Cruiser style cabin amenities and functional for extended fishing trips • Kodiak Pro Flow 42 gal baitwell, light, over flow drain, clear plex bait lid and positive sealing latch • Three integrated steps on helm for easy access to forward deck • Integrated swim platform with boarding ladder • Stainless steel deck hardware - thru-bolted • Port/stbd settee converts to twin pilot berths • Helm provides plenty space for electronics • Insulated fish boxes with overboard pumpout • Complies with Coast Guard safety regulations • NMMA Yacht Certification • 10-year structural hull warranty - transferable

STANDARD EQUIPMENT

HULL & DECK

Anchor locker Bow and stern eyes stainless steel (new) Bow pulpit with roller and anchor chute Cleats - stainless steel Deck hatch with screen Hardtop FRP, with finished liner, spreader light, rod holders, full canvas enclosure Heavy duty rub rail with stainless steel insert Heavy duty dive ladder removable Port lights - opening with screens, stainless steel trim rings (4) Rod holders - stainless steel, flush mount no cap (4) Rod racks - under gunwale port/stbd Stainless steel rails Stainless steel thru hulls Swim platform - integrated Transom - full height with transom door Windshield - tempered

COCKPIT

Aft seat - three person fold-out Beverage holders (6) Cockpit bolsters Cockpit overboard scuppers Courtesy lights Entry light switch at transom Fiberglass molded steps on helm (3) for easy access to foredeck Fish boxes (2) - with lift

glass - with walk-thru

Fish boxes (2) - with lift assist and overboard pumpout

Helm seating module: flip up seat/bolster with positive latch, large dry storage with convenient side access door, beverage holders (4). Fire extinguisher storage, side coaming pad. Covered sink with pressurized fresh water (cold only), latching lid.
Baitwell 42 gal Kodiak Pro Flow with clear bait lid and positive sealing latch, cutting board cover and knife/pliers holder

Port seating module: Wrap around lounge seating with coaming pad, hand holds stainless steel, 2 beverage holders and large dry storage below accessible through forward door; Three drawer tackle locker with additional storage bin; Aft facing large storage box with machinery space and access below. Gas spring lift assist on storage box lid Raw water washdown

CARIN

AC/DC panel
Cabin door - lockable
Carpet - snap in
Decor pillows
Dinette table
Forward V-berth
Hanging locker
Liner - full fiberglass
Lighting - direct/indirect
Mid cabin
Settee - port/stbd converts to
twin pilot berth
Stretched vinyl headliner
Woodgrain cabinets

Sirius Satellite Radio System Clarion AM/FM CD player, Sirius Satellite receiver and antenna, 4 speakers, digital remote control at helm

GALLEY

Countertop - Granulon™ with storage below
Duplex outlet - GFI protected Microwave oven
Overhead storage
Refrigerator - dual voltage,
110V w/15 amp converter - GFI protected
Sink with pressurized fresh water system
Stove - single burner alcohol/electric

<u>HEAD</u>

Duplex outlet - GFI protected Full fiberglass head compartment w/ventilation Hand held shower Molded fiberglass sink and vanity with Granulon™ countertop and dry storage SeaLand™ VacuFlush head with holding tank

MECHANICAL

Accessory plug - 12V
Battery switch - dual w/trays
Bilge pumps with auto float
switches - forward 500 gph
aft 1500 gph
Compass
Detector - carbon monoxide
Dockside water connection
Fuel filters/water separators
Horn
Hoses - steel reinforced
Ignition - safety interlock
system with lanyard
Instrumentation - digital (new)
Navigation lights

STANDARD EQUIPMENT cont.

Oil tank storage with remote oil fill (2-stroke only) Pressurized fresh water

system with transom shower
- hot/cold
*Propellers - stainless steel

Remote seacock actuators
(new)
Shore power - 30 amp with (

Shore power - 30 amp with (2) 50' shore power cords

Steering - tilt hydraulic Steering wheel - stainless steel w/power knob Trim Tabs Water heater - 6 gal. Windshield wipers (2)

06

*Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Air conditioner 7,000 BTU with heat

Auxiliary fuel tank (70 gal)
(Generator cannot be ordered with this opt.)

Canada certification Carpet - snap in cockpit CE certification (for export only) Cockpit cover for hardtop Cradle

Dive tank storage racks
Engine cowling cover Sunbrella™ with logo for
Yamaha F225 and F250 only
(available through parts department

Generator 5.0 kw gas with sound shield, insulated aft bulkhead and galvanic isolator with status monitoring (not available with auxiliary fuel tank) Hardtop delete

LCD TV/DVD - includes
TV/telephone inlet and
antenna (not available
with CE or 220 volt)
Outriggers - Taco Grand Slam

- 15 poles (new)
Overboard discharge for head
Power assisted steering (available

for Evinrude and Yamaha engines)
Pre-rig for Merc, Yamaha,
and Evinrude (Recommended
HP: Tw 225 hp to Tw 250 hp, check for
engine availability)

Rod holders - gold tone (4) aft transom mounted

Steering wheel - aluminum with power knob 220 volt option

Windshield wiper washer system

Windlass with 300' rope/chain combo and electric up/down switches, lanyard and anchor (new)

*Preferred Option Package
TV/Telephone inlet with
antenna

Remote spotlight

*Stereo Upgrade Package Cocknit subwoofer power

Cockpit subwoofer, power amp, 6 disc CD changer, 2 additional speakers, and cabin crossover amplifier

*Cockpit Seating Package

Stbd baitwell and portside storage box cushions (removable)

*Ray Marine C80 Electronics Package (2) 8.4" Color Displays

(Units are radar ready - additional components required) Includes chartplotter, HDFI fishfinder, and high performance 1 KW in-hull transducer VHF Radio - Ray 54

*Ray Marine E80 Electronics Package (2) 8.4" Color Displays

(Units are radar ready - additional components required)
Includes chartplotter,
HDFI fishfinder, and High Performance 1 KW in-hull transducer, SeaTalk networking and video/ instrumentation integration capabilities
VHF Radio - Ray 54

Ray Marine Auto Pilot -ST6001 S1G

(available with Yamaha and Bombardier engines only)

Ray Marine Radar - 4KW Radome

Ray Marine Radar - 4KW Open Array

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade

Fighting Lady Yellow Hunter Green Midnite Blue **Interior Fabric Selection**

Natural Bisque Seashore Tropical Breeze

ENGINE OPTIONS

Tw Merc 225 Verado 4-stroke Tw Merc 250 Verado 4-stroke Tw Merc 275 Verado 4-stroke Tw Evinrude 225 E-Tec Tw Evinrude 250 E-Tec Tw Yamaha F 225 4-stroke Tw Yamaha F 250 4-stroke

PERFORMANCE DATA - TW Merc250 Verado 4-stroke

Top Speed 50.4 MPH @ 6200 RPM Cruise Speed 31.4 MPH @ 4000 RPM Cruise Range 351 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES

V Welkraft[,]



I O A/	001 57 (44 74)
L.O.A. w/pulpit & platform	38' 5" (11.71 m)
L.O.A. w/pulpit	36' 4" (11.07 m)
Hull length	33' 3" (10.13 m)
Beam	12' 5" (3.78 m)
Dry weight (w/engine) (approx.)*	16000 lbs. (7257 kg)
Fuel capacity	370 gal. (1400 L)
Water capacity	52 gal. (196.8 L)
Holding tank capacity	20 gal. (75.7 L)
Max power @ prop	740 HP (552.04 kw)
Deadrise	16°
Draft: down (approx.)	36" (.91 m)
Bridge clearance (approx.)	9' 9" (2.97 m)
Headroom	6' 7" (2.01 m)
Sleeping Capacity	4

^{*} Dry weight may vary with engine and options installed.

KEY SALES FEATURES

- Bait and tackle prep centers with fresh and salt water washdown
 - · Large windshield for visibility and weather protection
 - · Molded transom door for easy access for divers
 - · Stretched vinyl headliner
- 2 large flush mounted cockpit fish boxes with removable liners
 - · All stainless steel deck hardware thru-bolted
 - · Complies with Coast Guard safety regulations
 - 5-year structural hull warranty transferable
 - Swim platform Fiberglass encapsulated stringer system
 - NMMA Yacht Certification
 Cockpit liner
 fiberglass skid resistant for easy maintenance

HULL & DECK Anchor locker Bow pulpit - with integrated roller and deck pipe Cleats - stainless steel Deck hatch with screen Hardtop with electronics box, spreader lights (2) and rod holders Heavy duty rub rail with stainless steel insert Hullside exhaust stainless Port lights - opening with stainless steel trim rings Rod holders - gunwale mount (4) Rod racks - stainless steel with cap under gunwale port/stbd Stainless steel rails

Swim platform with 3 step boarding ladder Transom - full height w/door Upgraded engine room, sound dampening system and cabin insulation Windshield - tempered glass w/aluminum frame

Stainless steel thru hulls

COCKPIT

Beverage holders Cockpit coaming bolsters Cockpit overboard scuppers Courtesy lights Fish boxes (2) - removable in cockpit sole Footrest - port/stbd Knife and pliers rack - cutting board Livewell (116 gt.), circular with leader storage - stbd Raw water washdown Seats - double helm and companion

Tackle center with storage

and fresh water washdown

- portside

<u>CABIN</u> AC/DC panel Çabin door - lockable Carpet - snap in Decor pillows Dinette table - Granulon™ converts to berth (hi-lo) Hanging locker Lighting - direct/indirect Liner - full fiberglass Rod storage - vertical (4) Sirius Satellite Radio System Clarion AM/FM CD player, Sirius Satellite receiver and antenna, 4 speakers, digital remote control Storage lockers - under herths

V-berth cushions

GALLEY

Coffee maker (N/A with CE or 220 volt) Counter top - Granulon™ Microwave oven Refrigerator - dual voltage, 110 V, GFI protected Sink with pressurized fresh water system Stove - two burner electric

<u>HEAD</u>

Duplex outlet - GFI protected Full fiberglass head compartment with vent SeaLand™ VacuFlush - with holding tank Shower - hand held with seat Vanity - sink and storage molded fiberglass

MECHANICAL Accessory plug - 12V Battery switch - dual

Bilge blower Bilge pumps (4) with auto float switches and high water alarm - 1500 gph Compass Detector - carbon monoxide Dockside water connection Dripless shaft logs Fire suppression system automatic engine shutdown with manual over ride Fuel filters - Racor™ Horn Hoses - steel reinforced Ignition - safety interlock system Instrumentation with dimmer switch - electronic controls, tachometer, fuel, volts, water pressure, oil pressure, systems monitor Navigation lights Pressurized fresh water system Props - Nibral Prop shafts - heavy duty stainless steel SeaKey™ - featuring telematics technology Shore power 30 amp converter with 50 shore power cord Steering - hydraulic Steering wheel - aluminum with power knob Trim tabs - hydraulic flush mount Water heater - 6 gal. with exchanger Windshield wipers (3)

OPTIONAL EQUIPMENT

CE certification (for export only)

Cockpit carpet - snap in Cockpit cover

Cockpit sole reinforcement for fighting chair _

Generator - diesel - 5 kw includes galvanic isolator w/status monitoring

Hardtop delete
LCD TV/DVD with
TV/telephone inlet and

antenna (not available with CE or 220 volt) Overboard discharge for VacuFlush head

Outriggers - 15' laydown for standard hardtop and optional second station tower

220 Volt option

*Preferred Option Package

Aft seat

Air conditioner 16,000 BTU with heat Remote spotlight

Side/drop curtain and windshield connector for hardtop

TV/Telephone inlet and antenna

Windlass with 350' rope/chain combo, electric up/down switches, lanyard and anchor (new)

*Second Station Tower

Package Cup holders Delete hardtop

Electronic control

-Compass

-Space for electronics

-Upper and lower station

-Upper console vinyl cover

-Vinyl buggy top

*Stereo Upgrade Package

/06

Cockpit subwoofer. power amp, 6 disc CD changer, 2 additional speakers, and cabin crossover amplifier

*Ray Marine C70 Electronics Package (2) 6.5" Color Displays

(Units are radar ready - additional components required) Includes chartplotter & HDFI fishfinder, and High Performance 1 KW in-hull transducer VHF Radio - Ray 54

Ray Marine Auto Pilot - ST8001 S1G

Ray Marine Radar - 4KW Radome

Ray Marine Radar - 4KW Open Array

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

ENGINE OPTIONS

Tw D-6 Volvo diesel

COLOR OPTIONS

Hullside Color Option Upgrade

Fighting Lady Yellow Hunter Green Midnite Blue

Interior Fabric Selection Alabaster Rayan

Wisper Willow

PERFORMANCE DATA - Tw Volvo D-6

Top Speed 33.8 MPH @ 2900 RPM Cruise Speed 29.3 MPH @ 2700 RPM Cruise Range 309 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

NOTES				
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	_			

2/06



40' 9" (12.30 m)
39' 6" (12.04 m)
36' 6" (11.12 m)
13' 8" (4.16 m)
20000 lbs (9072 kg)
400 gal. (1514 L)
107 gal. (405 L)
18 gal. (68.14 L)
1080 hp (806.4 kw)
40" (1.02 m)
18°
(.) 10' 6" (3.2 m)
6' 4" (1.93 m)
5

^{*} Dry weight may vary with engine and options.

KEY SALES FEATURES

- · One piece fiberglass deck with cored construction · Large aft cockpit with plenty of rod storage
- Large fish boxes Hot/cold pressurized fresh water system
- Engine room includes fresh water hose bibb and ladder for easy access All stainless steel hardware thru bolted Windshield dual wiper washer system • Hullside exhaust • Cruiser style amenities and functional for extended fishing trips • 16,000 BTU cabin air conditioning with heat - includes air condition vent installed at stbd helm cockpit • Transom multifunctional switch panel includes entry light switch, baitwell and baitwell light switch, fishbox pumpout switch, raw water washdown switch, and engine hatch lift switch
 - Electronic remote battery switch with manual override
 - Port/stbd fuel fills Cherry cabinets and hanging lockers
 Countertops and backsplashes in head and galley are Corian®
- Polished stainless steel galley sink under counter mount Microwave, coffee maker, dual electric stove and refrigerator
 Forward island v-berth with 6" inner spring mattress, fitted quilt-
- ed comforter, throw pillows, privacy curtain, and storage below
 AC and DC cabin lighting Cabin rod storage in cabin sole and
 stbd rod cabinet above dinette Port/stbd cabin hanging lockers
 - cedar lined with light 10-year structural hull warranty transferable . Complies with Coast Guard safety regulations NMMA yacht certification

HULL & DECK

Anchor locker Bow pulpit with integrated roll and deck pipe Bow rail - stainless steel Cleats - stainless steel (2) 12"; (4) 10"

Cockpit sole reinforcement for fighting chair Custom engine intake port/stbd

Deck hatches - (3) opening with screen Engine service hatch Engine room - molded

fiberglass Engine room sound dampening system and cabin insulation

Hardtop FRP includes spreader lights (2), rod holders, and 2 òvérhead stereo speakers

Heavy duty rub rail with stainless steel insert Hullside exhaust - stainless

Port lights opening with screen (2) Rod holders (6) Stainless steèl rails Stern hawse pipes (2) Thru hull fittings stainless/bronze Transom door with top gate Windlass with up/down switches

Windshield - welded aluminum with electric center vent section

<u>COCKPIT</u>

Air conditioning vent - stbd helm (generated from cabin) Bait prep center with sink and rigging board and tackle storage (port) Baitwell - 37 gal. Kodiak Pro

Flow

Beverage holders Chart storage Cockpit coaming bolsters port/stbd/aft Cockpit overboard scuppers Cockpit seating - adjustable

stbd helm seat with built in foot rest; portside "L shape lounge, storage below port/stbd seats

Courtesy lights Entry light switch at transom Fire extinguisher storage box Fish boxes (2) - insulated with run/dry solids pumps

Freezer - (72 qt.) port side with overboard drain Pre-wire for four 12V electric

reels/down riggers

Pressurized fresh and raw water washdown system Tackle storage cabinéts

<u>CABIN</u> 110 V GFI protected electrical outlets - port/stbd

AC panel - custom with accent tube lighting Accessory plug - 12V Acrylic sliding door - locking Air conditioning 16,000 btu, double pan, reverse cycle with heat

Cabin steps Cherry DC panel - custom with navigation lights, bilge pump monitor, and accent tube lighting

Décor kit - fitted v-berth comforter and 3 throw pillows

Dinette area - stbd L-shape seat with Cherry hi-lo dinette table and filler cushion that converts to sleep 2, dinette backrest converts to single upper bunk

Forward island v-berth with 6" inner spring mattress hinged to access storage below; two lower v-berth drawers

Hanging locker - port/stbd cedar lined with light Lights 12V/110V - overhead recessed (sealed) Liner - full fiberglass Privacy curtains Rod storage in cabin sole

includes storage boxes (3) Rod storage cabinet above dinette with door and accent lighting

Stereo speakers - (2)

GALLEY 110 V GFI protected electrical outlets Cherry cabinetry with satin

finish Coffee maker (N/A with CE or 220 volt)

Countertop - Corian® - with backsplash Microwave oven

Recessed overhead lighting (sealed)

Refrigerator with freezer dual voltage - 110/12V Stainless steel sink under counter mount; pressurized freshwater, hot/cold faucet Storage drawers include upgraded slides

Stově - electric, ceramic top dual burner

STANDARD EQUIPMENT cont.

<u>HEAD</u> 110V GFI protected electrical outlet

Automatic shower sump pump

Countertop - Corian® - with molded in sink and Corian® backsplash, hot/cold water faucet

Eull length head door mirror Port light - opening with screen

Recessed overhead lighting -12V - sealed

Slider bar shower head system with separate mixer mounted on bulkhead hot/cold water

Storage cabinets with mirrored doors

Vacuflush head system with 18 gal. holding tank, level monitor and dockside pumpout

MECHANICAL

Battery charger - 50 amp Battery paralleling solenoid with switch at helm

Battery switches - heavy duty remote actuated

Battery trays (5) - with 5 batteries

Bilge pumps with auto float switches; (2) 1500 gph aft; (1) 1500 gph mid; (1) 500 gph fwd

Circuit breaker protection Compass Detector - carbon monoxide

Dockside water connection Dripless shaft logs Electric engine hatch

actuators (2) Electronic controls

Engine blowers - port/stbd 'Engine alarm system Engine room fire suppression

system with automatic shut down controller for engines, generator and

blower; and manual override

Engine room ladder Engine room lights Fresh water hose bibb in engine room Fresh water cooled engines Fuel filters with water separators

Fuel tank - aluminum with port/stbd fills Full instrumentation - digital Galvanic bonded electrical systems with Dynaplate®

and zinc Generator - 8kw with fresh water cooling and 1 battery Horn - dual trumpet Hoses - steel reinforced Navigation lights Propeller shafts - stainless

steel Propellers - bronze Seacocks - fitted below water

line Seawater strainers

Shore power (2) - 30 amp with two 50' shore power cords

Sirius satellite radio system, Clarion AM/FM CD player, Sirius satellite receiver, antenna and 4 speakers and remote control at helm Steering - hydraulic tilt Steering wheel - aluminum with power knob Submersible rated electrical connections TV/Telephone inlet Trim tabs - recessed - hydraulic Water heater - 6 gal. Water resistant switch panel with breakers Windshield wiper/washer

* Engine alarm functionality varies by enaine

system (2 wipers)

OPTIONAL EQUIPMENT

Aft facing cockpit seat - stbd Air conditioning 7,000 btu reverse cycle with heat on bridge deck Bottom paint - black antifoul Bow thruster includes additional battery switch remote actuated from helm, battery tray and battery, automatically charges from port engine Cabin carpet - snap in

CE certification Cockpit carpet - snap in Cockpit pedestal seats port/stbd (replaces std seating) Dinette table upgrade - cherry wood with compass rose Emergency bilge suction -1 engine Fold away rear bench seat

OPTIONAL EQUIPMENT cont.

Full commission - includes bottom paint, water ready, launch at Sarasota Bay Hardtop canvas enclosure includes windshield connector, side and drop curtain

Ice maker on bridge deck LCD TV/DVD with antenna and dockside TV/Telephone cords (not available with CE or 220V)

Oil changer system, engines, transmissions and generator

Overboard discharge for Vacuflush head Outriggers Remote spotlight - hardtop

mounted SeaKey™ - featuring

telematics technology** Swim platform with boarding ladder Trolling valves (available for

Cummins engines)
220 Volt option
Upgrade Teak cabin floor

*JL Audio Stereo Upgrade

(replaces standard speakers)
6 channel 450W full range amplifier, 1 cockpit; 1 cabin 10" 150W subwoofer, 1 cockpit; 1 cabin 7.7" component speaker system with 1" dome tweeters - 4 cabin, 4 hardtop and 2 aft cockpit

*Ray Marine E120 Electronics Package (2) 12.1" Color Displays

(Units are radar ready - additional components required)
Includes chartplotter, HDFI fishfinder, High Performance 1 KW in-hull transducer, SeaTalk networking, and Video/Instrumentation integration capabilities
Ray Marine Auto Pilot - ST8001 S1G
Ray Marine Radar - 4KW Open Array
VHF Radio - Ray 240 Modular System

- Note: Items in Packages cannot be ordered individually unless listed as stand-alone.
- **SeaKey™ standard with Volvo D-6 engines; optional with Cummins engine

COLOR OPTIONS

INTERIOR FABRIC SELECTION Alabaster Rayan Wisper Willow

ENGINE OPTIONS

Cummins 540 Diesel Volvo D-6 (370 hp) Diesel

PERFORMANCE DATA - TW Volvo D-6 370 HP

Top Speed 34.1 MPH @ 3500 RPM
Cruise Speed 31.4 MPH @ 3200 RPM
Cruise Range 394 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted. This test done with clean bottom, no bottom paint and light to average load.

Specifications, options, and equipment are subject to change without notice.

Welkraft



L.0.A.	30' 2" (9.19 m)
Beam	9' 2" (2.79 m)
Dry weight (approx.)*	6635 lbs. (3010 kg)
Fuel capacity (Gas)	288 gal. (1090 L)
Max power @ prop	600 HP (447 kw)
Shaft length: Twin	25" (.64 m)
Water capacity	13 gal. (49.21 L)
Deadrise	23°
Draft up (approx.)	23" (.58 m)
Draft down (approx.)	31" (.79 m)
Bridge clearance w/std T-top (approx.)	8' 10" (2.73 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

KEY SALES FEATURES

- Fishboxes forward/aft and port/starboard
- · Lockable storage under forward sole hatch
 - Center console with head
 - Tilt out storage bins port/starboard
- Under gunwale rod storage Rigging station at transom
- Pressurized fresh and raw water Composite transom
 - 10-year structural hull warranty transferable
 - NMMA Yacht Certification
 - · Complies with Coast Guard safety regulations
 - FRP T-top with electronics box, rod holders, and PFD storage bags

STANDARD EQUIPMENT

HULL & DECK

Bow and stern eyes stainless steel Bow rail - split - aluminum Cleats - pull up stainless steel (7) Forward anchor/gear storage Hand holds - stainless steel Hardware - thru bolted stainless steel Heavy duty rub rail Integrated swim platform Rod holders (9) stainless steel - flush mount with cap Rod racks - under gunnel port/stbd Stainless steel thru hulls Transom door Windshield - glass

COCKPIT

Aft baitwell - 84 qt. - with light

Beverage holders (5) stainless steel

Cockpit overboard scuppers with screens

Cockpit coaming bolsters port/stbd

Cooler - 50 qt. - integrated under forward console seat Courtesy lights - LED

Fish boxes aft port/stbd (122 qt. ea.) - dedicated macerator overboard pumps

Fish boxes fwd port/stbd (62 qt. ea.)- drain overboard

Fold-away rear bench seat cushion and aft bolster Glovebox - lockable Helm seat - stand up leaning nost with removable 94 at

post with removable 94 qt. cooler Rigging station at transom with sink, raw water

with sink, raw water washdown and removable bin T-top FRP with gold tone rod

holders (8), spreader lights (2), electronics box and PFD storage bags

Tackle storage with 5 drawers and 2 trays Tilt out storage bins (2)

HEAD COMPARTMENT

Console entry steps with storage drawers
Dome light with switch - 12V
Full fiberglass liner - skid resistant
Portside entry door
Port light - opening with screen
Removable curtain with storage and access to console rigging
Self contained head
Sink molded in with pressurized fresh water (cold)

MECHANICAL

Accessory plugs - (2) 12V Aft bilge lighting Battery switches at helm with voltage sensitive relays Bilge pumps with automatic float switch (1) - 1500 gph aft, (1) 500 gph fwd Compass Electronics accessory buss at helm Full instrumentation - digital Horn - dual flush mount Hoses - steel reinforced Ignition safety lanyard Navigation lights Oil tanks with remote fills (2-stroke engines only) Pressurized fresh water system with transom shower and aft sink *Propellers - stainless steel Sirius satellite radio system -AM/FM CD player, Sirius satellite receiver, antenna and 4 speakers Steering - hydraulic tilt Steering wheel - stainless steel with power knob Submersible rated electrical connections Trim tabs - heavy duty with

indicators

^{*}Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Baitstation with 40 gal.
Kodiak baitwell, pullout
drawers, and tackle storage
(double drop out bolster seat with aft
facing seat not available)

Battery charger - 30 amp with shore power inlet and 50' cord

Bow table

CE certification (for export only)
Double drop out bolster seat
with aft facing seat (not
available with baitstation opt)

Engine cowling cover -Sunbrella™ canvas for F225/F250 Yamaha only (available through parts department only)

Forward bow cushions Forward bow full filler/sunpad Heavy duty dive ladder removable

Heavy duty rub rail with stainless steel insert Marine head with dockside pumpout

Outriggers - Taco Grand Slam - 15' poles

Overboard discharge for marine head

Power assisted steering (available for Evinrude and Yamaha engines)

Remote spotlight
Rod holders - additional 6
gunwale mount

Steering wheel - aluminum with power knob T-top canvas enclosure Trim tabs - 14 x 22 heavy duty offshore

220 Volt option (only applicable when battery charger option is selected)

Windlass - with electric up/down foot switches and 300' rope/chain combo, anchor roller, lanyard and anchor

Windshield wiper/washer system

*Ray Marine C120 Electronics Package

(Units are radar ready - additional components required)
12.1" Color displays (2)
Includes chartplotter,
HDFI fishfinder, and high performance 1 KW in-hull transducer
VHF Radio - Ray 54

*Ray Marine E120 Electronics Package

(Units are radar ready - additional components required)
12.1" Color displays (2)
Includes chartplotter,
HDFI fishfinder, High
Performance 1 KW in-hull
transducer, SeaTalk
networking and video/
instrumentation integration
capabilities
VHF Radio - Ray 54

*Ray Marine Auto Pilot -ST6001 S1G

(Available for Yamaha and Bombardier engines only)

*Ray Marine Radar - 4KW Raydome

*Ray Marine Radar - 4KW Open Array

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Options Fighting Lady Yellow Midnite Blue

Scarab Black

Boot Tape Silver/Red Silver/Black

ENGINE OPTIONS

Tw Merc 225 Verado 4-stroke Tw Merc 250 Verado 4-stroke Tw Merc 275 Verado 4-stroke Tw Evinrude 225 E-Tec Tw Evinrude 250 E-Tec Tw Yamaha F 225 4-stroke Tw Yamaha F 250 4-stroke Tw Yamaha Z 300 HPDI

PERFORMANCE DATA - TW F250 Yamaha

Top Speed 54 MPH @ 5900 RPM Cruise Speed 29 MPH @ 4000 RPM Cruise Range 504 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted.

Specifications, options, and equipment are subject to change without notice.

NOTES				

Welkraft^{*}

32 SCARAB TOURNAMENT



L.O.A.	31' 1" (9.73 m)
Beam	9' 2" (2.79 m)
Dry weight (approx.)*	7865 lbs (3568 kg)
Fuel capacity	281 gal. (1067.49 L)
Max power @ prop	600 hp (447 kw)
Shaft length: Twin	30" (.76 m)
Water capacity	8 gal. (30 L)
Deadrise	23°
Draft up (approx.)	23" (.58 m)
Draft down (approx.)	31" (.78 m)
Bridge clearance w/o T-top (approx.)	5' 7" (1.73 m)
Bridge clearance w/T-top (approx.)	7' 7" (2.33 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

KEY SALES FEATURES

- Fully featured fish boat that delivers both fishability and performance
- Fish boxes (4) insulated with overboard pumpout and sealed lids
 - Pressurized fresh and raw water system with quick disconnect
 - Foam fiberglass encapsulated stringer system
 Composite transom
 - Cockpit overboard scuppers with screens
 - 10-year structural hull warranty transferable
 - NMMA Yacht Certification
 - · Complies with Coast Guard safety regulations

STANDARD EQUIPMENT

HULL & DECK

Bow eye - stainless steel Center mount cleat Cleats - pull up stainless steel (6) Foam filled, fiberglass encapsulated stringer and composite transom Forward anchor line storage Hardware - thru bolted stainless steel Integrated swim platform Heavy duty dive ladder removable Rails - stainless steel Rod holders with cap flush mounted - 4 Rod racks - under gunnel Stainless steel thru hulls Stern eyes - stainless steel Transom door Windscreen - plexiglass

COCKPIT

Aft seat - fold down

Baitwell with light - (37 gal.) Beverage holders Cockpit overboard scuppers with screens Cockpit coaming bolsters port/stbd Cockpit coaming bolsters forward bow Console forward seat with beverage holders and hand holds Courtesy lights Fish boxes - insulated with sealed lids and overboard pumpout (4) Forward storage boxes (2) with overboard pumpout Glove box Hand holds - forward/mid/aft Location at console for

electronics

Seat - stand up with rod holders (4) and 94 qt. cooler T-top with canvas - SKA style with rod holders (8), spreader lights (2), radio box, hand holds and PFD storage

Rigging station includes sink and cutting board

HEAD COMPARTMENT

12V lighting
Accessory plugs - 12V (2)
Port/stbd port lights opening
w/screen
Self contained head
Sink with cold water faucet
Under sink storage
Vinyl lined

MECHANICAL

Accessory plugs - 12V (2)
Aft bilge lighting
Battery trays - heavy duty
Battery switches and parallel
switch
Bilge pump with auto float
switches (2) - 1500 gph
Compass - high speed
Horn - dual flush mount
Hoses - steel reinforced
Ignition safety lanyard
Instrumentation - digital

(new)
Navigation lights
Oil tank storage with remote
fills (2-stroke only)
Pressurized fresh and raw
water management system
with quick disconnect at
transom

**Propellers - stainless steel Sirius satellite radio system Clarion AM/FM CD player, Sirius satellite receiver and antenna, 4 speakers, digital remote control Steering - hydraulic tilt Steering wheel - stainless steel with power knob Submersible rated electrical connections Trim tabs - heavy duty dual

ram with indicators

**Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Anchor roller, cleat, deck pipe and lanyard Battery charger CE certification Engine cowling cover -Sunbrella[™] with logo for Yamaha F225 and F250 Only (available through parts department only)

Forward bow seat with filler cushion (fwd storage locker n/a) Forward storage locker with cushion (fwd bow seat n/a) Cupwale trips - beavy duby

Gunwale trim - heavy duty with stainless steel insert Head-SeaLand™ Traveler - w/ 9 gallon holding tank and dockside pumpout Overboard discharge for

SeaLand™ Traveler head Power assisted steering (available for Evinrude and Yamaha engines)

Stand up bolster seat with tackle storage, rod holders (4) and 72 qt. cooler Steering wheel - aluminum with power knob

T-top delete Trim tabs - heavy duty 200 Volt option (only applicable when battery charger option is selected)

Windlass - with electric up/down foot switches and 300' rope/chain combo, lanyard and anchor (new) *32 CCF Sport Arch Package Sport Arch - white powder coated aluminum with white canvas

Cockpit rails - powdercoat white

Deluxe aft seat
Lean post seat - powdercoat
white with additional cup
holders, no rod holders
Upgraded stereo speaker
system

Delete gunwale rod holders

*Pro Package

Seat - double drop out bolster with 40 gal. baitwell

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Options
Fighting Lady Yellow
Midnite Blue
Scarab Black

Boot Tape Silver/Red Silver/Black

ENGINE OPTIONS

Tw Merc 225 Verado 4-stroke Tw Merc 250 Verado 4-stroke Tw Merc 275 Verado 4-stroke Tw Evinrude 225 E-Tec Tw Evinrude 250 E-Tec Tw Yamaha F 250 4-stroke Tw Yamaha Z 300 HPDI

PERFORMANCE DATA - TW E250

 Top Speed
 53.6 MPH @ 5800 RPM

 Cruise Speed
 36 MPH @ 4000 RPM

 Cruise Range
 478 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted.

Specifications, options, and equipment are subject to change without notice.

V Welkraft[,]

35 SCARAB TOURNAMENT



L.0.A.		35' 4" (10.76 m)
Beam		9' 11" (3.02 m)
Dry weight (approx.)*		8600 lbs. (3901 kg)
Fuel capacity		400 gal. (1762 L)
Max power @ prop		900 HP (671 kw)
Shaft length: Twin		30" (.76 m)
Triple	(2-port/stbd)	25" (.64 m)
	(1-center)	30" (.76 m)
Water capacity		13 gal. (49.21 L)
Deadrise		23°
Draft up (approx.)		23" (.58 m)
Draft down (approx.)	(Twin)	33" (.84 m)
Draft down (approx.)	(Triple)	39" (.96 m)
Bridge clearance w/sto	T-top (approx.)	8' 4" (2.54 m)
Bridge clearance w/op	tion sport arch (approx.) 7' 11" (2.41 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

KEY SALES FEATURES

- · Wider beam provides more seating and cockpit space
- · Plenty of storage with 4 tilt-out storage bins · Forward casting platform • Large center console (6'2" head room) includes self contained head and sink with hand held shower
 - Rigging station at transom with sink Composite transom 10-year structural hull warranty transferable
 - - · Pressurized fresh and raw water washdown
 - NMMA Yacht Certification
 - Complies with Coast Guard safety regulations

STANDARD EQUIPMENT

HULL & DECK

Bow and stern eyes stainless steel Bow rail - split - stainless Cleats - pull up stainless steel (7) Forward anchor line storage Hand holds - stainless steel Hardware - thru bolted stainless steel Heavy duty rub rail Integrated swim platform Rails - stainless steel Rod holders (4) stainless steel - flush mount with cap Rod racks - under gunnel port/stbd Stainless steel thru hulls Transom door Windscreen

COCKPIT Aft baitwell - 84 qt. - with liaht Beverage holders (4) Cockpit overboard scuppers with screens Cockpit coaming bolsters port/stbd Cooler - 60 qt. - integrated under forward console seat Courtesy lights Fold-away rear bench seat and aft bolster Forward casting platform Forward fish boxes port/stbd insulated with sealed lids -248 qts. each Glovebox - lockable Lean post seat with removable 94 qt. cooler Rigging station at transom with sink, raw water washdown and 2 removable hins T-top FRP with gold tone rod holders (8), spreader lights electronics box and PFD storage bag Tackle storage with 4 drawers and 4 trays

Tilt out storage bins (4)

HEAD COMPARTMENT

Console entry steps Dome light with switch - 12V Full fiberglass liner - skid resistant Hatch access to console rigging Mirror Portside entry door Port light - opening with screen Self contained head Sink molded in with hand held shower - pressurized fresh water (cold) Vanity storage with toilet paper holder

MECHANICAL Accessory plugs - 12V (2)

Aft bilge lighting Battery charger - 30 amp Battery switches and parallel switch Battery trays - heavy duty with stainless steel sliders Bilge pumps with automatic float switch (1) - 1500 gph aft, (1) 500 gph fwd Compass Electronics accessory buss at helm Full instrumentation - digital (new) Horn - dual flush mount Hoses - steel reinforced Ignition safety lanyard Navigation lights Oil tank storage (2-stroke engines only) Pressurized fresh water system with transom shower **Propellers - stainless steel Shore power - 30 amp converter with 50' shore power cord Sirius satellite radio system -Clarion AM/FM CD player, Sirius satellite receiver,

Steering - hydraulic tilt, dual ram standard with triple engines
Steering wheel - stainless steel with power knob
Submersible rated electrical connections
Trim tabs - heavy duty with

antenna, 4 speakers, and digital control at helm

indicators

^{**}Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Baitstation with 40 gal. Kodiak baitwell, pullout drawers, and tackle storage (double drop out bolster seat w/aft facing seat not available)

CE certification (for export only)
Double drop out bolster seat
with aft facing seat (not available with baitstation opt)

Engine cowling cover -SunbrellaTM with logo for Yamaha F225 and F250 only (available through parts department only)

Forward bow cushions
Heavy duty dive ladder removable

Heavy duty rub rail with stainless steel insert

High performance controls (available for Tw Evinrude and Yamaha engines)

Marine head with dockside pumpout

Outriggers - Taco Grand Slam - 15' poles (new) (not available with arch option)

Overboard discharge for marine head

Power assisted steering (Yamaha and Evinrude engines only) Remote spotlight

Rod racks - transom

Sport arch - powdercoat white with electronics box, rocket launchers, lights and powdercoat white console rails

Steering wheel - aluminum with power knob

T-top canvas enclosure -3 sided

Trim tabs - heavy duty offshore

220 Volt option

Windlass - with electric up/down foot switches, 300' rope/chain combo, anchor roller, lanyard and anchor (new)

*Ray Marine C120 Electronics Package (2) 12.1" Color Displays

(Units are radar ready - additional components required)

Includes chartplotter, HDFI fishfinder, and High Performance 1 KW in-hull transducer

VHF Radio - Ray 54

*Ray Marine E120 Electronics Package (2) 12.1" Color Displays

(Units are radar ready - additional components required)
Includes chartplotter,
HDFI fishfinder, High
Performance 1 KW in-hull transducer, SeaTalk
networking, and video/
instrumentation integration capabilities

VHF Radio - Ray 54

Ray Marine Auto Pilot -ST6001 S1G

(available with Yamaha and Bombardier engines only)

Ray Marine Radar - 4KW Radome

Ray Marine Radar - 4KW Open Array

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option Upgrade Fighting Lady Yellow Midnite Blue

Scarab Black

Boot Tape Silver/Red Silver/Black

ENGINE OPTIONS

Tw Yamaha F 250 4-stroke Tw Yamaha Z 300 HPDI Triple Yamaha F 250 4-stroke Triple Yamaha Z 300 HPDI Tw Merc 225 Verado 4-stroke Tw Merc 250 Verado 4-stroke Tw Merc 275 Verado 4-stroke Triple Merc 225 Verado 4-stroke Triple Merc 250 Verado 4-stroke Triple Merc 275 Verado 4-stroke Tw Evinrude 225 E-Tec Tw Evinrude 250 E-Tec Triple Evinrude 225 E-Tec Triple Evinrude 250 E-Tec

Specifications, options, and equipment are subject to change without notice.

PERFORMANCE DATA - Triple Yamaha F250 4-stroke

 Top Speed
 58.3 MPH @ 5650 RPM

 Cruise Speed
 39.5 MPH @ 4000 RPM

 Cruise Range
 500 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted.

Specifications, options, and equipment are subject to change without notice.

NOTES

V Welkraft



L.0.A.		35' 4" (10.76 m)
Beam		9' 11" (3.02 m)
Dry weight (approx.)*		8800 lbs. (3992 kg)
Fuel capacity		400 gal. (1762 L)
Max power @ prop		900 HP (671 kw)
Shaft length: Twin		30" (.76 m)
Triple	(2-port/stbd)	25" (.64 m)
	(1-center)	30" (.76 m)
Water capacity		13 gal. (49.21 L)
Deadrise		23°
Draft up (approx.)		23" (.58 m)
Draft down (approx.)	(Twin)	33" (.84 m)
Draft down (approx.)	(Triple)	39" (.96 m)
Bridge clearance w/opt	tional T-top (approx	8' 4" (2.54 m)
Bridge clearance w/std	sport arch (approx	.) 7' 11" (2.41 m)

^{*} Dry weight calculated does not include engine(s). Dry weight will vary with engine and options installed.

KEY SALES FEATURES

- Wider beam provides more seating and cockpit space
- · Plenty of rod storage · Rigging station at transom with sink
- The transom layout designed to allow access to mechanical equipment • Full fiberglass liner with integrated storage
- Foam fiberglass encapsulated stringer system Amenities offer fishing excursions as well as extended family cruising
 - Wider console portside step-down entry includes
 - Pull out battery sliders allow best accessibility for battery maintenance Composite transom 10-year structural hull warranty transferable Pressurized fresh and raw water
 - system Hot water heater NMMA Yacht Certification
 Complies with Coast Guard safety regulations

STANDARD EQUIPMENT

HULL & DECK

Bow and stern eyes stainless steel Bow rail - aluminum powdercoat white Cleats - pull up stainless steel (7)

Forward anchor line storage Hand holds - stainless steel Hardware - thru bolted stainless steel

Heavy duty rub rail Integrated swim platform Rod holders (4) stainless steel - flush mount with cap Rod racks - under gunnel port/stbd

Stainless steel thru hulls Transom door Windscreen with aluminum rail - powdercoat white

<u>COCKPIT</u>

Aft baitwell - 84 qt. - with light

Beverage holders (4) Cockpit overboard scuppers with screens

Cockpit coaming bolsters port/stbd Cooler - 60 qt. - integrated

under forward console seat Courtesy lights Fish box /storage box

insulated with overboard drain and sealed lids port/stbd

Fold-away rear bench seat and aft bolster Glovebox - lockable

Lean post seat with removable 94 qt. cooler Rigging station at transom

with sink, raw water washdown and 2 removable bins

Seating - port/stbd lounge with storage

Sport arch powdercoat white with electronics box, rocket launchers and 2 speakers

Stove - butane - self contained - tilt out (not available for CE boats

Tackle storage with 2 drawers and 2 trays Tilt out storage bins (2)

CABIN 12 V lighting Cabin entry bi-fold locking door

Deck hatch - opening with screen

Dinette table Forward v-berth with filler cushion and storage below Storage cabinet

HEAD CONSOLE

Console entry steps Dome light with switch - 12V Full fiberglass liner - skid resistant Hatch access to console rigging Mirror Portside entry door Port light - opening with screen Self contained head

Sink molded in with hand held shower - hot/cold pressurized fresh water system

Vanity storage with toilet paper holder

<u>MECHANICAL</u>

Accessory plugs - 12V (2) Aft bilge lighting Battery charger - 30 amp Battery switches and parallel switch

Battery trays - heavy duty with stainless steel sliders Bilge pumps with automatic fľoat switch (1) - 1500 gph aft, (1) 500 gph fwd

Compass Electronics accessory buss at helm

Full instrumentation - digital

(new) Hòrn - dual flush mount

Hoses - steel reinforced Ignition safety lanyard Navigation lights Oil tank storage (2-stroke engines only)

Pressurized fresh water system with transom shower **Propellers - stainless steel Shore power - 30 amp converter with 50' shore

power cord Sirius satellite radio system -Clarion AM/FM CD player, Sirius satellite receiver. antenna, 4 speakers, and digital control at helm

Steering - hydraulic tilt, dual ram standard with triple engines

Steering wheel - stainless steel with power knob Submersible rated electrical connections

Trim tabs - heavy duty with indicators

Water heater - 6 gallon

^{**}Drop shipped and factory rigged engines only

OPTIONAL EQUIPMENT

Air conditioning - 5000 BTU with additional 30 amp

shore cord Baitstation with 40 gal.

Kodiak baitwell, pullout drawers, and tackle storage (double drop out bolster seat w/aft facing seat not available)

CE certification (for export only) Double drop out bolster seat with aft facing seat (not available with baitstation opt)

Engine cowling cover -SunbrellaTM with logo for Yamaha F225 and F250 only (available through parts'department only)

Generator - 5kw gas with galvanic isolator with status

monitoring Heavy duty dive ladder removable

Heavy duty rub rail with stainless steel insert High performance controls (available for Tw Evinude and Yamaha

engines) Marine head with dockside **bumpout**

Outriggers - Taco Grand Slam - 15 poles (new) (only available with T-top opt)

Overboard discharge for marine head

Power assisted steering (Yamaha and Evinrude engines only)

Remote spotlight Rod rack - transom mounted

Steering wheel - aluminum

with power knob T-top FRP with aluminum frame. 8 gold tone rod holders, electronics box outrigger plates, spreader lights (3) and PFD storage T-top canvas enclosure -3 sided Trim tabs - heavy duty offshore 220 Volt option Windlass - with electric

up/down foot switches, 300' rope/chain combo, anchor roller, lanyard and anchor (new)

*Ray Marine C120 Electronics Package (2) 12.1" Color Displays (Units are radar ready -

additional

components required) Includes chartplotter, HDFI fishfinder, and High Performance 1 KW in-hull transducer VHF Radio - Rav 54

*Ray Marine E120 Electronics Package (2) 12.1" Color Displays

(Units are radar ready - additional components required) Includes chartplotter, HDFI fishfinder, High Performance 1 KW in-hull transducer, SeaTalk networking, and video/ instrumentation integration capabilities

VHF Radio - Ray 54

<u>Ray Marine Auto Pilot -</u> <u>ST6001 S1G</u>

(available with Yamaha and Bombardier engines only)

Ray Marine Radar - 4KW Radome

Ray Marine Radar - 4KW Open Array

*Note: Items in Packages cannot be ordered individually unless listed as stand-alone.

COLOR OPTIONS

Hullside Color Option <u>Upgrade</u> Fighting Lady Yellow Midnite Blue Scarab Black

Boot Tap Silver/Red Silver/Black

ENGINE OPTIONS

Tw Yamaha F 250 4-stroke Tw Yamaha Z 300 HPDI Triple Yamaha F 250 4-stroke Triple Yamaha Z 300 HPDI Tw Merc 225 Verado 4-stroke Tw Merc 250 Verado 4-stroke Tw Merc 275 Verado 4-stroke

Triple Merc 225 Verado 4-stroke Triple Merc 250 Verado 4-stroke Triple Merc 275 Verado 4-stroke Tw Evinrude 225 E-Tec Tw Evinrude 250 E-Tec Triple Evinrude 225 E-Tec Triple Evinrude 250 E-Tec

Specifications, options, and equipment are subject to change without notice.

PERFORMANCE DATA - Triple Yamaha F250 4-stroke

Top Speed Cruise Speed Cruise Range 55.9 MPH @ 5850 RPM 38.5 MPH @ 4000 RPM 500 Miles

Performance and fuel consumption will vary and be affected by water and weather conditions, altitude, load and condition of boat, engine and propeller(s). Cruise range based on 95% of fuel capacity. All data is illustrative and is not warranted.

Specifications, options, and equipment are subject to change without notice.

NOTES

SPECIFICATIONS

180 FISHERMAN

210 FISHERMAN

	Standard	Metric		Standard	Metric
Length Overall Beam **Dry Weight (approx.) Fuel Capacity Max Power @ prop Deadrise Draft: up (approx.) Draft: down (approx.) Transom Height Bridge clearance without top* with bimini top*	18'0" 8' 2285 lb 49 gal 150 HP 20° 15" 32" 20"	5.48 m 2.4 m 1037 kg 185.5 l 111.9 kw 20° 0.38 m 0.81 m	Length Overall Hull Length Beam **Dry Weight (approx.) Fuel Capacity Max. Power @ prop Deadrise Draft: up (approx.) Draft: down (approx.) Transom Height Bridge clearance without top*	21'10" 20'3" 8'1" 2820 lb 77 gal 225 HP 19° 15" 31" 25"	6.65 m 6.17 m 2.46 m 1279 kg 1291 I 167.8 kw 19° 0.40 m 0.79 m 0.64 m
·	-	RTSMAN O/B	with T-top* with bimini top*	8'4" 7'10"	2.54 m 2.38 m

Standard Metric 210 SPORTSMAN Length Overall 18'0" 5.49 m Standard **Metric** 8'0" Beam 2.4 m **Dry Weight (approx.) 2085 lb 946 kg Length Overall 21'10" 6.65 m 20'3" 6.17 m **Fuel Capacity** 49 gal 185 I Hull Length Max. Power @ prop 150 HP 111.9 kw Beam 8'3" 2.51 m **Dry Weight (approx.) Deadrise 20° 20° 2820 lb 1279 kg 15" **Fuel Capacity** Draft: up (approx.) 0.38 m 77 gal 1291 I Draft: down (approx.) 32" 0.81 m Max. Power @ prop 225 HP 167.8 kw Transom Height 20" 0.51 m Deadrise 19° 19° 0.40 m Bridge clearance Draft: up (approx.) 15" without top* 4'6" Draft: down (approx.) 31" 0.79 m 1.37 m with bimini top* 6'7" 0.64 m 25" 2.01 m Transom Height Bridge clearance without top* 4'9" 1.45 m 200 FISHERMAN with bimini top* 6'9" 2.05 m

	Standard	Metric		220	SPORTSMAN
Length Overall Beam	20'4" 8'7"	5.94 m 2.6 m		Standard	Metric
**Dry Weight (approx.) Fuel Capacity	2615 lb 77 gal	1186 kg 291.5 l	Length Overall Hull Length	22'4" 20'8"	6.81 m 6.3 m
Max. Power @ prop	200 HP	149.2 kw	Beam	20'3"	2.5 m
Deadrise	19°	19°	**Dry Weight (approx.)	3215 lb	1458 kg
Draft: up (approx.)	15"	0.31 m	Fuel Capacity	100 gal	375 I
Draft: down (approx.)	33"	0.68 m	Max. Power @ prop	250 HP	186 kw
Transom Height	25"	0.64 m	Deadrise	18°	18°
Bridge clearance			Draft: up (approx.)	15"	0.31 m
without top*	5'5"	1.34 m	Draft: down (approx.)	33"	0.68 m
with T-top*	7'11"	1.96 m	Transom Height	25"	0.64 m
with bimini top ³	* 7'6"	1.86 m	Bridge clearance		
			without top*	5'3"	1.6 m
			with bimini top*	6'9"	2.05 m

 $[\]ensuremath{^{\star}}\xspace$ Dimensions are approximate with average load, antennas not included.

^{**}Dry weights are calculated with standard equipment only and do not include engine(s). Dry weight will vary with engines and options installed.

SPECIFICATIONS

V21 CUDDY

24 WALKAROUND

	Standard	Metric	Sta	andard	Metric
Length Overall	21'10"	6.65 m	Length Overall (w/pulpit)	24'1"	7.34 m
Centerline Hull	20'3"	6.17 m	Hull Length	22'3"	6.78 m
Beam	8'3"	2.51 m	Beam	8'2"	2.45 m
**Dry Weight (approx.)	2960 lb	1343 kg	**Dry Weight (approx.)	3620 lb	1642 kg
Fuel Capacity	77 gal	291.5 l	Fuel Capacity	99 gal	374.72
Max Power @ prop	225 HP	168 kw	Water Capacity	9 gal	34.07 I
Deadrise	19°	19°	Holding Tank Capacity	12 gal	45.42 I
Draft: up (approx.)	15"	0.38 m	Max Power @ prop	250 HP	186.4 kw
Draft: down (approx.)	31"	0.79 m	Deadrise	21°	21°
Transom Height	25"	1.64 m	Draft: up (approx.)	17"	0.43 m
Bridge clearance			Draft: down (approx.)	32"	0.81 m
without top*	4'9"	1.45 m	Transom Height	25"	0.64 m
with bimini top*	6'9"	2.05 m	Bridge clearance		
			without top*	6'0"	1.83 m
	22 WALKA	AROUND I/O	with hardtop*	7'8"	2.38 m
		,	with bimini top*	6'11"	2.10 m

	Standard	Metric
Length Overall (w/pulpit) Hull Length Beam **Dry Weight (approx.) Fuel Capacity Max Power @ prop Deadrise	22'10" 21'2" 8'2" 4600 lb 99 gal 300 HP 18°	6.96 m 6.45 m 2.45 m 2087 kg 374.7 l 223.7 kw 18°
Draft: down (approx.) Bridge clearance	32"	0.81 m
without top* with hardtop* with bimini top*	5'7" 8'2" 7'0"	1.70 m 2.5 m 2.13 m

22 WALKAROUND O/B

Sta	andard	Metric
Length Overall (w/pulpit) Hull Length Beam ***Dry Weight (approx.) Fuel Capacity Max Power @ prop Deadrise Draft: up (approx.) Draft: down (approx.) Transom Height	22'10" 21'2" 8'2" 3220 lb 99 gal 250 HP 18° 18" 32" 25"	6.96 m 6.45 m 2.45 m 1461 kg 374.7 l 186 kw 18° 0.46 m 0.81 m 0.64 m
Bridge clearance without top* with hardtop* with bimini top*	5'9" 8'4" 7'2"	1.80 m 2.54 m 2.18 m

250 FISHERMAN O/B

	Standard	Metric
Length Overall (w/pulpit) Beam ***Dry Weight (approx.) Fuel Capacity Max Power @ prop Water Capacity Deadrise Draft: up (approx.) Draft: down (approx.)	24'8" 8'6" 5000 lb 150 gal 350 HP 8 gal 18° 21"	7.52 m 2.59 m 2268 kg 567.7 l 261 kw 30.28 l 18° 0.53 m 0.86 m
Transom Height	0.	0.00 111
twin single Bridge clearance	25" 30"	0.64 m 0.76 m
without top* with bimini top* with T-top*	6'1" 7'0" 7'10"	1.85 m 2.13 m 2.39 m

^{*}Dimension with average load, antennas not included.

**Dry weights may vary with engine and options.

***Dry weights are calculated with standard equipment only and do not include engine(s). Dry weight will vary with engines and options installed.

SPECIFICATIONS Cont.

252 FISHERMAN

270 COASTAL I/O

	Standard	Metric	S	tandard	Metric
Length Overall (w/pulpit)	24'4"	7.42 m	Length Overall (w/pulpit)	28'1"	8.56 m
Beam	8'9"	2.66 m	Hull Length	25'10"	7.87 m
***Dry Weight (approx.)	4300 lb	1950 kg	Beam	9'9"	2.97 m
Fuel Capacity (gas)	180 gal	682 I	**Dry Weight (approx.)	7800 lb	3538 kg
Water Capacity (option)	8 gal	30 I	Fuel Capacity Gas	188 gal	712
Max Power @ prop	300 HP	224 kw	Diesel	140 gal	530 I
Deadrise	20°	20°	Water Capacity	27 gal	102 I
Draft: up (approx.)	16"	0.40 m	Holding Tank Capacity	11 gal	42 I
Draft: down (approx.)	29.5"	0.75 m	Max Power @ prop	500 HP	373 kw
Bridge clearance			Deadrise	21°	21°
without top*	6'0"	1.83 m	Draft: up (approx.)	22"	0.56 m
with bimini top*	8'0"	2.43 m	Draft: down (approx.)	40"	1.02 m
with T-top*	7'10"	2.39 m	Bridge clearance		
			without top*	7'1"	2.16 m
250 COASTAL O/B		with hardtop*	9'3"	2.82 m	
			with bimini top*	8'4"	2.54 m
	Standard	Motric			

270 COASTAL 0/B

Standard	Metric
	0.50
Length Overall (w/pulpit) 28'1" Hull Length 25'10" Beam 9'9" ***Dry Weight (approx.) 6235 lb Fuel Capacity 188 gal Water Capacity 27 gal Holding Tank Capacity 11 gal Max Power @ prop 500 HP Deadrise 21° Draft: up (approx.) 19" Draft: down (approx.) 34" Transom Height 25"	8.56 m 7.87 m 2.97 m 2828 kg 712 l 102 l 42 l 373 kw 21° 0.48 m 0.86 m 0.64 m
without top* 7'1" with hardtop* 9'1" with bimini top* 8'4"	2.16 m 2.77 m 2.54 m

	Standard	Metric
Length Overall (w/pulpit)	24'8"	7.52 m
Beam	8'4"	2.54 m
***Dry Weight (approx.)	4065 lb	1844 kg
Fuel Capacity	150 gal	567.7 I
Max Power @ prop	350 HP	261 kw
Water Capacity	8 gal	30.28 I
Deadrise	18°	18°
Draft: up (approx.)	21"	0.53 m
Draft: down (approx.)	34"	0.86 m
Transom Height		
twin	25"	.64 m
single	30"	.76 m
Bridge clearance		
without top*	6'0"	1.83 m
with bimini top*	7'0"	2.13 m
with hardtop*	7'10"	2.39 m

252 COASTAL O/B

	Standard	Metric
Length Overall (w/pulpit) Beam	24'4" 8'9"	7.42 m 2.66 m
**Dry Weight (approx.)	4360 lb	1978 kg
Fuel Capacity	140 gal	530 I
Max power @ prop	300 HP	224 kw
Water Capacity	9 gal	3.1 I
Deadrise	20°	20°
Draft: up (approx.)	16"	0.40 m
Draft: down (approx.)	29.5"	0.75 m
Bridge clearance		
without top*	6'0"	1.83 m
with bimini top*	8'0"	2.43 m

^{*}Dimension with average load, antennas not included.

^{**}Dry weights may vary with engine and options.

^{***}Dry weights are calculated with standard equipment only and do not include engine(s). Dry weight will vary with engines and options installed.

SPECIFICATIONS Cont.

35 CCF

	2	90 COASTAL		Standard	Metric
Length Overall (w/pulpit) Hull Length Beam	30'2" 27'10" 10'5"	Metric 9.19 m 8.48 m 3.2 m	Length Overall Beam **Dry Weight (approx.) Fuel Capacity Water Capacity	34'10" 9'11" 8525 lb 300 gal 8 gal	10.39 m 3.35 m 3867 kg 1136 l 30 l
***Dry Weight (approx.) Fuel Capacity Water Capacity Holding Tank Capacity Max Power @ prop Deadrise	8735 lb 225 gal 41 gal 11 gal 600 HP 18°	3962 kg 871.2 l 155 l 42 l 447 kw 18°	Max Power Twin Triple Deadrise Draft: up (approx.) Draft: down	500 HP 750 HP 23° 23"	373 kw 559 kw 23° 0.58 m
Draft: up (approx.) Draft: down (approx.) Bridge clearance without top* with hardtop*	22" 33" 7'3" 9'0"	0.56 m 0.84 m 2.2 m 2.74 m	Twin (approx.) Triple (approx.) Transom Height T win Triple	33" 39" 30" 25" (por t/st 30" (center)	0.83 m 0.96 m 0.76 m bd)
with bimini top*	8'3"	2.51 m 29 CCF	Bridge clearance without T-top* with T-top*	5'9" 7'9"	1.76 m 2.37 m
	Standard	Metric		33	30 COASTAL
Length Overall	28'6"	8.69 m		Standard	Metric
Beam ***Dry Weight (approx.) Fuel Capacity Water Capacity Max Power @ prop Deadrise	8'10" 6345 lb 214 gal 8 gal 500 HP 23°	2.67 m 2878 kg 810 l 30 l 373 kw 23°	Length Overall Hull Length Beam ***Dry Weight (approx.) Fuel Capacity (gas)(diesel)	38'5" 33'3" 12'5" 16000 lb 370 gal	11.71 m 10.13 m 3.78 m 7257 kg 1400 l
Draft: up (approx.) Draft: down (approx.) Transom Height T win Bridge clearance	21" 29" 30"	0.53 m 0.73 m 0.76 m	Fresh Water Tank Capacity Holding Tank Capacity Max HP @ Prop	52 gal 20 gal	196.84 I 75.7 I
without T-top* with T-top*	5'10" 7'8"	1.78 m 2.34 m	Gas Diesel Deadrise Draft: down (approx.)	740 HP 750 HP 16° 36"	552 kw 559 kw 16° 0.91 m
	Standard	Metric	Bridge clearance*	9'9"	2.97 m
Length Overall Beam ***Dry Weight (approx.) Fuel Capacity Water Capacity Max Power @ prop Deadrise Draft: up (approx.) Draft: down (approx.) Transom Height T win Bridge clearance without T-top* with T-top*	31'11" 9'2" 7865 lb 281 gal 8 gal 500 HP 23° 23" 31" 30"	9.73 m 2.79 m 3568 kg 1067.49 I 30 I 373 kw 23° 0.58 m 0.78 m 0.76 m 1.73 m 2.33 m	SAFETY LABEL LOCATIONS HAZARD LABELS You will see equipment safety labels at various locations on your boat. These labels have been placed on your boat to help ensure that the time you spend on your boat is safe and enjoyable. Figures 3.19 thru 3.30 show the typical locations of these safety labels. Your boat may have more or fewer labels than those shown. They may also be in a slightly different location. Check with your dealer if you have any questions about safety labels or replacing labels if they are missing from your boat. Be sure to read ALL hazard labels. Understanding the		
*Dimension with average lo	oad, antennas no	ot included.	information on these lab		

^{*}Dimension with average load, antennas not included.

**Dry weights may vary with engine and options.

***Dry weights are calculated with standard equipment only and do not include engine(s). Dry weight will vary with engines and options installed.

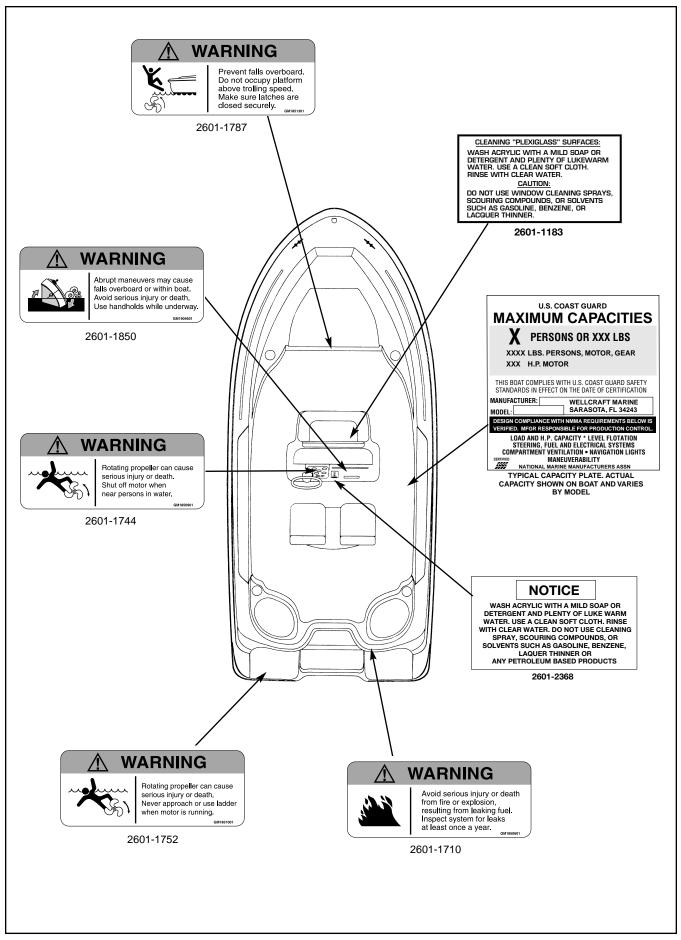


FIGURE 3.19 180 FISHERMAN

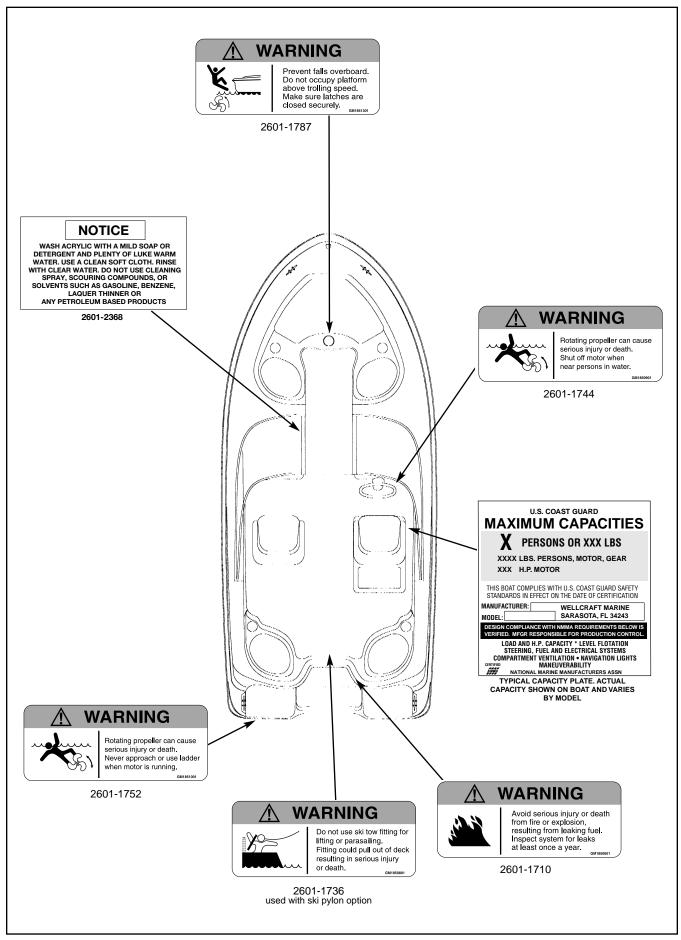


FIGURE 3.20 180 SPORTSMAN O/B

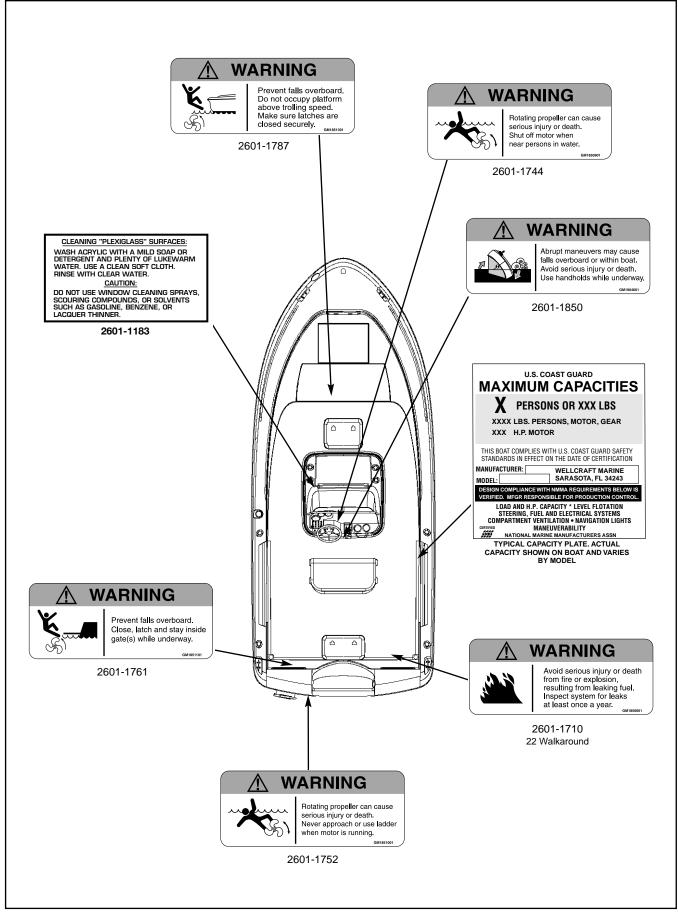


FIGURE 3.21 200 FISHERMAN

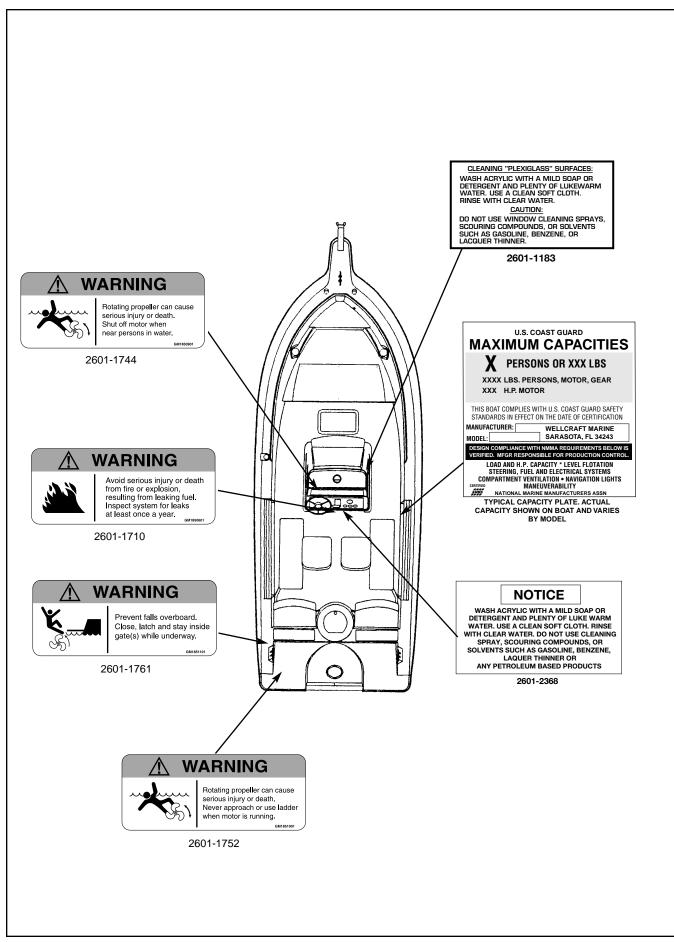


FIGURE 3.22 210 FISHERMAN

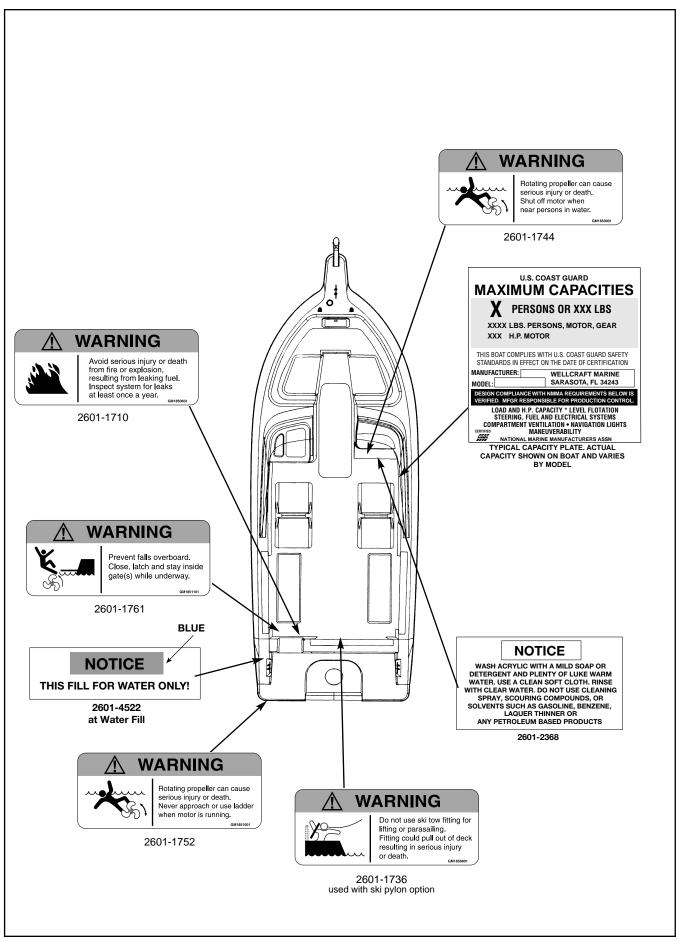


FIGURE 3.23 210 SPORTSMAN

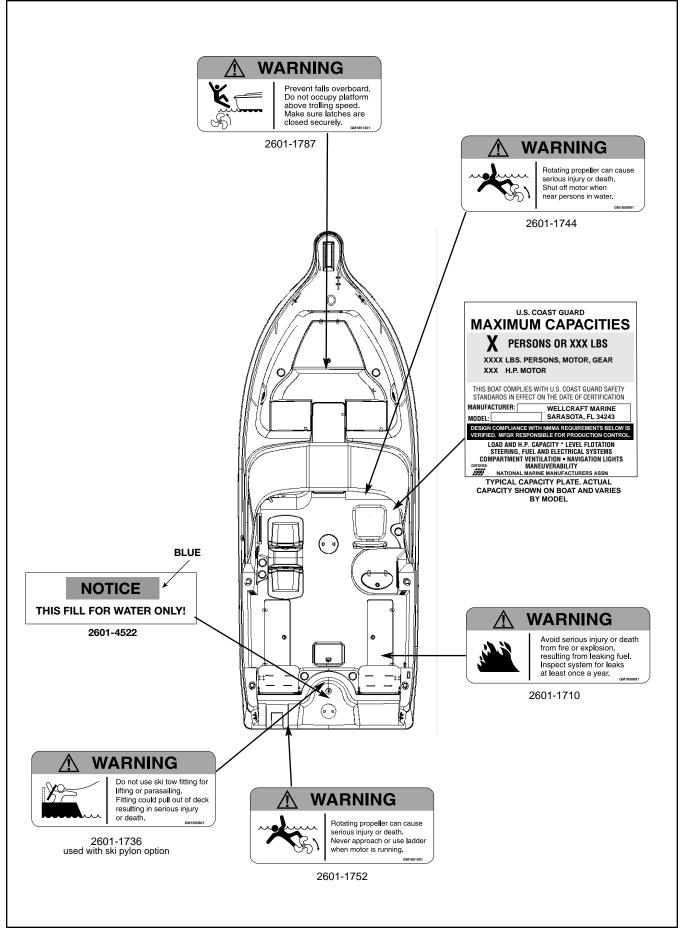


FIGURE 3.24 220 SPORTSMAN

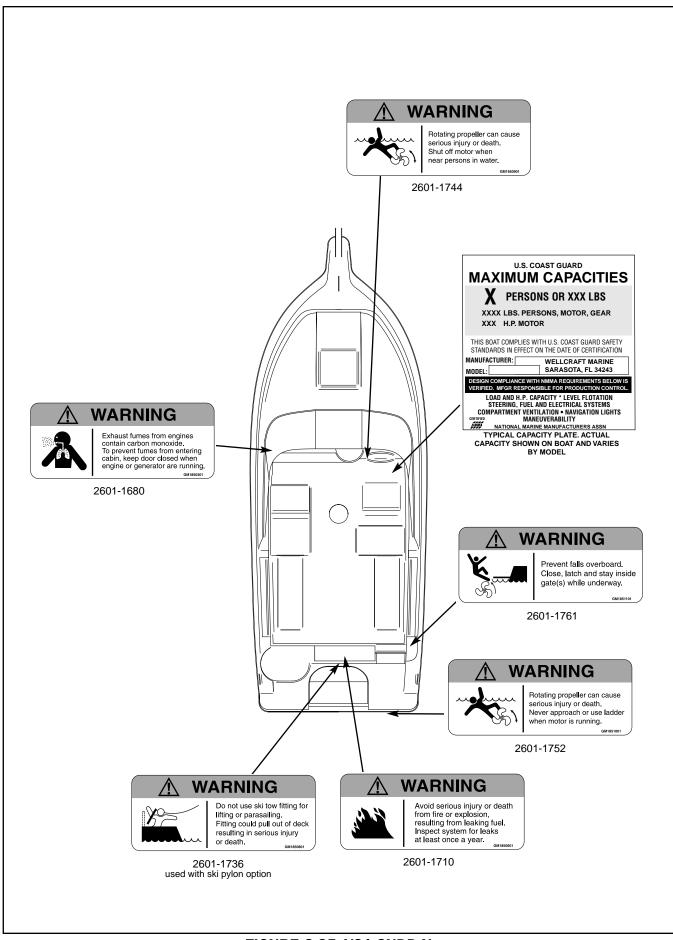


FIGURE 3.25 V21 CUDD Y

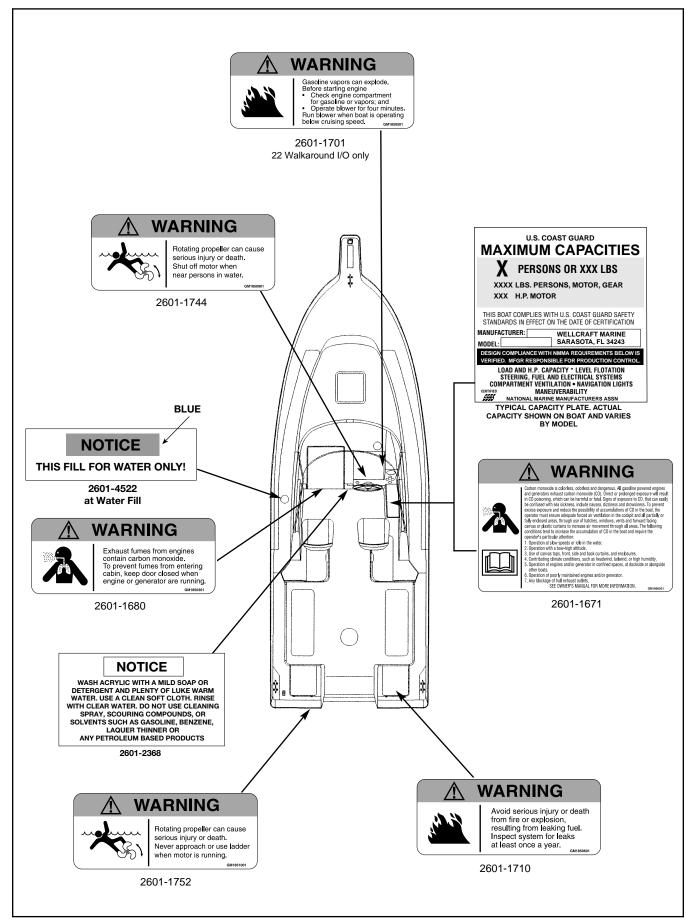


FIGURE 3.26 22 W ALKAROUND I/O, 22 W ALKAROUND O/B 24 WALKAROUND

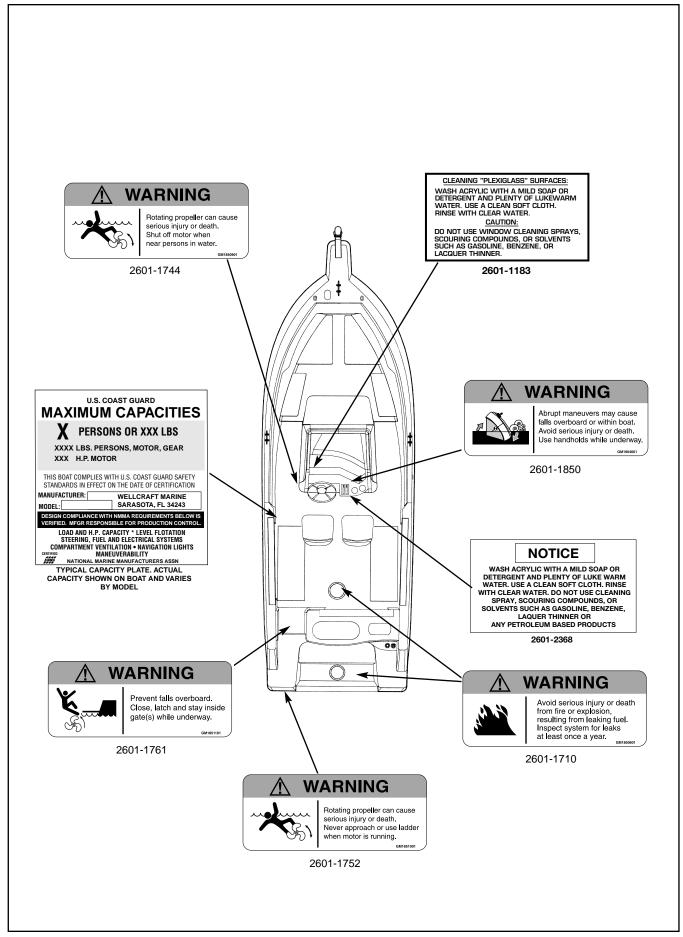


FIGURE 3.27 250 FISHERMAN O/B

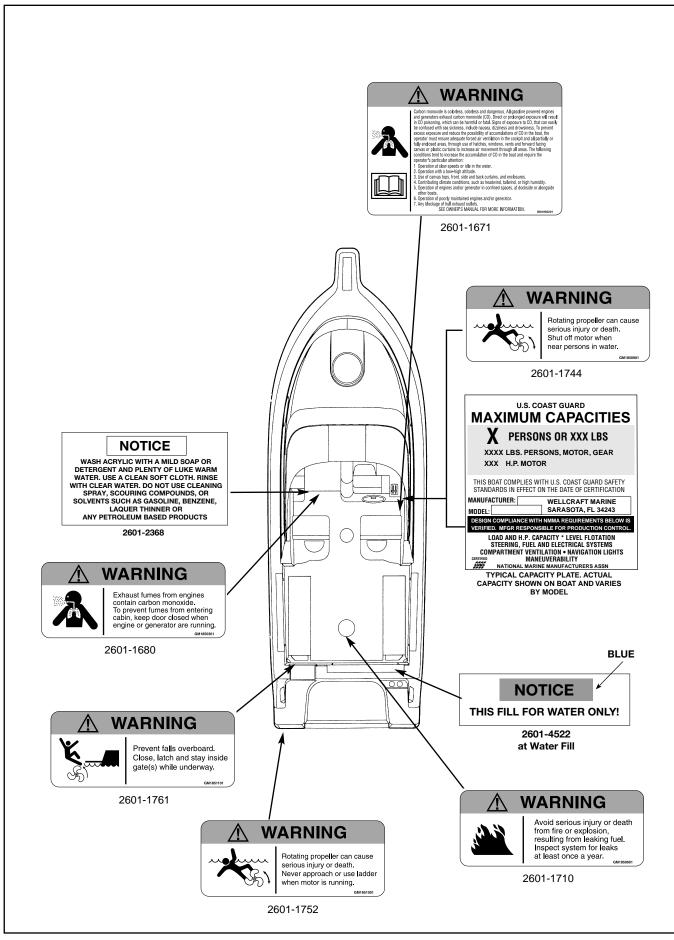


FIGURE 3.28 250 COAST AL O/B

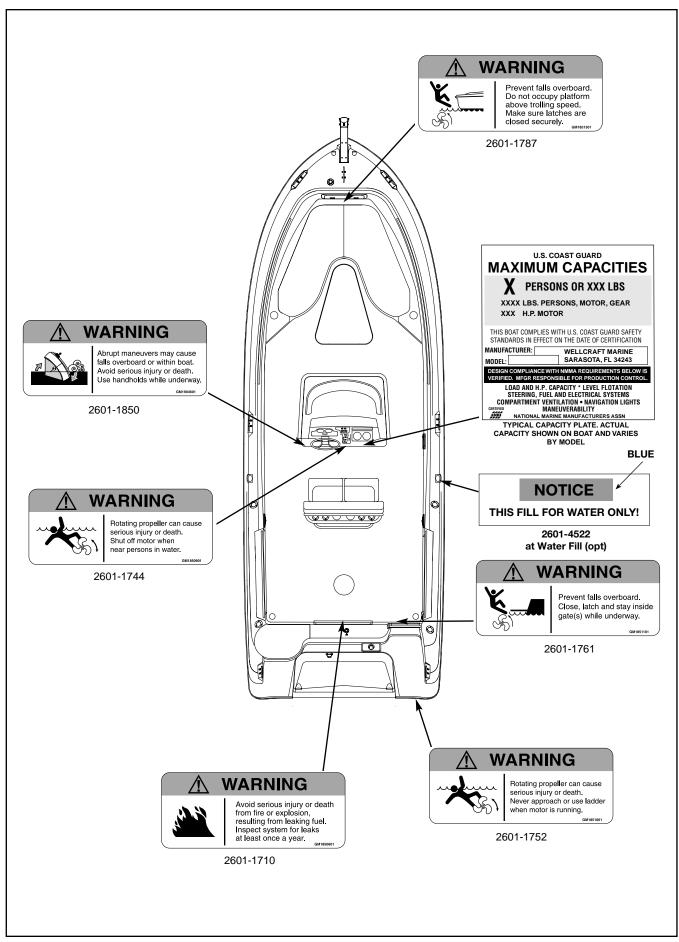


FIGURE 3.29 252 FISHERMAN O/B

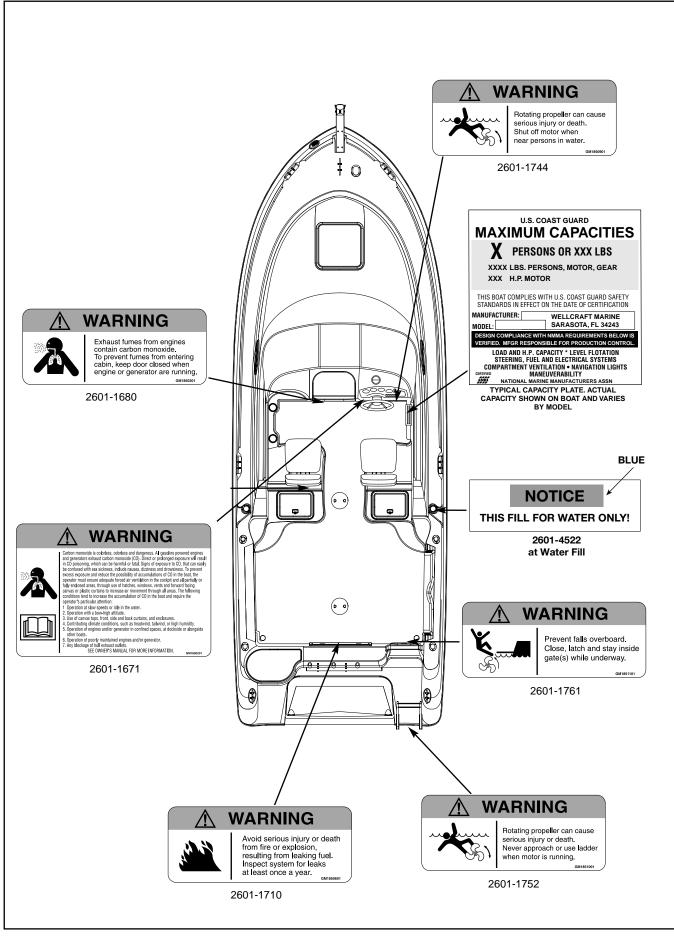


FIGURE 3.30 252 COAST AL O/B

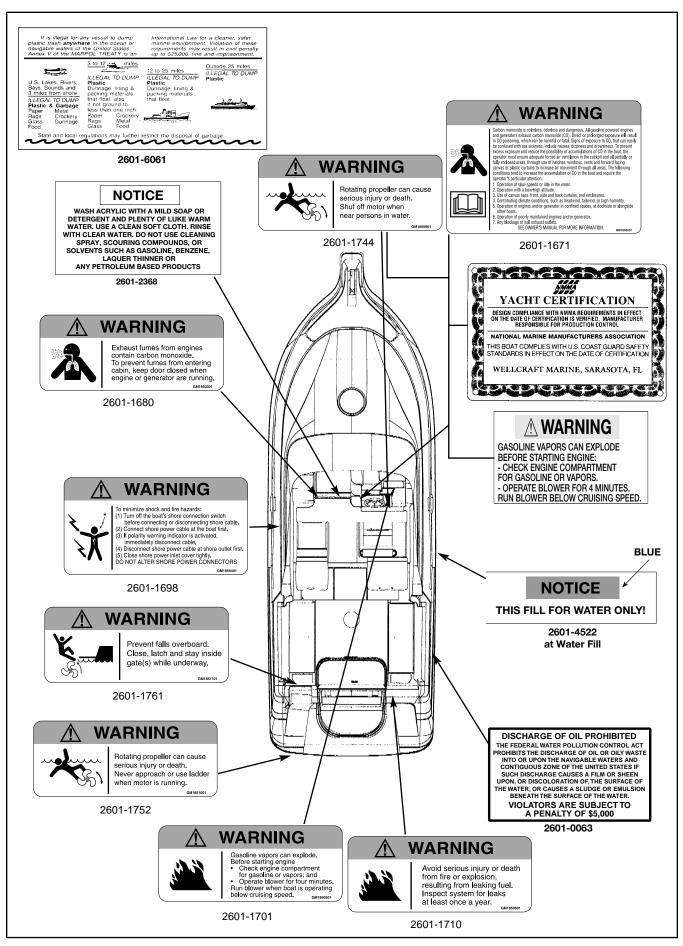


FIGURE 3.31 270 COAST AL I/O

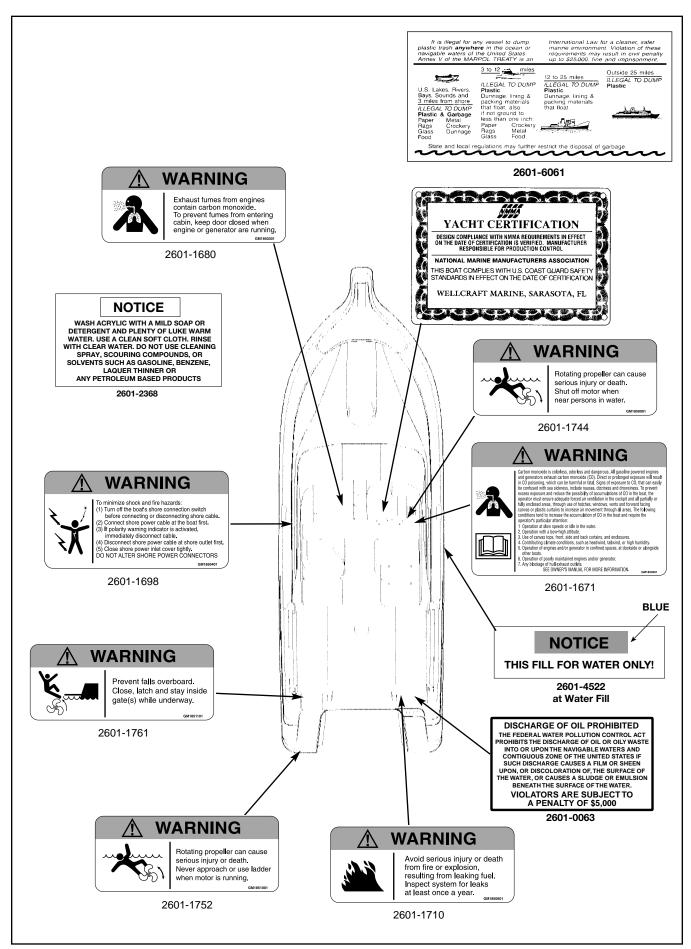


FIGURE 3.32 270 COAST AL 0/B

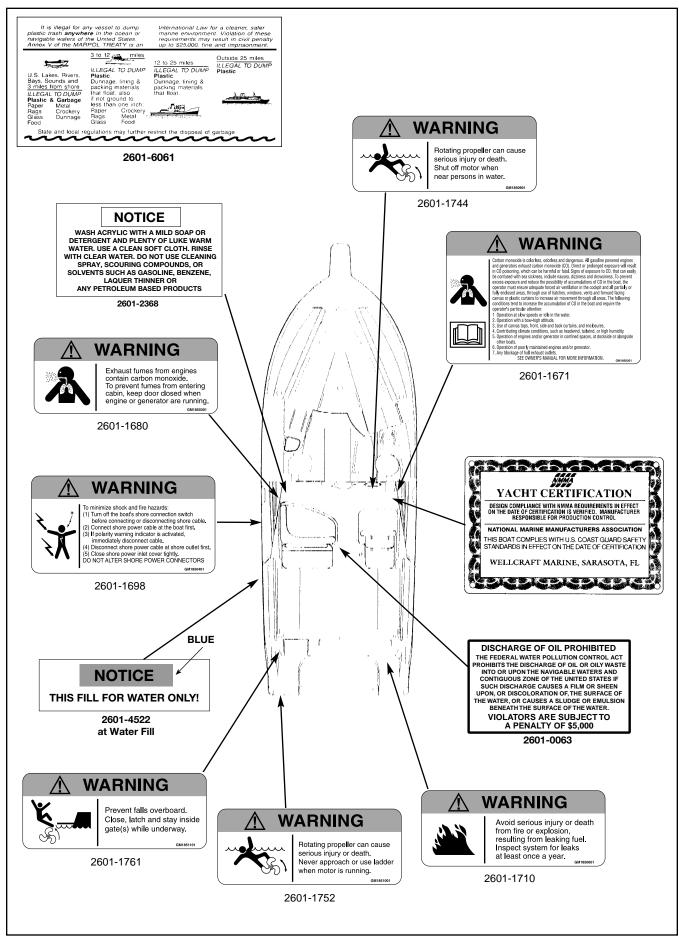


FIGURE 3.33 290 COAST AL

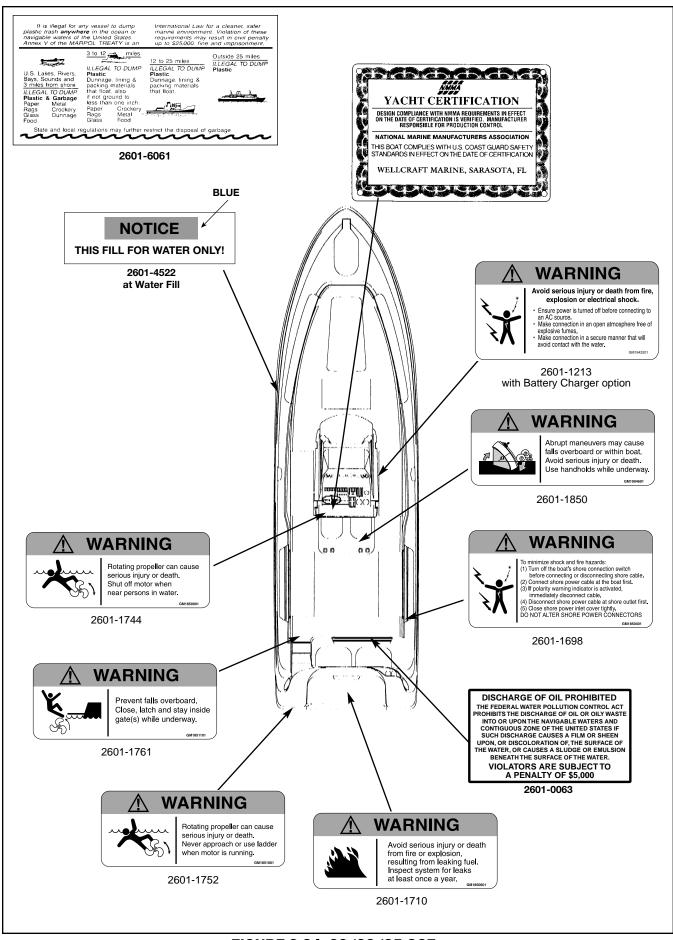


FIGURE 3.34 29/32/35 CCF

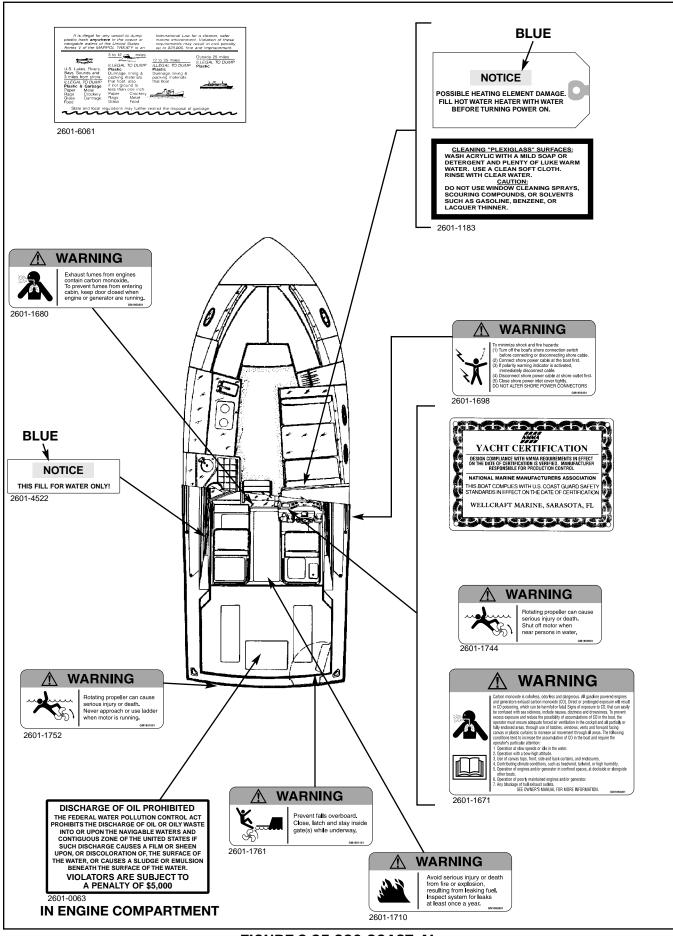


FIGURE 3.35 330 COAST AL

Trailering - 6

Improper towing can result in per sonal injury and equipment damage. F amiliarize yourself with proper towing procedures before taking your boat out on the road.

Improper trailering is a major cause of hull damage. Your boat's warranty does not co ver this type of damage. Ha ve your dealer assist you when selecting the appropriate trailer for your

⚠ WARNING

The total weight of your loaded trailer must not exceed the capacity marker on the hitch of your tow vehicle. Overloading can cause hitch failure leading to injury-causing accidents.

IMPORTANT: The published weight is the dry weight of your boat. Dr y weight does not include the weights of outboard motor s, batteries, gasoline, any optional items, gear or trailer s. The weight of these items must be added to the dr y weight to deter mine the proper trailer GVWR needed. On boats equipped with ster n drive engines, the dry weight includes the weight of the standard engine. If your boat is equipped with a larger than standard engine, you must allow for this added w eight.

GROSS VEHICLE WEIGHT RATING

If your boat does not come with a trailer package, selection of a trailer is extremely important. Your trailer should be able to accommodate the weight of the boat, engine, full fuel tank and any other equipment that will nor mally be carried. Check the cer tification label on the frame of the trailer for the Gross V ehicle Weight Rating (GVWR). The total weight of your boat, engine, fuel, gear and trailer should not exceed the GVWR.

IMPORTANT: The side support s should only be tight enough to k eep the boat from leaning side to side. Any unnecessary pressure may damage the hull.

Always use bow and ster in the downs to pre vent the boat from shifting. Do not put other gear in your boat while trailering.

WEIGHT DISTRIBUTION

If your towing vehicle is equipped with a w distribution hitch, it must be capable of handling the GVWR. The w eight on the trailer should be evenly distributed and can be check ed by determining the tongue w eight.

Tongue weight is a percentage of the total weight of the loaded trailer on its tongue. Ideal tongue weight is not less than five percent (5%) and not more than ten percent (10%) of the GVWR. For example, if the w eight of the loaded trailer is 3000 pounds, the weight on the tongue should be more than 150 pounds, but less than 300 pounds. Excessive tongue weight will cause the front end of the towing vehicle to sway. Insufficient tongue w eight will cause the trailer to sw ay or fishtail.

To avoid personal injury and proper ty damage, be sure to balance the load when trailering . If too much weight rests on the hitch, the front end of the vehicle will sw ay or oversteer. Insufficient weight on the trailer will cause the trailer to fishtail. In either case, the vehicle will be hard to handle and could become uncontrollable at high speeds.

State regulations usually require that trailer s above a specified w eight rating be equipped with brakes. Requirements var y; check with your dealer for additional infor mation.



/!\ WARNING

The total weight of the trailer, boat and gear must not exceed the GVWR of the trailer. Overloading can lead to injury, causing accidents.

HITCH

Hitches are divided into classes that specify the gross trailer weight (GTW) and maximum tongue weight for each class. Alw ays use a hitch with the same class number as the trailer . Most boat trailers connect to a ball hitch that is bolted or welded to the towing vehicle. Special hea vy-duty equalizing hitches are necessar y for trailer tongue weights of 350 pounds or greater.

The trailer hitch coupler must match the size of the hitch ball. The cor rect ball diameter is marked on the trailer coupler.

SAFETY CHAINS

Safety chains on your boat trailer pro vide added insurance that it will not become completely detached from the towing vehicle. Crisscross the chains under the trailer tongue (as shown on **Figure 6.1**) to prevent the tongue from dropping to the road if the trailer separates from the hitch ball. Be sure to lea ve some slack when attaching the chains; otherwise, the angle of the tongue in relation to the tow vehicle can cause the chains to become too tight when the tow vehicle is tur ning. Safety chain should be of the "Proof Coil" type and must ha ve a minimum breaking strength equal to the upper limit of the GVWR. Some states require chains to be lock ed so they can't shake, bounce or vibrate off their hook.

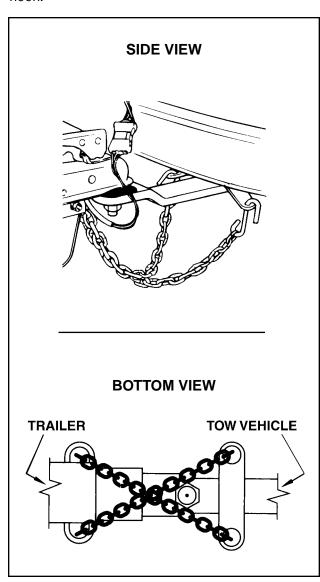


FIGURE 6.1 SAFETY CHAINS

TRAILERING GUIDELINES

- Be sure that the roller s or bunks displace a large amount of hull surface and the boat and equipment distribute e venly on the trailer.
- 2. Make sure your boat is proper ly tied down and a safety chain is used.
- 3. Do not trailer with your boat's convertible top or its side and aft cur tains up. The y can be severely damaged.
- 4. Be sure your trailer is equipped with functional tail lights and tur n signals as required by state and federal la ws.
- 5. Check with your state Depar tment of Motor Vehicles for registration and licensing regulations in your state. Some states require that boat trailer s be registered and licensed.
- Be aware that a tur n for the trailer will be wider than a tur n for the tow vehicle (Figure 6.2). When making a tur n, be careful that your trailer does not strik e another vehicle or object.
- 7. Inspect your trailer regular ly to make sure the side supports are in good working order. Check bolts which secure roller s and sup-

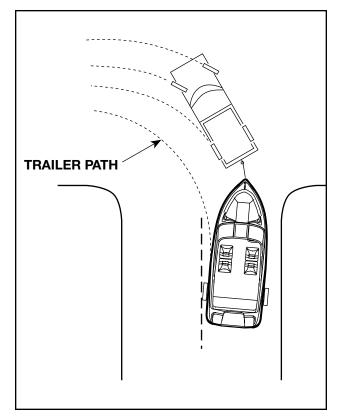


FIGURE 6.2 TRAILER P ATH

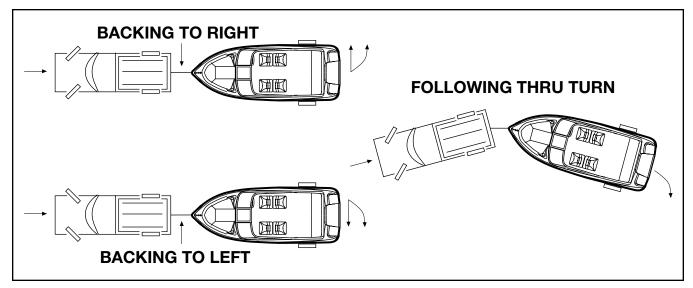


FIGURE 6.3 BA CKING A TRAILER

- ports for tightness. Check wheel bearings frequently for sufficient grease.
- 8. Check local and state la ws for any additional requirements for trailer s.

BACKING A TRAILER

Practice backing with a trailer before you get into a confined launch site. Get accustomed to using your trailer in an open area. T ake someone with you who knows how to back a trailer .

Backing a trailer wor ks the opposite of backing a car **(Figure 6.3)**. If the trailer needs to tra vel to the right, tur n the steering wheel to the left and vice versa. Do not tur n the wheel too far or oversteer. Turn the wheel gradually until you get the feel of safe backing .

If you do not ha ve experience in backing up with a trailer, practice! Take your trailer to an open area and master using it before you and your boat get into a confined public or private launch site.

LAUNCHING GUIDELINES

Before launching your boat, sta y to one side and watch a couple of launchings to notice an y problems on the ramp and the effects of the wind and the cur rent on launching. It's a common courtesy to prepare the boat for launching away from the ramp. This preparation includes:

1. Checking that the bilge drain plug is in place.

- 2. Removing any trailering tie-downs from the
- 3. Attaching the docking lines and fender s.
- 4. Disconnecting the trailer lights from the car.

NOTE: If you have a bunk trailer, the boat's transom must be deeper than se veral inches in the water before launching.

Here are some tips to remember when putting your boat in the w ater:

- 1. Have an individual at the launch ramp give you directions. Back slowly down the ramp. If the trailer needs to be maneuvered to the right, turn the towing vehicle's steering wheel to the left. If trailer mo vement to the left is required, turn the steering wheel to the right. Alw ays remember to launch your boat at a right angle to the shoreline.
- 2. Before backing your boat down the launch ramp:
 - Remove all ster n tie-downs.
 - Properly secure all loose gear .
 - · Inventory your safety equipment.
 - Load all per sonal gear.
 - Lock winch and trailer unit.
 - Disconnect trailer wiring from towing vehicle to pre vent short circuits caused by submersion.
- 4. If launching from a trailer, tilt the ster n drive or outboard motor up to the high tilt trailer position to a void damage during the launch.

- 5. When the boat's transom is in se veral inches of water:
 - STOP the towing vehicle.
 - If you have a manual transmission, leave it in gear. If you have an automatic transmission, shift to P ARK.
- 6. Turn off the engine and set the par king brake.
- 7. Place blocks behind the vehicle's back wheels.
- 8. Do not detach the winch cable from the bow eye until a mooring line has been secured to one of the boat's cleats. Attach one line to bow and one line to the ster n to help control the boat. See the Mooring Lines infor mation later in this section for suggested securing procedures.
- 9. Launch the boat; mo ve it down and OFF the trailer into the w ater.
- 10. Secure boat to dock or ha ve someone hold mooring lines.
- 11. Lower stern drive or outboard all the way into the water.
- 12. Pull your towing vehicle a way from the launch ramp.
- 13. Park only in designated areas. When par king, be sure your towing vehicle and trailer do not block other boater s from approaching the launch ramp or hinder their ability to maneuver a boat and trailer when launching.

LOADING YOUR BOAT ON THE TRAILER

Follow these guidelines for loading your boat back onto the trailer.

- 1. Back the trailer into the water.
- 2. When the trailer is in se veral inches of water:
 - STOP the towing vehicle.
 - Leave manual transmission in gear or place automatic transmission in par k.
 - Place blocks behind the vehicle's back wheels.

- · Turn off the engine.
- Set the parking brake.

NOTE: If you have a bunk trailer, the trailer may need to be more than se veral inches in the water before loading.

- 3. Tilt the boat's drive up to the high tilt position to a void damage while loading.
- 4. Pull boat up onto trailer and secure safety chain.
- After securing the boat to the trailer star t engine on towing vehicle and pull trailer out of water to boat securing area. (If blocks are connected with a rope to the trailer tongue, you will not need to remo ve them before pulling trailer out.)
- 6. Remove the drain plug and drain the bilge. Put drain plug in a conspicuous place for the next launch. Securing to steering wheel will help you remember to replace it.
- 7. Use tie-downs to secure boat on trailer .
- 8. Make sure ster n drive is raised and secure.
- 9. Wipe hull down to pre vent water spots and keep hull clean.
- 10. Make sure e verything in the boat is secure or tied down. Place an ything loose in towing vehicle.
- 11. Reconnect trailer lights. Check that lights are working.

Pre-launch and Underway – 7

LAUNCH AND CRUISE CHECKLIST

Get a current weather report. If the weather will not be favorable, postpone your trip.
Install hull drain plugs.
Inspect the hull and propeller for damage. Excessive dirt or marine growth will affect your boat's performance and fuel efficiency.
Check the electrical system and navigation lights.
If your boat has been in the water, run the bilge pump until the flow of water stops.
If your boat has been out of the water, check to see that all bilge water has drained out. Then install the drain plug.
Check that all required safety equipment is on board and in good working condition. Examples include personal flotation devices (PFDs), horn, fire extinguisher, visual distress signals, etc. Take along a gallon of drinking water.
Check that all other required equipment is on board. Examples include mooring lines, anchor and line, tool kit, first aid kit, etc.
Open engine compartment. Inspect for fuel odors and visible leaks in the fuel, oil, coolant, exhaust and power steering systems.
Visually inspect engine for cracked hose, defective belts, or other signs of engine problems. Check engine oil and battery water levels. Check power steering fluid level. Check battery electrolyte range.
Check fuel level. Fuel tanks should be filled to slightly less than capacity. Allow for fuel expansion.
Check that all engine drains are closed (stern drives).
Make sure navigation charts and equipment are on board.
Check operation of steering system, navigation lights, and operation of horn.
Make sure passengers and crew know what to do in case of an emergency and how to operate safety equipment.
Make sure all required documents are on board.
File a float plan with a responsible party ashore.

FUELING



! WARNING

Do not smoke, extinguish all open flames, STOP all engines and other devices that could cause sparks, including the bilge blower. Do not use electrical switches or accessories. Shut OFF all stoves that may produce a spark or flame. Close all openings into the cabin area of the boat.

RECOMMENDATIONS



WARNING

When fueling or having your boat fueled by an attendant, be sure the waste pump-out or fresh water fitting is not mistaken for the gas fill.

Although alcohol boosts the octane le vel of gasoline, it also attacks the r ubber fuel distribution lines and e ven metal fuel system components. Alcohol will per meate most fuel hoses and other components such as fuel pump, gaskets and seals, and can also contribute to fuel system contamination.

The hoses we use in our boats are alcohol-resistant as are the materials used by the engine manufacturers. If only fuel containing alcohol is available, or the presence of alcohol is unknown, you must perfor m more frequent inspections for leaks and abnor malities. Any sign of leakage or deterioration requires your immediate attention. Refer to the engine manufacturer's recommendations on fuel type and octane ratings.

PRELIMINARY GUIDELINES

- 1. Safely secure your boat to the dock.
- 2. Close all hatches, windows, door s and compartments to pre vent accumulation of fuel vapors.
- 3. Ensure that a fire extinguisher is readily available.
- 4. Do not store fuel in areas that are not adequately ventilated.

5. Use only fuel lubricants recommended by the engine manufacturer.

PUMPING FUEL



WARNING

Follow engine manufacturer's recommendations for types of fuel and oil. Use of improper products can damage the engine and void the warranty.

- 1. Be sure to fuel in a w ell-lit area gasoline spills are unnoticeable under poor lighting or in the dark.
- 2. Remove the gas fill co ver.
- 3. Insert the fuel supply nozzle, k eeping it in contact with the fuel fill plate to guard against static produced spar ks.
- 4. Stand away from the fuel tank vent and gas fill during fueling. Splashback may occur and can be an eye irritant and/or a fire hazard.
- 5. Avoid spillage. Wipe up an y excess fuel immediately.



/\!\ DANGER

Fumes from rags used to wipe up fuel spills can explode if stored on the boat. Dispose of rags properly ashore before getting underway.

- 6. After pumping approximately 10 gallons of fuel into the fuel tank, inspect the engine and fuel tank area for an y signs of leakage. If no leaks or other problems are detected, resume fueling.
- 7. Allow space at the top of the tank for thermal expansion.
- 8. If fuel cannot be pumped in at a reasonable rate. check for fuel vent blockage or a kink in the line.

AFTER FUELING

1. Replace the gas fill co ver and wipe up an y fuel spilled. Discard rags used in a safe place ashore.

2. Open the engine compar tment and all hatches, windows, door s and other compar tments that were closed during fueling. Inspect these areas for the odor of fuel vapors and visible fuel leakage.



/ WARNING

Investigate and correct any sign of fuel leakage or indication of vapors before starting engine. Do not run blower or operate any electrical switch until problem is corrected. Fire or explosion may result.

LOADING PASSENGERS AND GEAR

NOTE: All boats under 26 feet in length must have a capacity rating plate showing the recommended person capacity as well as the maximum capacity of the boat including per sons, engine and gear.



⚠ WARNING

Sudden movement of boat can cause loss of balance, falls or ejection from the boat. Severe or fatal injury may result!

When loading your boat, remember to distribute the load e venly. Keep the load low and do not overload. The capacity plate affixed to your boat states the maximum load capacity . The plate shows in pounds, the amount of per sons and gear that the boat will safely handle under nor mal conditions. The U.S. Coast Guard establishes these load capacity ratings. Position passengers and gear so that the load is balanced.

When loading, always step into the boat, ne ver board by jumping. Have someone on the dock pass your gear aboard. Secure all gear fir mly so it doesn't move or interfere with operation of the boat. Passengers should board the boat one-at-a-time and be seated. P assengers should remain seated during loading of the boat to maintain an e ven trim.



WARNING

Passengers seated in the bow area should not obstruct the driver's vision.

IMPORTANT: Passengers are prohibited from riding on the bow with feet hanging o ver the side or ride while sitting on the ster n, gunwales or setbacks. The Coast Guard consider s these acts to be negligent or grossly negligent operation. They are prohibited by law because falls from moving boats are a major cause of fatal recreational boating accidents.

IMPORTANT: The presence of the capacity plate does not relie ve the boat operator from the responsibility of using common sense or sound judgment. Turbulent waters and adverse weather conditions will reduce the maximum load capacity rating of the boat.

STARTING PROCEDURES

The operation and maintenance manual supplied with your engine pro vides pre-start, starting and cold-star ting instructions. The following information is merely a guide and not intended to explain in detail all star ting procedures and instructions. Refer to your engine owner's manual.

PRELIMINARY CHECKS

- 1. Secure boat to the dock before attempting to start engine. The boat should be kept secure until the engine is r unning and warmed up.
- 2. Operate the bilge pump until the flow of water stops.
- 3. Make sure the throttle is in the neutral position and ster n drive or outboard is low ered into water.
- 4. Make sure passenger s seated in the bow area do not obstr uct the driver's vision.

STARTING



/\ WARNING

To prevent excessive exposure and reduce the possibility of carbon monoxide accumulation in the cabin and cockpit areas of the boat, the operator should provide adequate ventilation in each of these areas. Utilize all hatches, doors, windows and side vents to increase air movement. See Chapter 2 for information about the dangers of Carbon Monoxide.

- 1. Check all electrical systems and na vigation lights.
- 2. If your boat is equipped with an optional battery selector switch, tur n the batter y switch to 1, 2 or ALL position.
- 3. Attach the ignition interrupt lanyards securely to your body. In the e vent that you move away from the helm area and be yond the length of the lan yard, the engines will be turned off.
- 4. If your boat has fuel injection, tur n the k ey to start the engine. Engine will not tur n over if throttle is not in the neutral position.

If your boat does not have fuel injection, depress the engine warmup button to advance the throttle se veral times and lea ve it in the SLO W/START position. This will actuate the carburetor accelerator pump and feed fuel to the engine. T urn ignition key to START position.

- 5. When engine is cold, r un engine approximately one (1) to two (2) minutes at fast idle speed (1200 to 1500 RPM). This step is not necessar y with fuel injected engines.
- 6. Once engine has w armed up, check w ater temperature gauge to ensure engine temperature stays within optimum range. If temperature reading is abnor mally high, stop engine immediately and inspect for cause of high reading.
- 7. With engine running, voltmeter should show a reading between 12 and 15 volts.
- 8. Check steering operation. T urn steering wheel full to port and starboard while observing outdrive movement.
- 9. Inspect for fuel odor s and visible leaks in the fuel, oil, coolant, exhaust and pow steering systems.
- 10. Make sure boat is securely moored to the dock and engine is idling . Then mo ve the throttle forward and then aft and back to neutral to check for proper operation of the shifting motion. Be careful. Lea ve the engine in gear for only a second or two.

MANEUVERING



N WARNING

Boat steering is not self-centering. Steering is affected by engine and propeller torque, trim tab setting, wave and current action and the speed of the hull through the water. Constant attention to steering is required for safe operation.

When all your pre-depar ture checks ha ve been completed and the engine has w armed up, you will be ready to lea ve the dock. Take into account the amount of wind, tide cur rent, and other forces that may affect your maneuvering as you leave the dock. Idle speeds wor k best when maneuvering to and from the dock. Do not forget to release the mooring lines.

LEAVING THE DOCK

You are ready to lea ve the dock after the engine has warmed up. Check all gauges for appropriate readings before casting off. If oil pressure is abnormally low or engine temperature is abnormally high, stop the engine immediately . Check voltmeter to be sure the charging system is working properly. Check for fuel, oil, and exhaust leaks. Cor rect the cause of an y abnormal condition before getting underw ay.



/!\ WARNING

Make sure passengers sitting in the bow area do not obstruct the operator's vision when casting off or while underway.

After making sure your boat is ready , check wind, tide, cur rent and other forces that will affect the way you maneuver your boat a way from the dock. Throw mooring lines off to your boat. Shift your boat's engine into forw ard or reverse depending on whether you want to move the bow or the ster n away from the dock fir st. Run your engine at a slow speed as you mo away from the dock. If you mo ve the bow out first, watch that the ster n of the boat does not swing into the dock or a piling .

Once away from the dock, de vote some time to learning how to maneuver . Practice docking using an imaginary dock. Practice stopping and re versing.

STOPPING

Boats have no brakes. Stopping is accomplished by backing down on the throttle. Practice stopping maneuver s and lear n early how your boat reacts. F rom forward motion, pull the throttle back tow ards NEUTRAL. Depending on your speed, the distance the boat tra until it comes to a complete stop will var y. The ability to measure the distance will only be acquired through experience.

Once the boat has slow ed and motor is idling, place the shift in REVERSE. Gradually increasing reverse power with the throttle will allow you to stop the boat in a ver y short distance.

NOTE: A boat will not respond to steering in reverse nearly as well as it does when going forward, so do not expect to accomplish tight turning maneuvers when backing up.

Remember that all boats steer by the stern (the feeling is much lik e steering your automobile in reverse). This means that the ster n of your boat will swing in the direction opposite to your tur n. For example, when you tur n the helm wheel to the left, the ster n of your boat will swing in the direction opposite to your tur n. This is especially important to keep in mind when docking, operating in close quar ters with other boats, or when approaching a swimmer or downed skier in the water.

Always look behind you and to both sides of the boat before slowing down. T ell your passenger s your intentions to allow them time to mak e adjustments to their balance or positions.

WARNING

Check behind you before coming OFF plane. Many accidents occur each year as a result of a driver coming off plane ahead of a boat that is unable to slow down in time to avoid collision.

Slowly pull back on throttles, glance back and see if a large following w ave is approaching the transom. If so give the engines a little throttle as the wave arrives to keep wave from rolling over the transom.

Once you have spent enough time practicing maneuvers and have a feel for how the boat handles, you will be ready to r un in open waters.

ACCELERATION



! WARNING

Always look behind you and to both sides of the boat before accelerating to plane. Tell your passengers of your intentions to allow them to make adjustment to their balance or positions.

⚠ WARNING

Before accelerating to bring you boat on plane, be sure that the area in front of your boat is clear. The bow will rise out of the water momentarily before you plane and may temporarily obstruct your vision.

If you have never had your boat on plane before, choose a calm day for your first on plane experience. Never boat beyond your ability and experience.

Before bringing your boat "on plane", check the entire area to mak e sure you ha ve a clear, safe path. As you throttle up to accelerate, your boat will increase its angle of trim, causing the bow to ride high. F rom a maximum angle, the boat will level out to its planing attitude with continued acceleration. This maximum angle is known as the "hump". Because visibility, handling, and performance are reduced, it is advisable to get "over the hump" as soon as possible. A fe seconds at full throttle should get the boat o ver the hump and into its planing attitude.

After getting o ver the hump, accelerate until reaching a comfor table plane, then throttle down to cruising speed. This also will pro vide for better fuel efficiency.

TRIMMING YOUR BOAT

Trim tabs are used to add lift to the boat' stern, thereby changing the boat's attitude (see **Figure 7.1**). This lift can help the boat get on plane faster and remain on plane at slow speeds than if no tabs were used. Used independently, tabs can also cor rect listing conditions caused by crosswinds, unbalanced loading and quartering seas. Trimming your boat properly involves two separate procedures, trimming or tilting the low er unit and setting the trim tabs.

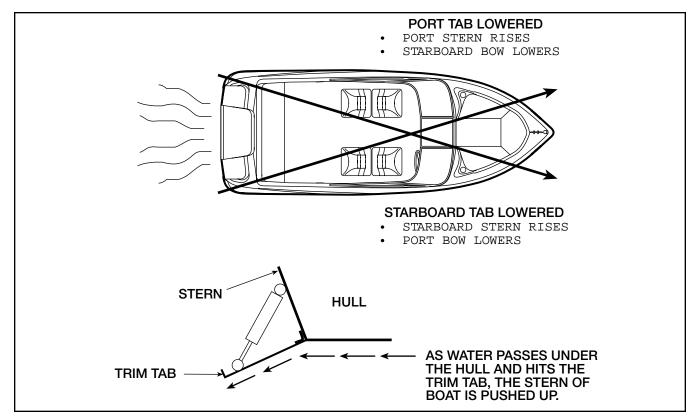


FIGURE 7.1 TRIMMING THE BOA T WITH TRIM TABS

When you are sitting dead in the waster, your outboard should be down and the trim tab switches are in the BO W UP position. Accelerate until you get onto plane. At this point your boat will be plowing through the water with the bow down too far. Trim the lower unit up slightly until the bow comes up. If you trim the lower unit out too far, your boat will por poise or the propeller will cavitate, and the bow will slam up and down on the water. Your boat is trimmed cor rectly when it is just short of porpoising or propeller cavitation, under ideal running conditions.

Trim your boat to compensate for seas, winds, or uneven loads.

Head Seas	Trim drives in more than usual. Use tabs to keep bow down and go at a slower speed.
Following Seas	To prevent taking seawater over the bow, trim drives out and keep tabs up to keep bow up.
Listing Due to Quartering Seas, Beam Wind, or Uneven Load	Use tabs independently to adjust for list. If listing to starboard, press port bow down switch. If listing to port, press starboard bow down switch.

Remember that most boats react ver y slowly to trim tabs. Often boat owner s do not give trim tabs time to work. Press the trim tab switches for only two seconds at a time and then allow some time for the boat to react. If the boat is still listing after a minute or two, press the trim tab switch again for a two second inter val. The labels on the trim tab switches indicate what you w ant your boat to do, not what you w ant the tabs to do.

It is a good idea to tak e your boat out onto open water shortly after you get it and experiment with the trim tabs. After you get your boat onto plane, set the tabs in various positions and note how your boat reacts. This will give you a feel for how the trim tabs wor k.

It is possible to extend the cylinder life expectancy on your trim tabs. To do this, keep the cylinders retracted while at dockside. Press both trim tab controls down until tabs reach their full up position.

TILT/TRIM CONTROL SWITCHES

NOTE: Trim refers to the angle of the low er unit or outboard motor in relation to the bottom of the boat. With respect to trimming , the words *in*, *down*, *under*, and *forward*, have the same meaning as do *up*, *out*, and *aft*.

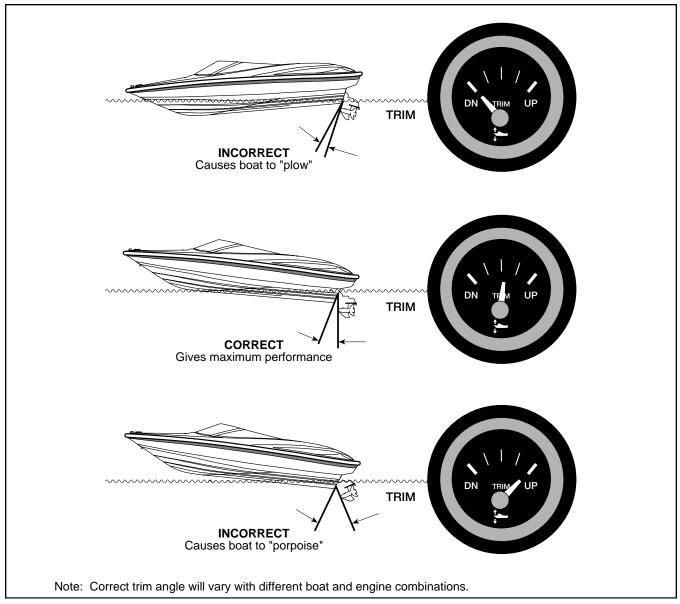


FIGURE 7.2 TRIMMING THE BOA T OUTDRIVE

- 1. The standard trim control switch is located on the control le ver handle.
- The switch controls the position of the ster n drive or outboard motor. Proper trim is ver y important in boating.
- 3. In the case of low or hea vy bow attitude, the boat tends to "plow" (Figure 7.2). The lower unit is trimmed too far under or forw ard. Trim the unit UP (out) to cor rect this situation.
- 4. If the bow is too high, the boat tends to "porpoise" **(Figure 7.2)**. The drive unit is trimmed up or out too far. Trim DN (in) to cor rect.
- 5. A good practice is to get underw ay (especially when fully loaded or pulling a skier)

- with the unit trimmed all the w ay DN (under). After the boat is on plane, adjust the trim out slightly to obtain the proper bow attitude and engine speed.
- 6. Trim also affects propeller selection and fuel efficiency. All models should be "propped" to be in the upper half of the maximum RPM range with the boat lightly loaded and the drive trimmed up to maximum. This configuration allows the engine to operate within the recommended RPM range with a hea vy load.

The power unit should ne ver be trimmed up to a point where the propeller ca vitates (or slips). A rapid increase in engine RPM's is evidence of ca vitation. If this occur s acci-

dentally while running at full throttle, immediately lower the drive trim and reduce the throttle until the slipping stops. If necessary, have your dealer reset the trim limit switch (if pro vided) to a void overtrimming in the future.

If the prop slips at low er planing speeds, the drive may be trimmed too high. Immediately lower the drive unit until the prop grabs again to restore efficiency.

- 7. Trimming out, in addition to raising the bow also lifts the boat higher , gaining speed because less hull is in the water.
- 8. Raise tabs all the way up when coming off plane. Retrim boat when accelerating again. Readjust tabs if necessar y to compensate for new direction of wind or seas.
- 9. The trailering position of some ster n drives is controlled by a separate switch on the dash switch panel or throttle/shift control. Do not activate this switch while engine is running. Doing so can severely damage the lower unit and engine.

NOTE: Refer to the control instructions regarding the power trim controls installed on your boat.

ANCHORING

- 1. The weight of the anchor and diameter of anchor line should be go verned by the size and weight of your boat. Get advice from your dealer before you buy an anchor.
- 2. Keep anchor secure while underw ay to prevent damage or injury due to sudden shifting in the boat's attitude. For all types of anchors, either secure anchor with an anchor safety clasp, or secure anchor by tying it to a deck cleat.
- 3. Use two or more anchor s if anchoring overnight or for extended periods. If not using two anchors, make certain there is sufficient clearance for your boat to swing in a full circle to pre vent damage in case of shifting winds.
- 4. Make certain you have enough anchor line (or scope) for the depth of water. Your anchor line should be 6 to 7 times the depth of water anchored in. F or example, if you are in 20 feet of water, use 120 to 140 feet of anchor line.

! CAUTION

Secure anchor line only to bow eye or deck cleat. Never tie anchor line to a rail, rail fitting or other hardware not designed to support this stress.

DROPPING ANCHOR

- 1. Have a crew member carefully low er the anchor. Keep slight tension on the anchor line while low ering and maintain your tension after reaching the bottom.
- 2. Maneuver the boat slowly backwards until length of anchor line is 6 or 7 times the depth of the water.
- 3. Fasten the anchor line around the bow e ye or deck cleat. Anchor fluk es should dig in and catch. Watch for anchor drag by checking shoreline landmarks at the time the anchor is dropped and one-half hour later . If the boat has drifted a way from these reference mar ks, the anchor is dragging and must be reset.

WEIGHING

- 1. Start the engine r unning before pulling in anchor.
- 2. Slowly maneuver the boat forw ard to reduce tension on the line and mak e retrieval of the anchor line easier.
- 3. Pull in anchor line until the line is ver Pull firmly to lift the anchor's shank and free the flukes from the bottom.

If the anchor becomes stuck, attach the ver tical line to the mooring cleat. Wa ve action on the bow may lift flukes from the bottom and free the anchor. If the anchor is still stuck, feed out a few feet of line and attach it to the bow cleat. Maneuver the boat around the anchor, keeping the line firm. Determine the angle that will wor k to pull the anchor free.

Anchors are available in different shapes, sizes and weights to fit different boats, uses, and conditions. Your dealer can tell you which anchor will work best for your boat.

NAVIGATION LIGHTS

Although night activities are limited, cr uising at night can be ver y pleasurable. It can also be

dangerous if you don't pay close attention to water levels and obstacles. Be especially careful of shallow w aters and watch for submerged debris, rocks and other obstacles in the water. Your navigation lights are intended only to prevent collision, not to improve your night vision. You may choose to use a spotlight instead.

NOTE: It is illegal to use your spotlight as a headlight. Use it only temporarily to check the position of your boat and the sur rounding area.

Your boat has one white (ster n), one red (por t) and one green (starboard) light. The ster n light may be a remo vable pole light. To use the light, line up the two-prong plug in the pole with the receptacle in the base. Plug the light in, and lock it into place with le ver/slide lock. When not in use, stow the light inside your boat for safe-keeping. This light can be tur ned on or off at the helm.

Check lights for proper operation before heading out at night. You should also lear n to identify the running light combinations for other vessels. We recommend that you par ticipate in a boating safety course to fur ther learn about na vigation lights and safe boating practices.

The anchor lights and na vigation lights are controlled by a switch at the helm. The anchor light switch allows you to tur n on just the ster n (white) light when anchored or moored. While underway, use the na vigation light switch to tur n on the ster n (white), por t (red) and starboard (green) lights. Lights are off when switches are in the OFF position.

HAZARDOUS CONDITIONS

STORMS

Storms sometimes appear without advance notice. Although weather information from meteorological observation and reporting stations is available, weather bureaus are known to ha ve failures in their predictions or information gathering equipment. There is no substitute for a strong understanding of what action to take when the weather takes a turn for the worse. Many marinas fly weather signals. You should learn to recognize these signals and monitor your local weather forecasts before leaving port.

The present and forecasted w eather conditions are of primary consideration, but a threat of possible storms should alw ays be a concer n. Observance of the following infor mation will

help in your safety afloat if stor ms do occur:

- Keep a watch on the horizon for approaching storm indicators.
- Turn radio ON. Dial in local w eather station and monitor forecast. If your boat has a VHF radio, check the w eather channels.
- The best possible situation is to retur n to a safe port if time allows.
- Close and secure all por tals and hatches.
 Stow all loose gear below deck and tie down any gear required to remain on deck.
- Reduce speed as the seas build. Mak e sure all passenger s are wearing their PFDs.
- If you lose pow er, keep the boat headed into the waves by rigging a sea anchor off the bow (Figure 7.3). If there is no sea anchor on board, use a can vas bucket or any object that will offer resistance.

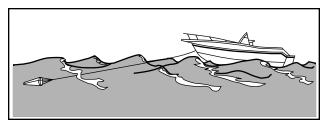


FIGURE 7.3 SEA ANCHOR

 Radar reflectors (if installed on your boat) should be 18 inches diagonally and placed 12 feet abo ve the waterline.

FOG

Fog is a result of either w arm surface or cold surface conditions. You can judge the lik elihood of fog for mation by periodically measuring the air temperature and de w point temperature. If the spread (difference) betw een these two temperatures is small, you lik ely will incur a fog situation. Remember the following guidelines:

- Turn on running lights.
- As fog sets in, tak e bearings and mar k your position on the char t while continuing to log your course and speed.
- Make sure all per sons aboard are w earing their PFDs.
- · If your boat has depth finding equipment,

take sounding and match them with soundings on your char ts.

- Station a per son forward on the boat as a lookout.
- Reduce your speed. F rom time to time, stop engine and listen for fog signals.
- Sound the proper hor n or fog bell at proper intervals to warn other boaters.
- If there is an y doubt in continuing boat movement, anchor. Listen for other fog signals while continuing to sound the proper fog horn or bell for a boat at anchor .

RUNNING AGROUND



⚠ WARNING

To prevent boat damage, DO NOT use deck hardware or water ski pylon for towing. Use a commercial towing service.

Operating in shallow w ater can present a number of hazards. Sand bar s in nar row inlets are constantly shifting, making it difficult to mar k them with buoys. Sometimes sand bar s are indicated by waves as they form into breakers when passing over sand bars. In coastal areas, tides can change water levels by as much as 30 feet. Check with local marinas or Coast Guard stations for tide tables and cur rent charts.

If your boat r uns aground, fir st check per sons aboard for injury. Then check for damage to the boat. If the drive unit strik es an underwater hazard, check for boat and drive unit damage. If the engine vibrates excessively after striking an underwater obstruction, it may indicate a damaged propeller. If vibration is noticeable, retur n to port slowly to pre vent further drive and engine damage from an out-of-balance condition. Watch the temperature gauge to mak e sure you do not o verheat the engine.

If the boat is not taking on an y water, it may be possible to rock the boat by shifting the weight of the passenger s and gear and b y raising the drive unit while re versing the engine.

If you ground your boat on a sand bar, shut down the engine and seek help from another boater or

radio for help. See your dealer as soon as possible, as sand ingested in the engine cooling system can cause major engine damage.

WARNING MARKERS

It is a good idea to find out about hazardous areas and how the y are marked by asking your local authorities.

- Boaters must also recognize the flag designs which indicate that scuba diver s are present and k eep well clear of the area.
- Watch for swimmer s. Swimming areas may not be marked. Steer clear from the area and always remain aler t.
- Distress flags indicate a fellow boater is in need of assistance.
- Navigation markers serve as a means of identifying navigable routes and indicate water hazards. Boater s should become familiar with na vigation markers and stay within marked boundaries and clear of hazards.

REACTING TO EMERGENCIES

Be prepared to deal with emergencies before they happen. Try to for mulate a plan for each type of emergency in advance so that decisions can be made quickly and without hesitation. Precious moments lost can mean the difference between losing and sa ving a life.

FLOODING

If your boat star ts taking on w ater, activate the bilge pump immediately. Make sure all passengers are wearing their PFDs. Open the engine compartment, look for the cause of the flooding. Check all hoses, through hull fittings, seacocks and strainer s. If flooding occur s as a result of collision or grounding damage, call for assistance and head for shore if possible.

CAPSIZING AND MAN OVERBOARD

By far, the largest number of boating fatalities involve capsizing and falling o verboard accidents. By being prepared ahead of time with an appropriate plan of action, you can greatly low er your chances and your passenger s' chances of becoming seriously injured.

CAPSIZING

Wear PFD's or have them readily a vailable at all times. If your boat capsizes, and other s were on board, locate them and guide them to the safety of the hull. Even if the boat floats in an upsidedown position, sta y with it. The boat hull is much easier for rescuer s to spot than a human head sticking out of the water. DO NOT attempt to swim ashore, it may be further than it looks.

MAN OVERBOARD

Think through and follow these procedures if someone in your boat falls o verboard.

- Remember, every second counts, you must act fast.
- Move throttles to idle position immediately and yell "MAN O VERBOARD."
- Throw some floating object o verboard immediately. Keep your required Type IV PFD accessible at all times for such an emergency.
- Keep the person in the water in sight at all times. Have a passenger do nothing but watch the person. Do not go into the water to help the victim. One person in the water is enough trouble.
- Circle around quickly, approaching into the wind and waves. When the per son is alongside, put the engine in neutral and throw them a Type IV PFD with a line attached or extend a paddle or boat hook within his/her reach.

COLLISION

If a serious collision occur s, you should fir st check the condition of all passenger s aboard, then inspect your boat to deter mine the extent of damage.

- Make sure all per sons aboard are w earing their PFDs.
- 2. If you need help and your boat has a ship-toshore radio, fir st contact the U.S. Coast Guard (VHF Channel 16) or other rescue authorities immediately.
- 3. Prepare to assist the other vessel unless your passenger s and/or boat are in danger.

- 4. If the bow of the other boat penetrated your boat's hull, prepare to block the opening once the boats are separated.
- 5. Shore up the hole with a spare PFD or bunk cushion from your boat.
- 6. While blocking the hole, trim the boat so that the hole is out of the water.

FIRE

Most fires are caused by electrical problems or careless fueling practices. A fire on board your boat is a serious emergency. You must work quickly to implement safety procedures. If a fire occurs, immediately stop the engine.

- 1. Make sure all per sons aboard are w earing their PFDs.
- 2. If the fire is small, attempt to put it out with your fire extinguisher. If the fire is in the engine compartment, turn off the bilge blower. Do not open the engine compar tment. This feeds oxygen to the fire and may cause it to flare up.
- 3. If the fire gets out of control, execute a distress signal and call for help if equipped with a ship-to-shore radio.
- 4. All persons aboard should jump o verboard and swim a safe distance a way from the flames.

IMPORTANT: All persons aboard should know the location and proper operation of the fire extinguishers.

Guidelines

- Use only approved marine cooking and heating systems.
- · Open flames demand constant attention.
- Keep flammable materials in approved containers in a overboard vented lock er sealed from the interior of the boat.
- Ensure ventilation systems are unobstructed.
- Remove mooring co vers before star ting engine.
- · Check the bilge for fuel leaks.

- Extinguish smoking materials carefully.
- Use special care with flame or high temperatures around urethane foam.
- Check cleaning products for flammability.
- Ventilate when cleaning or painting.
- Disconnect electrical system from its pow er source before perfor ming maintenance.
- Replace breaker or fuse with same amperage device.
- Electrical appliances must be within rated amperage of boat circuits. Obser ve the boat carefully while the electrical system is being energized.
- Allow only a qualified marine electrician to service the boats electrical system.

MEDICAL EMERGENCY

Accidents while boating can and may happen. Be prepared to handle these emergencies when the y happen. Keeping a first aid kit and dry blankets on board can assist during these situations. It is also a good idea to contact your local Red Cross for information and training on first aid and CPR.

PROPULSION FAILURE

Before you call for help regarding an engine or drive unit failure, it is a good idea to eliminate the possibility of simple problems. Turn off the engine and check to see that (1) there is fuel in the tank; (2) the engine cooling intakes on the outdrive are not clogged; (3) props are clean and free of weeds, netting, etc.; (4) no hoses are leaking; (5) there is oil in the engine.

Once you have checked out the possibilities listed above and find the y are not the problem, call for help giving your position and a detailed description of your boat.

CONTROL FAILURE

In the unlik ely event of a shift/throttle failure, shut down the engine immediately . Carefully check the control connections in the engine compartment to see if the y are secure. If not, try to locate the attaching hard ware and reassemble. If that is not possible, tr y to use whatever is a vailable such as paper clips, hair clips, tape, etc., to secure the connections. If a

temporary repair is made, retur n to port at the slowest steerable speed and be prepared to take emergency action should the temporar y repair fail also. Ha ve your dealer mak e repairs before using the boat again.

STEERING FAILURE

If a problem with the steering occur s, shut down the engine immediately. Check the connections to the outboard motor or drive unit in the engine compartment. Some boats ha ve a push/pull cable while other's will have hydraulic hose connections. With cable connections, check the attaching hardware and tighten it if necessar y. If you have hydraulic hose connections, check to see if they are leaking. If so, tighten the connections and check the hydraulic fluid reservoir level. Most ster n drives are pow er assisted and have their own hydraulic reservoir and engine mounted drive pump; check the le vel of reservoir and drive pump belt. If the steering is not operating properly, do not operate the boat and call for assistance.

ADDITIONAL UNDERWAY INFORMATION

- Always be a ware of local la ws on noise limits. Noise means engine noise, radio noise or even yelling by people on your boat. Good seamanship demands that you operate your boat quietly so as not to infringe on the rights of other s. Don't use thr u-transom exhaust unless you are well off shore.
- You are responsible for an y damage or injury caused by your boat's w ake. Observe no wake speed zone w arnings. Operate your boat with regard for the safety of other boats and people in your boating area.
- Keep your engine w ell tuned to decrease exhaust hydrocarbon emissions that pollute the air and water.

RETURNING TO SHORE

DOCKING

Always approach the dock slowly . Think before acting. If you are wondering whether your boat will fit in a space against a dock, remember that pilings are often (but not alw ays) spaced 10 feet apart.

Remember that it is easier to control a boat in reverse because a boat steer s from the ster n.

When backing into a slip, back so that bow swings into the wind if possible. Y ou will have more control.

If you have a twin engine boat, center the steering wheel. Use the throttles and shifter s to control the boat's movement.

If possible, come in against the wind or cur rent, whichever is stronger. Approach the dock at a $30\text{-}45\,^\circ$ angle. As the boat near s the dock, slowly swing parallel to it. Tie the bow line fir st; then the ster n.

If wind or cur rent is mo ving toward the dock, move parallel to the dock fur ther out. Let the wind or cur rent push you in. Tie the ster n first, then the bow.

Use extreme caution if wind or cur rent is from your stern. Back in tow ards the dock slowly at a slight angle with engine in slow re verse. Gently swing parallel. Tie ster n first, then the bow .

If the weather looks bad, use spring-lines from the bow and ster n to dock amidships of the boat. Tie up on the downwind side of the dock. If the wind is changeable, place fender s over the side betw een the boat and the dock.

MOORING

After you have positioned your boat next to the dock, you must secure it with mooring lines to

keep it in position. Mooring lines must be long enough to secure your boat in an y docking situation. For example, the length of the lines for a 16-foot runabout should be at least 15 feet. An eye splice at the end of each line wor ks well with bow or ster n cleats.

The mooring lines you will use most often are the bow line, the ster n line, and spring lines as shown on **Figure 7.4**. Each line has a specific purpose. The bow line and the ster n line secure your boat's bow and ster n. The two spring lines keep your boat from mo ving forward or backward when you are moored alongside a dock.

If you are mooring your boat for a shor time, bow and ster n lines may be the only lines you will need. If you are mooring your boat for a longer time or the cur rents are swift, you should use spring lines. The ster n spring line leads from the boat's stern cleat forward to the piling or cleat on the dock. The bow spring line leads from the bow cleat aft to the dock.

If you are mooring your boat in a slip, bow and spring lines, por t and starboard, will k eep your boat in position.

NOTE: If tides are a consideration, be sure to leave slack in the lines to mak e up for the rise and fall of the w ater while your boat is dock ed.

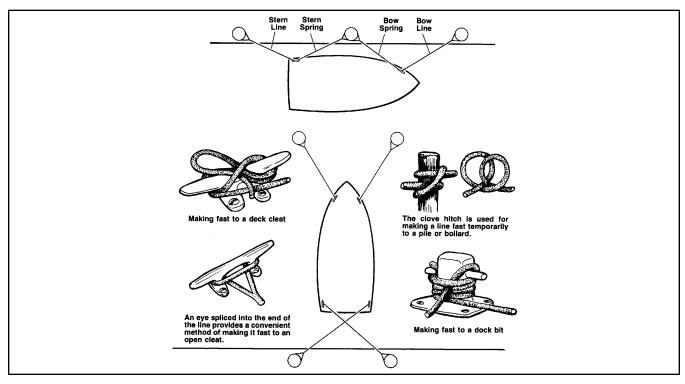


FIGURE 7.4 MOORING LINES

Boat Equipment – 4

This section of the manual includes infor mation about major systems or components on your boat. Section 5 discusses boat controls. Please note that this manual does not designate equipment as standard or optional. Some equipment is not a vailable on some models. If you ha ve questions, see your dealer for more infor mation.

12-VOLT DC ELECTRICAL SYSTEM

WARNING

Considerable care has been taken to design a safe electrical system to protect you from hazardous shocks. To protect from hazardous electric shock, always have a qualified technician make any modifications to the system.

Your boat's 12-volt DC system obtains its pow er from a batter y. The batter y is charged through the engine-driven alter nator. Some models ha ve an automatic batter y charger which can be plugged into any 110V A C outlet on shore. The voltmeter on the dash instr ument panel indicates the charging le vel of the batter y. Depending on which model you own, the instr ument panel at the helm has circuit break ers and switches that control the operation of DC equipment on your boat.

The negative terminal of the batter y is connected to the grounding studs of the main engine. This type of negative ground system is the approved system for marine DC electrical systems. If additional equipment is to be installed, it must be adaptable to the negative ground system. When installing additional equipment, ensure that each item's current supply is taken from the main DC distribution panel. This service should be perfor med only by your dealer. All required additional circuit protection must also be added at the DC distribution panel.

NOTE: Power feeds for accessor y equipment must NOT be tak en from the voltmeter ter minals.

WIRING COLOR CODE

The American Boat and Y acht Council (ABYC) has published a standard for color coding of boat wiring. We voluntarily comply with this standard to simplify installing ne w equipment or troubleshooting the electrical system. Here is the color code system:

RED wire is used for the positive (+) side of the battery in DC systems on wires that go to fuses or circuit break ers, to distribution panels and high-draw equipment (engine star ters), start ignition switches and to meter s.

YELLOW WITH RED STRIPE wire is used on one circuit only; from the star ter switch to the starter solenoid.

NOTE: There are 10 basic color s and color combinations for different circuits used be youd the ignition switch. Some of these color s, however, can serve more than one type of circuit. F example, they can be used in engine and nonengine circuits.

YELLOW wire is used for the wire from the generator or alter nator field ter minal to the field terminal on the voltage regulator.

DARK GRAY wire is used for na vigation lights and wire between the fuse or the fuse and the lights. It is also the color used for the sensor wire from the tachometer sender to the gauge.

BROWN wire is used for leads to the bilge pumps from fuses or switches.

PURPLE wire is used betw een the ignition switch and the coil and from the ignition switch to electrical instruments through the distribution panel.

DARK BLUE wire is used for instrument and cabin lights. These wires r un from switches or fuses to the lights.

LIGHT BLUE wire is used for the sensor wire from the engine oil pressure sender to the oil pressure gauge. The pressure sensor most likely will be three wires — a light blue wire from the sender, a black negative wire to the ground or return and a pur ple hot wire from the switch or fuse.

TAN wire is used for the wire from the w ater temperature sender to its gauge.

PINK wire is used for the sensor wire from the fuel tank's sender to the fuel gauge.

GREEN wire is used for bonding wires and normally does not car ry current.

The following table lists fuses and circuit breakers on your boat.

BATTERY

Your dealer has installed a batter y which supplies power to the DC electrical system. Marine batteries provide high reserve capacity plus cold cranking performance. When the engine is r unning, the batter y is charged automatically.

Batteries produce hydrogen and oxygen gases when being charged. These explosive gases escape through the vent/fill caps and ma y form an explosive atmosphere around the batter y if ventilation is poor. This gas may remain around the battery for se veral hours after charging. Sparks or flames can ignite the gas and cause an explosion.



POISON! Batteries contain sulfuric acid which can cause severe burns. Avoid contact with skin, eyes or clothing. Wear goggles, rubber gloves and protective apron when working with a battery. In case of contact, flush with water at least 15 minutes. If swallowed, drink large quantities of water or milk. Follow with Milk of Magnesia, beaten egg or vegetable oil. Get medical attention immediately.

DC Wire Number and Color System

Wire #	Color/Stripe	Circuit	1	Function
2		Lights, Gauges	Gaı	uges
	.Pur	griition P ower Seat - Aft .	Δft	
		Speak er (+), Port F		ort Fwd (Cabin
		.P ower Seat - Feed		
4-3	.Red/Wht	P ower Seat - Down	Do	wn
4-4	.Red/Y el	P ower Seat - Fwd .		orward
		P ower Seat - Up .		
		Hatch, Engine - Up		
		Hatch, Engine - Down		
		Stereo, Remote Swite		ag Red for P ort, Green for Stbd)
		Neutral Star t		ag Ned for Fort, dieem for Stady
		.Spotlight	P	ower Feed
		Pump, Live well		
		Pump, F ishbox		
		Batt to Helm		
		T rim, Engine - Dowr		wn
		T rim, Engine - Up		
		T rim, Engine - Pwr F		
		Pump, Aft Bilge manu Blow er, Engine Roo		
		Lights, Bow na viga		
		Lights, Ster n/Anch		
		Electronics		
		Helm		
22	.Y el	.Grounds	Main	1
23	.Br n/Red	Pump, Aft Bilge Auto		: Bilge Auto

DC Wire Number and Color System cont.	
24RedExhaustCor sa	
25Fwd Bilge AutoFwd Bilge Auto	
26RedStereo Switched P ower FeedSwitched P ov	wor Food
	vei reeu
27Red/Y elStereo Memor yMemor y	
28T an/BlkExtinguisherHalon System	
29Fuel System	
30Entr y Lights, Entr yEntr y Lights	
31DK BluLights, DinetteDinette Lights	
32Red/PurT rim, Engine - Trailer PowerT railer Power	
33P ower Feed	
34P ower Feed	
35T an/YelAlar m, Port Water TempP ort Water Te	emp
36T an/BlkAlar m, Stbd W ater TempStbd W ater Temp	emp
37Gr nSpeak er (+), Port Aft (Cockpit)P ort Aft (Cock	(pit)
38Gr n/BlkSpeak er (-), Port Aft (Cockpit)P ort Aft (Cock	(pit)
39PurSpeak er (+), Stbd Aft (Cockpit)Stbd Aft (Cock	
40Pur/BlkSpeak er (-), Stbd Aft (Cockpit)Stbd Aft (Cock	. ,
41Dk BluLights, Cabin OverheadCabin Overhead	
43Wht/BlkSpeak er (-), Port Fwd (Cabin)P ort Fwd (Cabin)	
44Stbd Run	S,
45Wiper , Washer	
46Gr ySpeak er (+), Stbd Fwd (Cabin)Stbd Fwd (Cab	oin)
47Gr y/BlkSpeak er (-), Stbd Fwd (Cabin)Stbd Fwd (Cabin)	
48Blu/WhtLights, Live wellLive well	ioiii)
49Blu/RedLights, Cour tesyCour tesy	
50Y el/BlkHor n	
51Red12 VDC Outlets	
52SluStepStep	
53P ark Circuit	
54Cutoff Circuit	
55F resh Water resh Water	
56Show er SumpShow er Sump	0
57BluLights, DockingDocking	
58Lt BluAlar m, Port Oil PressureP ort Oil Press	
59 Lt Blu/Wht Alar m, Stbd Oil Pressure Stbd Oil Pressu	ıre
60P ower FeedP ower Feed	
61 Red Ships Ser vice DC C/DC Panel	
62Br n/RedPump, High Water AutoHigh Water A	uto
63Br nPump, Aft Cabin Bilge ManualAft Cabin Bilge	e Manual
64Br n/RedPump, Aft Cabin Bilge AutoAft Cabin Bilge	Auto
65F irst Mate	
66P ower Feed	
67Gr y/WhtLights, Mast AnchorMast Anchor	
68Gr yLights, Mast Na vMast Na v	
69P ower Feed	
70RedHead systemsAccessor y Pa	anel Power Feed
71Or nWiper , Center RunCenter Run	aner r ower r eed
	Janual
72Br nPump, High W ater ManualHigh W ater N	iaiiuai
73P ort Run	ower Food
74 Br n/Blk Head systems, V acu-Flush V acu-Flush Pc	owei reeu
75Br n/YelBlow er, Head V entHead V ent	
76 Br n/Yel Blow er, Generator	
77Br n/BlkHead Systems - MaceratorMacerator	
78RedRefrigerator , CabinCabin	
79Refrigerator , CockpitCockpit	

DC Wire Number and Color System cont.
80Br nPump, Fwd Bilge ManualFwd Bilge manual 81RedHolding T ank, Indicator Power FeedIndicator Power Feed 81-1Lt Gr nHolding T ank, Indicator EmptyIndicator Empty 81-2Lt BluHolding T ank, Indicator 1/2Indicator 1/2 81-3Br nHolding T ank, Indicator FullIndicator Full
82BluLights, HeadHead 83Br n/RedPump, Mid Bilge AutoMid Bilge Auto
84Br nPump, Mid Bilge ManualMid Bilge Manual 85RedBatter y ParallelSolenoid F eed
86Br n/BluPump, Ra w WaterRa w Water 87BluLights, Galle yGalle y 88BluLights, SpreaderSpreader
89CoaxTV System, Antenna to SwitchAntenna to Switch 90CoaxTV System, Cable to SwitchCable to Switch
91BluLights, Engine RoomEngine Room 92RedWindlass, Power FeedPower Feed
93Red/BluWindlass, Anchor UpAnchor Up 94Red/Gr nWindlass, Anchor DownAnchor Down 95BluLights, ClosetCloset
96BluLights, GlosetIndirect 97RedF reezerP ower Feed
98BluLights, V-Ber thV-Ber th 99RedDownrigger sP ower Feed
100 101 102
103Y el/WhtGenerator , Exhaust High T empExhaust High T emp 104
105CoaxTV System, A/B Switch to Fwd TVA/B Switch to Fwd TV 106CoaxTV System, A/B Switch to Aft TVA/B Switch to Aft TV 107
108 109Blu/WhtLights, T -Top OverheadT -Top Overhead 110PurGenerator , Run LightRun Light
110Y el Generator , Run LightRun Light 111Y el
113RedGenerator , Remote StopRemote Stop 114Blk or Gr nElectric T ab UpLenco / K-Plane T ab
115Wht or BluElectric T ab DownLenco / K-Plane T ab 116BluT rim, TabsBENNET UP 117Y elT rim, TabsBENNET DO WN
118RedT rim, TabsBENNET PORT 119Gr nT rim, TabsBENNET STBD
120 121WhtW ater TankSender
122RedBatter y Charger, Port Batter yP ort Batter y 123Red Battery Charger, Stbd/House Batter yStbd/House Batter y 124RedBatter y Charger, Gen Batter yGen Batter y
125 126T anAlar m, Port Eng Exhaust T empP ort Eng Exhaust T emp
127T an/OrnAlar m, Stbd Eng Exhaust T empStbd Eng Exhaust T emp 128 129
13022/4T elephone 131BluHatch, Fwd StorageFwd Storage

DC Wire Number and Color System cont.

All GROUND wires will be YELLO W. They'll be identified by the circuit number with a "G" suffix. Example: Cabin Lights: wire # 41 Dk Blue (12V), wire # 41G Y ellow (ground)

All POWER FEED wires will ha ve an "A" Suffix.

Example: Cabin Light pow er feed wire #41A

All BRANCH wires will be numbered with a "numerical" suffix.

Example: Cabin Light wire from circuit break er to fir st junction will be #41.

From the first junction to the first light will be # 41-1 From the first junction to the second light will be # 41-2

AC Wire Number System

Wire # Function	Wire # Function
01ACNot Used	23ACNot Used
02ACNot Used	24ACGenerator Line 1
03ACNot Used	25ACGenerator Line 2
04ACW ater Heater	26AC Shore Power Line 1
05ACBatter y Charger	27ACShore P ower Line 2
06ACF orward TV	28ACNot Used
08ACAft TV	29ACNot Used
09ACCabin Refrigerator	30ACNot Used
10ACCoffee Mak er	31ACNot Used
11ACMicrow ave	32ACController pow er, Dual Air Cond
12ACCockpit Icemak er	33ACGalle y Waterheater
13ACOutlet, Galle y, GFCI	34ACAir Cond, Fwd
14ACOutlet, Head, GFCI	35ACNot Used
15ACNot Used	36AC Air Cond, Aft
16ACNot Used	37ACNot Used
17ACOutlet, P ort	38ACNot Used
18ACOutlet, Stbd	39ACNot Used
19ACOutlet, V-Ber th, Port	40ACCentral V acuum
20ACOutlet, V-Ber th, Stbd	41ACNot Used
21ACOutlet, Dinette	42ACNot Used
22ACNot Used	43ACW ater Pump, Aft A/C
	44ACW ater Pump, Fwd A/C

BATTERY CHARGING SYSTEM

The boat's batteries are nor mally charged whenever the engines are r unning. If you are dock ed for an extended period of time, operating DC devices and equipment will drain the pow er from the batteries. Unless the batteries are k ept charged, they may not have enough power to start the engines when you need them.

If your boat is equipped with a batter y charger, it will automatically charge the batteries when your boat is connected to shore pow er or when the generator is r unning. In either situation, the BA TTERY CHARGER breaker at the A C CONTROL panel must be switched to ON, to charge the batteries.

Leaving the batter y charger switch on whene ver AC power is a vailable is a good idea. It will k eep the batteries fully charged. After the batteries are recharged, it pro vides a maintenance or trickle charge as needed.

ALTERNATORS

The engines alter nators will recharge the batteries while the engines are r unning. Voltage regulators control the rate of charge b y sensing voltage variations and increase or decrease output accordingly.

OVERLOAD PROTECTION

The engine is equipped with a circuit break er to protect the engine wiring har ness and instrumentation power leads. If an electrical o verload occurs, a circuit break er will open and inter rupt current flow when the circuit dra w exceeds the rated amperage. Refer to your engine owner's manual for location and resetting procedure.

SWITCHES

DUAL BATTERY SWITCH



CAUTION

Do not turn dual battery switch to OFF setting while engine is running; alternator and wiring damage could occur.

The dual battery switch enables DC pow er to be used from one or two batteries. The dual batter y switch controls pow er to the engine and all 12-volt electrical equipment, except the automatic bilge pump. The dual batter y switch settings available are OFF, 1, 2 and ALL.

IMPORTANT: The dual batter y switch should be in the OFF setting when not in use and especially while the boat is unattended. While in the OFF setting, only the automatic bilge pump and stereo presets are supplied with DC power. Al other electrical items are OFF.

The description and function for each of the settings on the dual batter y switch is described below:

- OFF: All 12-volt pow er to boat is shut OFF except for the automatic bilge pump and stereo presets and cor rosion controller (if equipped). When boat is unattended for extended periods of time, tur n the dual battery switch to the OFF position.
- Setting one (1) will use batter y #1 to pow er engine and all 12-volt equipment. Batter y #2 is isolated and remains in reser ve. Battery #1 is charged b y the alter nator.
- Setting two (2) uses batter y #2. Except for bilge pump, batter y #1 is isolated and remains in reserve. Battery #2 is charged b y the alternator.
- Setting ALL will use both batteries. Both batteries are used by the engine and all 12-volt equipment and are charged by the alternator when the engine is r unning.

We recommend using only one batter y at a time by using the number one (1) or two (2) setting . Avoid using the ALL setting unless a single battery is not sufficient to star t the engine.

NOTE: Rotating your batter y usage will increase battery longevity.

Some twin engine models will have two dual battery switches, one for each engine and battery. The port side switch should be in position number one (1) and the starboard side switch should be in position number two (2) when starting the engines.

If you can't start an engine because the batter y is low, try starting the other engine. Once the second engine is r unning, turn both batter y switches to all, and then star t the first engine using both batteries. Once the fir st engine is running, return both batter y switches to the preferred settings.

HELM SWITCHES

The number and type of switches and break ers at the helm varies by model as do the identification tags and the ratings of the break ers. Switches and breakers are listed below in alphabetical order. Some boats will not have all of the switches listed.

Switch and Function

ACCY: Supplies pow er to any customer supplied equipment or 12-V olt outlet.

ANCHOR WINCH: Raises or drops anchor (3-position toggle switch, default to off)

AFT BILGE: Operates aft bilge pump

ANCHOR LIGHTS: Turn anchor lights on or off

BILGE: Operate bilge pump(s) manually

COCKPIT LIGHTS: Turn cockpit lights on or off

COURTESY: Turn courtesy lights on or off

ENGINE ROOM LIGHTS: Turn lights in engine room on or off

FORWARD BILGE: Operate forward bilge pump

FRESH WATER PUMP: Supplies power to the fresh water system pump. K eep this switch on to keep the system pressurized.

FISHBOX PUMPOUT: Activates pump to remove water and other small par ticles from the fishbox

HORN: Operate hor n

LIVEWELL: Operates live well pump

LIVEWELL LIGHTS: Controls lighting in same livewells

NAVIGATION/ANCHOR LIGHTS: Turn navigation or anchor lights on or off (3-position toggle switch defaults to neutral center position)

PANEL LIGHTS: Turn helm panel lights on or off

RAW WATER: Operates your boat's raw water

pump

SPREADER LIGHTS: Turns lights on radar arch

on or off

TRAILER: Raises stern drive all the w ay up when boat is being trailered or beached. Do not use this switch when engine is r unning.

WASTE DISCHARGE MA CERATOR: Activates pump to empty MSD holding tank o verboard.

WINDLASS: Operates your boat's power windlass, if so equipped (3-position toggle switch defaults to neutral center position)

CABIN LIGHTING

The lights in your boat's cabin are part of the 12V DC power system. Each fixture has a switch at the helm and a circuit break er next to it. If your boat has a main break er, it will be located next to the dual batter y switch in the aft transom access.

ACCESSORY PLUG

On some models, an accessor y plug outlet has been provided at the helm. T urn the batter y switch on to supply pow er to this outlet. On some models the A CCY switch controls pow er to this outlet.

AC ELECTRICAL SYSTEM

Some models ha ve been equipped with an A C electrical system, which meets or exceeds national standards at the time it w as built. To work, your boat's AC system must be connected to a shore pow er supply or the generator .

Shore power service is a vailable in 110 volt or 220 volt configurations. In Nor th American and Pacific Rim countries, the standard pow er supply is 110 V , 60 her tz (Hz). How ever, in some European countries, the standard pow er supply is 220 V, 50 Hz.

The main AC breaker(s) on your boat tur ns your entire AC system on and off, allowing you to check for proper voltage and polarity immediately after a shore pow er connection has been made and before individual circuits are enabled. Most panels also ha ve a transfer switch which allows you to operate some functions on the second load panel from the fir st load panel.

TRANSFER SWITCH

NOTE: Only boats equipped with an air conditioner and/or a generator will have a transfer switch.

The transfer switch can be used to temporarily run equipment from A C Load Group 2 off of the

shore power cord for A C Load Group 1. With a shore power cord attached to A C power hookup #1 flip the transfer switch to be able to r selected equipment from Load Group 2. Be careful not to exceed 30 amps on one pow er cord.

NOTE: Exceeding 30 amps on one pow er cord will cause the main ser vice breaker to trip. If the main breaker trips, shut off equipment to reduce the load before resetting the main ser vice breaker.

SHORE POWER



CAUTION

To prevent damage to electrical system, never operate shore power system at less than 105 volts.

Your boat has a single male receptacle outside on the deck for shore pow er connection (two receptacles if you have air conditioning).

Before you connect your boat to shore pow er, turn off the main cabin circuit break ers. Attach the shore power cord to the boat fir st and turn clockwise to lock. Thread the locking ring on the cord to secure it to the receptacle. Connecting the cord to the boat fir st will prevent dropping a "hot" cord into the water. (When you lea ve the dock, remo ve the cord from the dockside shore outlet fir st.) If you have any questions, contact your dealer .

Make sure the dockside shore pow er breaker is OFF; then plug in the cord. T urn the dockside shore power breaker on. Immediately check the polarity lights on the main electrical panel in the boat. If the REVERSED POLARITY light on the panel illuminates, do not turn on the main cabin **breaker**. Turn off the dockside shore pow er breaker and disconnect your shore pow er cord. Inform the marina manager of the problem. If you have any questions, contact your dealer.

Important: Some equipment will not wor k or may be damaged if polarity is re versed. Damage caused by reversed polarity is not co vered under your warranty. Be sure polarity is cor rect when you connect your boat to shore pow er.

An AC circuit may overload if the cur rent draw (amperage) of the accessories in use exceeds the capacity of the load group. For each load group, an AC amp indicator in the main electrical panel indicates the amperage dra w. If a circuit overloads, turning off one or more accessories may be necessar y while you operate another.

GENERATOR



! DANGER

Generator or hull exhaust from other vessels while either docked or anchored can emit poisonous carbon monoxide gas and cause excessive accumulation within the cabin and cockpit areas of your boat. See Figure 2.7. Be alert for generator exhaust from other vessels alongside your boat.

WARNING

Turn on the bilge blower for at least 5 minutes before starting an inboard engine or generator, to eliminate gasoline fumes in the bilge. Open the bilge hatch cover during that time and smell for fumes. DO NOT start engine or generator if gasoline fumes are present. Do not operate blower while fueling boat.

The optional onboard generator pro vides AC power to your boat's electrical system. If your boat has a generator, it is mounted in the engine compartment.

Accidental starting of the generator can cause severe personal injury or death. Stop generator and disable by disconnecting batter y cables (negative [-] cable fir st) when maintenance or repairs are made to the engine, controls, or generator. Do not disconnect cables if gas fumes are present.

Note: Follow all generator instructions in the operator's manual. The manual includes detailed information on specifications and procedures for safe operation, maintenance, and winterizing. It also explains how you can obtain service for the generator, if required. The manual is in your owner's packet.

Follow these procedures to operate the generator :

- 1. Run bilge blow er for five minutes before starting generator.
- 2. Make sure sea water intake valve (seacock) for the generator is open. Seacock must remain open at all times when generator is operating. Seawater strainer must be free of debris to pre vent clogging intak e. Inspect seawater strainer frequently.

Note: Wellcraft recommends not using the generator when underway. When underway and not using the generator, the seacock should be closed.

 Press or toggle ST ART switch on main panel in cabin. When star ting generator, never operate starter for more than 30 seconds. Wait at least 30 seconds before each attempted star t.

On the generator in the engine compar tment are a choke and star ter switch. If star ting the generator from the cabin is difficult, use the choke and star ter on the generator.

4. Look over side of boat and check for water flowing from discharge por t. If water is not flowing, stop the generator. Check for the following: blocked water intake, air in line, clogged sea strainer, or closed sea cock that should be open. Cor rect the problem before restarting the generator.

NOTE: You must turn on your batter y charger once the generator is r unning. This will k eep your batteries fully charged.

5. Before stopping, turn off all A C powered components and run generator at no load for three to five minutes to allow lubricating oil and engine cooling w ater to car ry heat away from combustion chamber.

GFCI OUTLET

An AC outlet in the galle y or head compar tment has been equipped with ground fault circuit interrupter. This outlet has been designed to protect your passenger s and equipment from the damage caused b y ground faults. There are two buttons in betw een the two receptacles on the outlet. To test the ground fault inter rupter, press the test button. If the reset button pops out, the outlet is wor king properly. If the outlet is not working properly, have your electrical system checked by a qualified electrician.

You will have to press the reset button back in for your AC electrical equipment to wor k. If the reset button pops out at an y time other than when you are testing the system, you ha ve a ground fault and should have your system checked as soon as possible.

MAIN ELECTRICAL PANEL

Some models are equipped with a main electrical panel in the cabin or companionw ay. The location varies by boat model. This panel is the electrical heart of your boat. At this panel are the switches which supply pow er to the components which operate using A C and DC pow er.

TROUBLESHOOTING CHART

DC ELECTRICAL SYSTEM

PROBLEM	CAUSE	SOLUTION
12V equipment not working	Battery selector switch turned to OFF	Switch selector switch ON for por t (1) or starboard (2) batter y.
	Weak or dead batter y	Recharge batter y.
Battery not charging (engine running)	Engine alter nator belt loose	Tighten belt.
Battery not holding a charge	Bad batter y	Replace batter y.
12V de vice not wor king	Circuit break er for de vice is OFF	Switch break er to ON.
	Weak or dead batter y	Change batter y selector switch position; recharge batter y.
	Faulty electrical connection	Check 12V connections. Tighten or repair as needed.
	Weak or dead batter y Light bulb bur ned out	Change batter y selector switch position; recharge batter y.
		Replace bulb.

AC ELECTRICAL SYSTEM

PROBLEM	CAUSE	SOLUTION
No AC power	Main breaker(s) in engine compartment tripped or off	Turn breakers on or reset.
	Breaker(s) at AC CONTROL panel tripped or off	Turn breakers on or reset.
	Shore power cord not connected	Check cord; plug in if necessar y.
	Loose or disconnected wire	Tighten connections. See your dealer .
No power to AC devices	Breaker(s) at AC CONTROL panel tripped or off	Turn breakers on or reset.
	Shore power cord not con- nected	Check cord; plug in if necessar y.

AC ELECTRICAL SYSTEM CONT'D

PROBLEM	CAUSE	SOLUTION
No power to AC devices (Continued)	Loose or disconnected wire	Tighten connections. See your dealer .
Inadequate power to AC devices (generator running)	Electrical demand greater than generator output	Switch off de vices and equipment not needed.
No power at AC outlets	Outlet breakers in AC CON- TROL panel OFF	Switch breakers to ON.
	Ground fault interrupter tripped	Reset button on outlet and test.

FRESH WATER SYSTEM

The fresh water system consists of a water tank, pump, water heater, and a distribution system. Fresh water is supplied to various areas including the galle y, the head, and a transom shower. Some models have male hose connections for cockpit and foredeck washdown. Check with your dealer if you have a question about your water system.

The tank is filled through a deck plate. The location of the fresh water fill and vent deck plate will vary by model. The fill plate will be labeled WATER and is on a deck surface.

IMPORTANT: Fill the tank with only fresh w ater. Refilling the tank often will help k eep it a source of fresh and clean drinking w ater.

The fresh water pump supplies w ater under pressure to the system when the dockside water supply is not connected. The FRESH WATER PUMP breaker switch on the DC CONTROL panel controls its operation.

Before entering the pump, the water passes through a filter to capture an y contaminants. when the break er is switch to ON, the pump runs until the hot and cold water systems are pressurized. An automatic pressure switch shuts the pump off until the pressure drops to a preset level (for example, a pressure drop caused by opening a faucet). The pump will then run again until the system is pressurized and turn itself off.

If the pump r uns from time to time e ven though no water is being used, a leak in a w ater line is a likely cause. Check all lines for a leak and repair .

IMPORTANT: Operate the fresh w ater pump only when there is w ater in the tank. Running the pump dry will damage the impeller . The pump will not automatically turn off when the tank is empty . If the break er switch is left on when the tank is empty, the pump may overheat.

SANITIZING FRESH WATER SYSTEM

The fresh water system should be sanitized before initial use, after winter storage or when system has not been used for extended periods of time.

NOTE: The water tank must be empty before beginning the sanitizing process.

- 1. In an appropriate size buck et, make a solution of 1-1/4 cups (10 oz.) of household bleach and 5 gallons (19 liter s) of fresh water.
- 2. Dump water into water tank and allow treated water solution to remain in water tank for 3 to 4 hour s.
- 3. Use faucet pump to bleed air from the fresh water line.
- 4. Drain treated water solution from lines and empty tank.
- 5. Flush entire system with fresh w ater.

IMPORTANT: Thoroughly flush entire system with fresh water after each sanitizing process.

If fresh w ater has an excessive chlorine taste after sanitizing the system:

- 1. Pour a solution of 1 quar t (approx. 1 liter) of vinegar and 5 gallons (19 liter s) of fresh water into tank.
- 2. Allow solution to stand in tank for se veral days.
- Drain entire system and flush with fresh water.

IMPORTANT: Thoroughly flush entire system with fresh water after treatment.

INITIAL START-UP

- 1. Sanitize the system as described abo ve.
- 2. Fill the fresh water tank with drinking water.
- 3. Operate the faucet until a steady flow of water is visible.
- 4. Refill the tank to capacity if necessar y.

DOCKSIDE WATER HOOKUP

As an alter native to the fresh w ater tank, the system can be connected to a dockside w ater supply. Because the w ater enters the boat under pressure, it b ypasses the fresh w ater tank, filter and pump. The pump should be shut off when the system is connected to dockside water.

NOTE: Using dockside w ater does not replenish water supply in your tank. The tank can only be filled at the fresh w ater fill plate.

The fresh water system operates at a low er pressure than that supplied from a dockside water source. Unless the pressure is regulated, dockside water may rupture lines or leak through gaskets. Monitor the water system carefully the first time you hook it up to the dockside water system because the system is connected to an unlimited supply of water. The dockside water inlet on your boat may be equipped with a pressure regulator to reduce the pressure of the water supplied to your boat's system. Check with your dealer if you have a question.

! CAUTION

NEVER leave the boat unattended while using the dockside water hookup. If a line ruptures or other major leak develops, excess water in the bilge could damage the engines or other boat components, or – worse yet – the excess water could sink your boat. Turn the water supply off before leaving.

To connect dockside w ater:

1. Turn the FRESH WATER PUMP switch off.

⚠ WARNING

Before connecting to any water fitting be sure the water is potable and suitable for human consumption. Also, a special sanitary drinking water hose is required for the potable water connection. Do not use a common garden hose for drinking water.

- Remove the threaded plug from the female swivel hose connector of the water inlet fitting. Be sure to clean both ends and flush the hose before connecting. Foreign matter may damage the pressure regulator.
- 3. Attach the proper sanitar y drinking water hose to the water inlet fitting.
- 4. Before connecting the dockside w ater outlet, open the valve fully to flush a way any rust particles which may be present.
- 5. Connect the hose to the dockside water outlet.

WATER HEATER

Your boat is equipped with a water heater to provide hot water to the fresh water system. A breaker marked WATER HEATER on the AC control panel controls the operation of the heater. The heater will not operate using DC power. Some models may have an adjustable ther mostat to regulate hot water temperature. Check with your dealer for the capacity of the water heater.

IMPORTANT: Before turning the water heater circuit breaker ON, make sure the water heater

is full of w ater. Turning on power to an empty heater could damage the heating elements and make the water heater useless.

Follow these procedures to use the water heater:

- 1. Make sure the w ater heater is full of w ater by opening a hot w ater faucet until a steady stream of water flows out of the faucet and all air is remo ved from the hot w ater lines.
- With the generator r unning or shore pow er connected to your boat, switch on the WATER HEATER circuit break er at the A C CONTROL panel.
- 3. Wait for the w ater in the tank to heat up; then use as you would at home.

WATER SYSTEM TROUBLESHOOTING

	24//25	
PROBLEM	CAUSE	Solution
Air in system	Water tank empty	Fill tank. With pump on, bleed air from lines by opening faucets until water flows out.
Fresh water pump cycles on and off	Leak in water system	Locate leak and repair .
No water at show er or sinks with faucets on	FRESH WATER PUMP breaker off	Switch break er to ON.
	Water tank empty	Fill tank.
	Blocked or pinched w ater lines	Clear obstr uction or straighten line.
	Loose electrical connections	Check connections; tighten as needed.
		See your dealer for ser vice.
	Defective pump	See your dealer for ser vice.
Low water pressure at all sinks and show er	Defective pump	See your dealer for ser vice.
Low water pressure at one sink	Pinched water line	Straighten line.
Raw water pump not pumping water	Tripped circuit break er	Reset if tripped.
	No water supply	Check for clogged pump. Remo ve material as needed.
		Check for clogged thr u-hull fitting. Clean fitting.
	Loose electrical connections	Check and tighten connections. Mak e sure wires are not brok en.

WASTE SYSTEMS

PORTA-POTTI

The marine sanitation de vice (MSD), or head, installed on your boat is a marine toilet.

This portable toilet pro vides simple operation and convenient disposal of w aste. The waste is transported off the boat by removing the toilet's holding tank.

HOLDING TANK

Waste may be stored in a holding tank which is separate from the head. Use a dockside pumpout station to empty the holding tank. Make sure the pumpout station hose is inser ted into the WASTE deck plate labeled w aste which is usually located amidships. Follow instructions at the station for pumping out your holding tank.

/!\ WARNING

Waste in the holding tank can form methane, an explosive gas. Use suitable precautions when any maintenance is done to the sanitary system.

VACUFLUSH® HEAD

The VacuFlush toilet operates differently than other marine toilets. **Figure 4.1** is a schematic of a typical V acuFlush system. This system uses

a little more than a pint of water per flush in addition to a simple vacuum. The toilet is connected to a pressurized fresh water system. Fresh water is the k ey to an odor free head compartment. VacuFlush toilets are equipped with an integral vacuum break er which prevents the possible contamination of the water supply. Make sure all guests under stand the operation of the VacuFlush system and that the instruction label is in plain sight and easy to read. Refer to your V acuFlush manual for more information on the operation of this system.

OVERBOARD DISCHARGE

IMPORTANT: It is illegal to discharge waste from your marine sanitar y device into the w ater in most areas. It is your responsibility to be aware of and adhere to all local la ws concerning waste discharge. Consult with the Coast Guard, local marina or your dealer for additional information.

If your boat is equipped with o verboard discharge, waste can be pumped directly o verboard by using the switch at the helm.

AUTOMATIC BILGE PUMP

The automatic bilge pump with manual o verride removes water from the bilge area. Rising water activates a float switch to star t the bilge pump. When the water reaches a preset low le vel, the float switch shuts the pump off.

If for some reason the pump fails to star check the fuse and wiring connections. If the

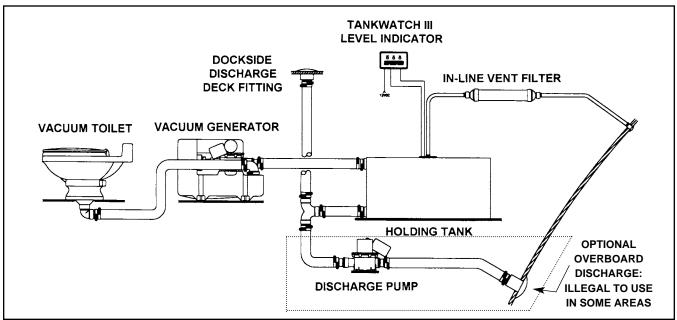


FIGURE 4.1 TYPICAL V ACUFLUSH SYSTEM

pump motor r uns but no w ater is discharged, it may be clogged. K eep the area around the switch and the pump free of debris. If there is no visible debris clogging the pump or blocking the float switch and w ater is still not being removed, inspect the discharge hose for kinks or obstruction.

If oil is spilled in the bilge, do not r un the pump. Keep the oil from spreading in the bilge and properly dispose of the oil on shore.

The bilge pumps on some models may not have automatic float switches. You must check the water level in the bilge and operate the pump manually. Check with your dealer if you have any questions.

SEACOCKS

Your boat is equipped with seacocks to shut off openings below the water line in emergencies or when removing various components for repair. Close seacocks when your boat will be unattended for extended periods of time. Open and close seacocks once a month to pre vent difficult operation.

A sea strainer installed on the intak e side of the water cooling system protects the system from clogging and pro vides and easy w ay to remove occasional debris (**Figure 4.2**). Periodic inspection and remo val of debris is essential for effective operation, but the frequency will vary depending on the amount of use and local conditions.

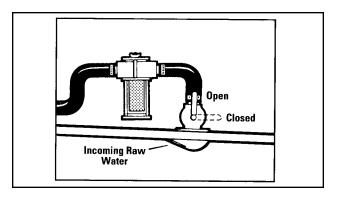


FIGURE 4.2 SEA COCK AND SEA STRAINER

RAW WATER SYSTEM

RAW WATER PUMP

The raw water pump supplies sea w ater to the livewell or raw water washdown in the cockpit (Figure 4.3). The raw water pump switch is located at the helm. The pump location will var y by model. If your boat is equipped with a raw water washdown and a livewell, a Y-valve on the aft transom wall controls the flow of water to the raw water washdown or the livewell. On a few models, the Y-valve will be at the helm.

LIVEWELL

The livewell circulates and aerates ra w water to keep your bait alive until your fishing trip is o ver. Turn the raw water pump on to fill the live well. Once the water reaches the top of the stand pipe, it will flow out of the pipe and drain o verboard. The water level will be maintained at the height of the stand pipe. Running the pump continuously may drain your boat's battery. Occasional use of

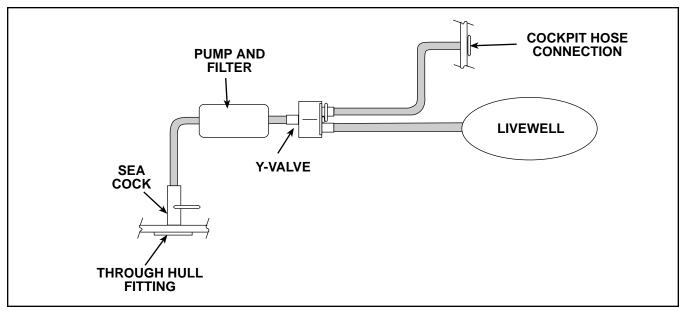


FIGURE 4.3 TYPICAL RA W WATER SYSTEM

the pump will k eep the water fresh. To drain the livewell, remove the stand pipe.

Your boat may have a waterproof light in the livewell. This light is controlled by a switch at the helm labeled LIVEWELL LIGHT or COURTESY LIGHTS, depending on boat model.

RAW WATER WASHDOWN

If your boat has ra w water washdown, a Y-valve channels water flow to the live well or to a male hose connector pro vided in the cockpit. The location will vary by model. A hose can be connected to use ra w water to wash down the cockpit. If the ra w water hose nozzle is closed, the pump will stop wor king when the hose is pressurized and star t working again when the nozzle is opened.

BILGE BLOWER



WARNING

Turn on the bilge blower for at least 5 minutes before starting an inboard engine or generator, to eliminate gasoline fumes in the bilge. Open the bilge hatch cover during that time and smell for fumes. DO NOT start engine or generator if gasoline fumes are present. Do not operate blower while fueling boat.

The bilge blow er forces fumes out of the engine compartment area and circulates fresh air dra wn in through the deck vents. The deck vents must be kept clear and open at all times. The blow er must run at least five minutes before star ting an inboard engine or generator. It must also be r unning during star t-up and operation below cr uising speed. At cruising speed, air flows into and out of engine compartment because of the boat's speed and the shape and placement of the vents.

ALCOHOL STOVE

Your boat may be equipped with a single bur ner alcohol stove. Refer to the sto ve owner's manual for details about using this appliance safely .



WARNING

Fueling an ignited burner can cause it to flare up. Do not light burner unless flame is extinguished and burner is cool.

/ WARNING

Use fuel approved by the manufacturer. Always provide adequate ventilation when using an open flame. Do not use stove near fuel fill or fuel vent. Alcohol flame is invisible in sunlight.

NAVIGATION EQUIPMENT

COMPASS

Your boat's compass is in valuable in deter mining your position and cour se. A qualified technician must adjust the compass for er caused by environmental interference. Since a compass can seldom be cor rected to zero de viation on all headings, the technician will pro vide you with a de viation card showing the cor rection to be applied in na vigational connections. **Keep** this card at the helm at all times.

HORN

A horn has been installed on your boat. Flip the switch marked HORN to operate the hor n.

FUEL SYSTEM

Your boat's fuel system meets or exceeds the Federal requirements of the U.S. Coast Guard at the time of manufacture. We have inspected and pressure tested the fuel system in accordance with current regulations. In addition, every fuel tank must pass rigid tests and inspections by the tank manufacturer.

Before you take delivery of your boat, check that your dealer completes a full inspection of the entire fuel system. You should also inspect the entire system at least once a year .

- 1. Gas Deck Fill: All our boats ha ve an internal gas tank equipped with a deck fill plate labeled GAS or GASOLINE. Be sure to use the proper grade fuel as specified in your engine owner's manual. See Section 7 for fueling instructions and recommendations.
- 2. Gas Tank Vent: The gas tank is vented o verboard. While you are filling the tank, gasoline entering the tank pushes air in the tank out through the vent. Be careful when the tank is being filled, gas will be ejected through the vent when the tank is full or nearly full.

- Anti-Siphon Valve: Fuel pickup lines for the engine have an anti-siphon valve at the point where the line attaches to the fuel tank. The valve pre vents gasoline from siphoning out of the tank if the fuel line separates.
- 4. Fuel Filter: The fuel filter supplied by the engine manufacturer is installed on or near the engine. Replace the filter frequently to maintain an adequate supply of clean gasoline to the engine.
- 5. Fuel Tank: The inter nal fuel tank fittings are accessible through the engine compar tment or below remo vable deck plates. The tank is equipped with a gas fill line, gas vent line, sending unit and engine fuel pickup as shown.

Some models are equipped with an auxiliar y fuel tank. This tank will ha ve its own deck fill plate. The fuel manifold valves in the bilge area control the supply of fuel to the engine(s). Ask your dealer to show you the proper settings for the valves.

WATER SEPARATING FUEL FILTER

If your boat is equipped with a water separating fuel filter, the ser vice interval will depend on the quality of fuel used. Have your dealer locate this equipment for you. Inspect and empty the glass bowl on the bottom of the filter every two months.

ENGINE MULTI-FUNCTION ALARM GAUGE

This gauge (shown as Figure 4.4) indicates engine operating conditions and w arns you when to check your engine. When the CHECK ENGINE indicator lights, you should ha ve your

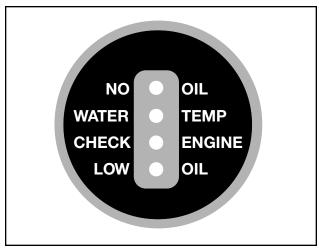


FIGURE 4.4 ENGINE MUL TI FUNCTION ALARM GAUGE

engine checked by your dealer. When the LO W OIL indicator lights, the oil le vel in the oil reservoir is low. If the NO OIL or W ATER TEMP indicator lights, stop your engine immediately and correct the problem.

ENGINE EXHAUST SYSTEM

The engine exhaust system remo ves harmful gas created by the engine during combustion. Inspect the system for leaks before each use of the boat. Mak e sure all hose clamps and connections are tight and there are no cracks in an y exhaust system component that would allow carbon monoxide gases to escape. Refer to the engine owner's manual for more information.

REFRIGERATOR

The refrigerator supplied with your boat operates off DC or A C power through the main electrical panel. Switch the break ers for the refrigerator to ON to power the refrigerator. When AC power is available and both DC and AC refrigerator breakers are on, the refrigerator will automatically use the AC power.

IMPORTANT: The refrigerator can drain the power from a batter y in a shor t time, par ticularly if other de vices are powered from the DC pow er supply. Operate the engines from time to time to recharge the batteries if an A C power supply is not available. See the refrigerator manual for more information.

AIR CONDITIONING SYSTEM

Your boat may have an optional air conditioning system. **Figure 4.5** shows the components of a typical air conditioning system.

The air conditioning pump dra ws in sea w ater through a seacock in the bilge when the air conditioner is r unning. It discharges this through a thru-hull fitting abo ve the water line. The locator drawings in Section 3 show the location of air conditioning system components on your boat. Air conditioning units are controlled through breaker switches at the A C control panel. When using an air conditioner, its breaker switch must be on.

When you operate the air conditioner:

- Open the air conditioner seacock. The valve is open when the handle is in line with the hose.
- 2. Check the sea strainer next to the seacock.
 Clean it if necessar y to assure a steady flow of water to the unit.
- 3. Set the ther mostat to the temperature desired.

IMPORTANT: Be sure to close air conditioner seacock when air conditioner is not in use.

The heat pump on the air conditioner can be used to heat the cabin. The heat pump r uns in reverse and extracts heat from sea w ater to heat your boat. Using the heat pump feature when the sea w ater temperature is below 40° can damage the air conditioning system.

Refer to the manual fur nished with the air conditioning unit for more detailed infor mation regarding its operation.

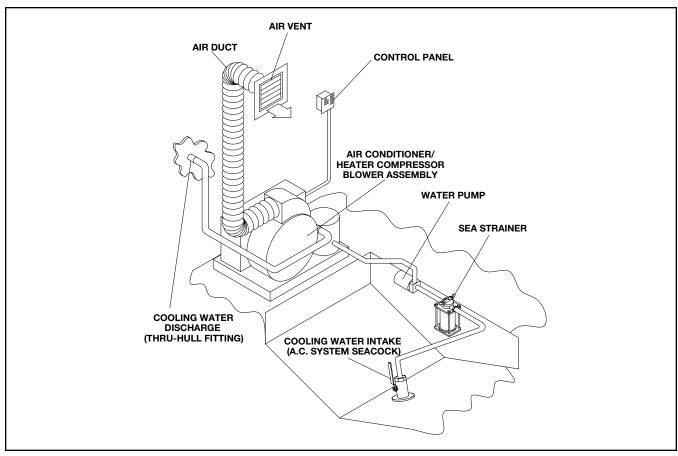


FIGURE 4.5 TYPICAL AIR CONDITIONING SYSTEM

Controls and Indicators – 5

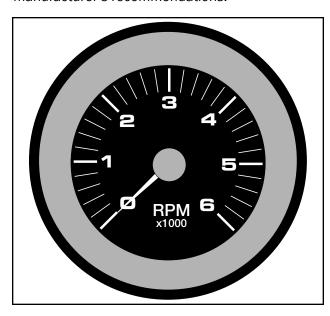
INSTRUMENTATION

A full set of instr uments at the helm of your boat shows what is taking place within your engine. Consult your dealer about the nor mal readings of the gauges upon deliver y of your boat. This will pro vide you with a reference point for the life of the engine. Keep in mind some gauges tend to fluctuate which is not uncommon. But when operating your boat, in vestigate all gauges that show a greater or less than normal reading.

NOTE: Your boat may not have all the instruments discussed in this section. The ranges of your gauges may also vary from the readings listed or shown in the illustrations.

TACHOMETER

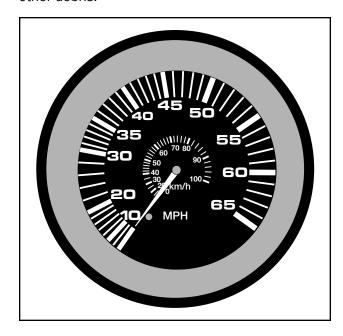
The tachometer displa ys the number of re volutions per minute (RPM) that the engine is running. The gauge displa ys engine speed in increments of 200 RPM. The tachometer will show the RPM's under all engine operating conditions. Consult with your dealer if you require additional information. Do not exceed engine manufacturer's recommendations.



SPEEDOMETER

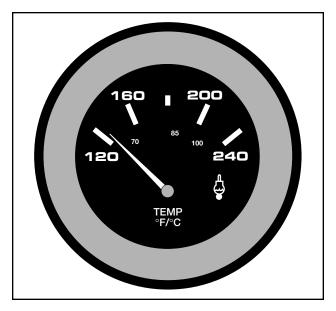
The speedometer measures boat speed in miles per hour (MPH). The accuracy of this instrument depends on the placement and cleanliness of the pickup (pitot) tube. On some models, the pickup is par t of the engine; on

other models, the pickup is mounted on the transom. The tube should be tilted up for trailering or during operation in shallow water. Tilt the tube down while underway. If the speedometer is not wor king, check to see whether the tube has been damaged or is clogged with sand or other debris.



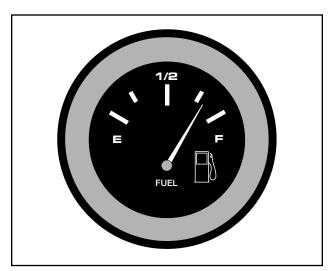
WATER PRESSURE GAUGE

The water pressure gauge measures the pressure of the engine cooling water. If the gauge registers a low reading, the water intake may be clogged or the outboard unit may be tilted up too high. Low pressure may lead to engine o verheating.



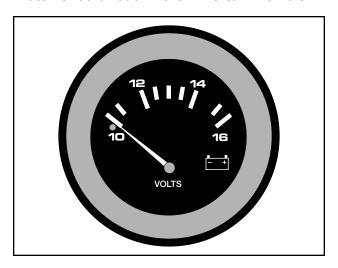
FUEL GAUGE

The fuel gauge displa ys the amount of fuel in the fuel tank(s). The most accurate reading of the gauge is at idle speed and when your boat is at a le vel position. While r unning, the fuel gauge will usually read higher than the actual level because the bow of the boat is higher . Since gauge readings are approximate, it is best to compare them to the hour s of use versus known fuel consumption or gallons per hour (GPH). The most common practice of good fuel management is the one-third (1/3) r ule. Use one-third (1/3) of your total fuel on board to travel to your destination, one-third (1/3) to return, and reser ve the remaining one-third for emergencies.



VOLTMETER

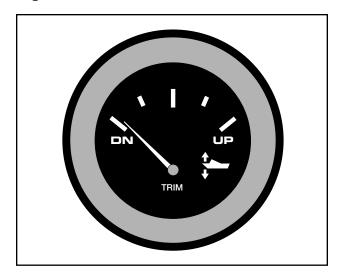
The voltmeter measures the condition of the main or cranking batter y in volts DC. Nor mal operating voltage when the engine is r unning at 1000 RPM or higher is betw een 12 and 15 volts. If your batter y is fully charged, the voltmeter should read in the 11.5 to 12.5 volt



range when the ignition is on and the engine is not running. Check your batter y and charging system if the voltmeter reads below these normal ratings. An oscillating voltmeter reading may indicate loose belts or loose electrical connections.

POWER TRIM GAUGE

The power trim gauge indicates the relative position of the drive unit. Read gauge carefully , as it does not show position of unit in degrees. Proper trim should be indicated b y bow attitude and engine RPM. For more information see your engine owner's manual.



STEERING

Become familiar with the "feel" of your boat's steering system. Steering does vary from boat to boat depending on hull shape, engine type, water and wind conditions and load. Various steering systems are used on different models. On smaller boats, a push/pull cable system is used, on larger boats, power assisted and fully hydraulic systems are common.

All steering systems require periodic maintenance to be trouble-free and safe. Regular checks are essential. Be sure to read the manufacturer supplied operator's manual before heading out on the w ater.

A manually adjustable trim tab is pro vided on some outboard motor s. Follow the instructions provided by the engine manufacturer for proper adjustment. This trim tab, when cor rectly adjusted, will help reduce steering effor t through the entire trim range.

To maintain a straight cour se, keep at least one hand in control of the steering wheel at all times while underw av.

NOTE: Deep vee boats ha ve a tendency to "hunt" (wander from side to side) at slow speeds with the steering wheel held straight ahead. This is a nor mal occurrence and can be minimized by anticipating boat mo vement and giving a slight tur n of the steering wheel in the opposite direction.

SHIFT/THROTTLE CONTROL

The shift/throttle controls differ depending on model and engine configuration. Be sure to consult the engine and the control manual for an y differences in operating your boat's shift/throttle control.

SINGLE LEVER ENGINE CONTROL (SIDE PANEL OR CONSOLE MOUNT)

A single le ver engine control **(Figure 5.1)** operates as both a gear shifter and a throttle for the engine. **Figure 5.2** shows a single engine console mount control. To shift, mo ve the lever into the first 15° of travel. Advance the lever beyond 15° to move from shifting range to throttle range. Never attempt to shift gear s while the engine is not r unning.

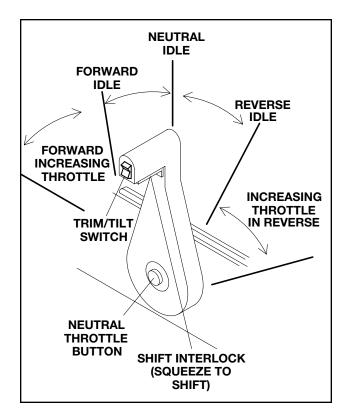


FIGURE 5.1 SHIFT/THR OTTLE CONTROL

The single le ver control has an engine w armup button near the base. Pressing the w armup button allows the transmission to remain in neutral while the operator advances the throttle for warming up the engine.

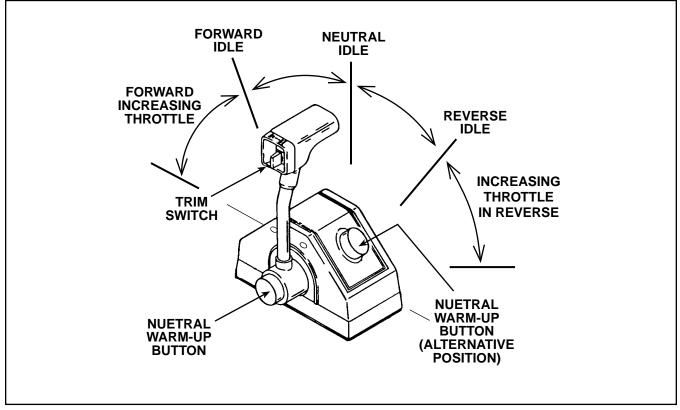


FIGURE 5.2 SINGLE ENGINE CONSOLE MOUNT

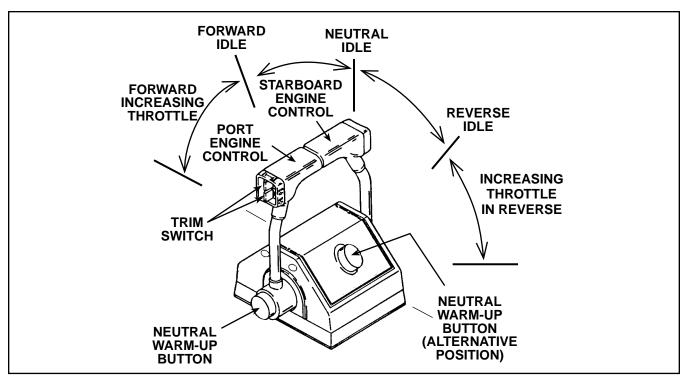


FIGURE 5.3 DUAL ENGINE CONSOLE MOUNT

TWIN LEVER ENGINE CONTROL

A twin le ver engine control **(Figure 5.3)** operates as both a gear shifter and a throttle for twin engines. The placement of the controls allows the operator to grasp both controls and control both engines with one hand. To shift, move the lever into the first 15° of travel. Advance the lever beyond 15° to move from shifting range to throttle range. Never attempt to shift gears while the engine is not running.

The twin le ver control has an engine w armup button near the base. Pressing the w armup button allows the transmission to remain in neutral while the operator advances the throttle for warming up the engine.

The trim switch for both the por t and starboard engines is on the port engine control le ver.

IMPORTANT: Allow the engine to w arm up before engaging the shift control. Monitor all instruments while engine is idling during w armup. See the engine manufacturer's specifications for proper operating ranges.

SHIFT/THROTTLE OPERATION

Place the throttle/shift control handle in the NEUTRAL position. The engine will not star tunless the control is in NEUTRAL.

Forward movement of the throttle increases the RPM of the engine. It increases boat speed through the water when the engine is in either forward or reverse gear. The throttle control also acts as the gear shift le ver to control the forward and aft mo vement of the boat. Mo ving the throttle forward from the neutral position engages the shifting mechanism causing the boat to move forward. Continuing the forward movement of the throttle will increase engine RPM and cause the boat to mo ve faster in a forward direction. Mo ving the throttle aft from the neutral position re verses the shift mechanism causing the boat to mo ve backward. Continuing the aft mo vement of the throttle will increase the engine RPM and cause the boat to mo faster in a backw ard direction.

When maneuvering at speeds under 1,000 r pm, you can reverse (move throttle forward or aft) the shift mechanism. This causes a braking action to help stop the boat.

NOTE: This information may vary between the different types of controls used by the manufacturers. Please read the instructions provided with your engine and control system.

NOTE: When shifting from forw ard to reverse or vice-versa, hesitate in neutral enough to let the propeller slow its tur ning to avoid damage to the shifting mechanism. Ne ver shift from forw ard to reverse or vice ver sa when your tachometer reads over 1,000 r pm.

POWER TRIM/TILT OPERATION

The power trim system controls the angle of the outboard motor. Switches in the throttle control give the operator the ability to raise and low er the outboard motor for trailering , launching, shallow water operation, or to adjust the motor at cruising speed to achie ve an ideal planing angle.

Best performance is usually obtained when the front of the hull is just slightly out of the water. On twin engine boats, the motor is should always be trimmed together.

To trim the bow of the boat up, press the trim switch(es) in the direction mar ked UP. Moving the bow up will increase top speed and increases clearance o ver submerged objects, but can cause the boat to por poise.

To trim the bow of the boat down, press the trim switch(es) in the direction mar ked DOWN. Running the bow down will help the boat accelerate and get on plane faster . It also could impro ve the boat ride in rough w ater but will reduce boat speed in most cases.

Winterization and Commissioning – 8

If properly used and maintained, your boat will give you year s of use and enjo yment. By keeping your boat "ship shape", you will be doing more than protecting your in vestment; you will also ensure good perfor mance and safety on the water.

This section describes how to proper ly maintain your boat. It includes a maintenance checklist you should follow as well as general information. By performing these inspections, your new boat will not only reun smoother longer, but you will be safer on the water.

Performing the following maintenance is necessary to ensure your safety on the water. In addition to the following inspections follow the manufacturer's maintenance instructions in the major component owner's manuals supplied with your boat.

When cold weather has ar rived or a change in your boat's usage requires extended storage, we suggest using the following guidelines to prepare your boat for this type of storage. If you live in an area that does not require seasonal storage, we recommend a thorough inspection once a year.

IMPORTANT: Consult your engine manual for specific instructions covering winterization of the engine.

LIFTING THE BOAT

With fiberglass boats, se vere gelcoat crazing or more serious hull damage can occur during launching and hauling if pressure is created on the gunwales by the slings. Flat, wide belting-type slings and spreader s long enough to k eep pressure from the gunw ales are necessar y. Cable-type slings should be a voided. Do not place the slings where the y may lift on underw ater fittings.

Never hoist the boat with more than a minimal amount of water in the bilge. Fuel and water tanks should preferably be empty, especially if of large capacity.

PREPARATION FOR STORAGE

NOTE: Remove the bilge drain plug immediately after taking the boat out of the water. After washing, raise the bow of the boat high to allow as much water as possible to drain while performing other storage preparations. Store the plug in a plastic bag and tape it to the throttle control lever so that it is easily found for relaunching.

TRAILER

Perform the following steps to winterize your trailer for storage.

- · Check tire inflation.
- Clean and repack the wheel bearings. Mak e sure there is no w ater in the wheel hubs.
 Inspect the bearings and races for pitting .
 Inspect the grease seals for w ear. Replace if necessary and fill the bearings with grease.
- Examine the entire trailer and r unning gear for signs of cracking or metal fatigue. Repair weld cracks, and tighten an y loose bolts and screws.
- Check the frame. Mak e sure there are no signs of bending or sw aying due to o verloading.
- Repair or replace wor n or misadjusted bunks or rollers.
- If rust has for med on the trailer, remove it by sanding and paint the bare spots to match the trailer.
- Inspect and adjust the brak e system according to the manufacturer's recommendations.
 Look inside brakes for excessive r ust.
- Lubricate the winch, the coupler , all roller s and pivot points.
- Check the safety chains.
- Inspect the winch and fastening hook for wear.

- Check tie-downs for fra ying. Loosen or remove tie-downs.
- Check the electrical system for w ear or loose connections, and repair if necessar y.
- Open tail light lenses and inspect bulbs and sockets for excessive r ust and corrosion.
 Coat metal base of bulb with a die-electric grease or spray with WD-40.
- If storing your boat on a trailer , make sure that the trailer suppor ts are aligned with the structural members of the hull. Distribute the weight properly. Make sure your boat is well suppor ted across the transom and k eel.
- Put the rig on blocks or else mo ve the trailer from time to time to pre vent flat spots on the tires.
- Position your boat's bow to allow w ater to drain via the transom drain. Do not allow rain water to collect inside the boat.
- If it is possible for w ater to accumulate on the boat co vers, poke a small hole near the back of your boat co ver canvas. Prepare the hole with a grommet to pre vent tearing. If your boat is tilted backw ards, rain water will run through the hole and out the bilge drain hole.

HULL

- If your boat is going to be placed in dr y storage, as soon as the boat is hauled out, scrape off any barnacles and other growth if necessary. Scrub the hull and deck thoroughly to remo ve marine growth and scum. (The hull is easiest to clean when the boat is first hauled out and while the adhering material is still w et.)
- Inspect the underwater gear and propeller s for excessive wear or damage.

DECK

- Wash the deck, super structure, and/or cockpit, clean all chrome and coat with a r ust inhibitor before storing.
- Clean the indoor/outdoor car pet.

ENGINE, SYSTEMS & COMPONENTS

ENGINE AND OUTDRIVE

Have your dealer prepare the engine and outdrive for winter storage. Your dealer will ser vice the cooling system as par t of the engine winterization. Special skills, tools, and equipment are required.

IMPORTANT: In regions where temperatures fall below freezing, all water in the engine must be removed or replaced with a marine antifreeze solution before storing your boat for the winter. Failure to do so will seriously damage the engine. Freeze damage is not co vered by the warranty. Mix antifreeze according to label directions for the low est expected temperature. Use non-toxic antifreeze to pre vent damage to the environment. Make sure your boat's engine is slightly bow up during the extended storage period.

FUEL SYSTEM

Fill the fuel tank to minimize condensation. If tank is completely filled, fuel ma y overflow from the tank during hot w eather. Help pre vent damage to the en vironment. Leave enough space for fuel to expand. Add a gasoline stabilizer solution to the fuel prior to storage. F ollow the stabilizer manufacturer's recommended procedure.

SEACOCKS

Seacocks are normally winterized as part of winterizing the equipment and systems the y serve. When your boat is out of the water, open each seacock to drain water out of the valve. Water freezing in seacocks can damage valves.

IMPORTANT: During commissioning, be sure to close all seacocks before low ering your boat into the water.

FRESH WATER SYSTEM

Water must be remo ved from the fresh w ater system to pre vent damage to system components during cold w eather.

- 1. Turn on fresh w ater pump.
- 2. Open all faucets and allow pump to empty fresh water tank.
- 3. Close faucets when tank is empty . Shut off water pump.

 Add approximately two gallons of non-toxic antifreeze mixture to fresh w ater tank. Mix anti-freeze in accordance with manufacturer recommendations.

NOTE: Antifreeze in fresh w ater tank will also be needed to winterize head and macerator .

- 5. Turn on water pump.
- 6. One by one, open each faucet, beginning with faucet fur thest from pump. Close faucet when antifreeze star ts to flow and leave it closed.
- 7. Shut off water pump

MARINE HEAD

- Have holding tank emptied at an approved pumpout station.
- Prepare the marine head for storage with a non-toxic antifreeze in accordance with manufacturer's recommendations.

VACUFLUSH® SYSTEM

The fresh water system must be winterized before winterizing the waste system. Refer to Vacuflush® System owner's manual for additional information.

- 1. Have holding tank pumped out at an approved pumpout station.
- 2. If necessary, add non-toxic antifreeze to fresh water tank. Mix antifreeze in accordance with the manufacturer's recommendations.
- 3. Operate head until antifreeze flows into bowl. Allow sufficient time between flushes for vacuum to build up before flushing.
- 4. Operate macerator until antifreeze flows through discharge fitting on side of hull. Flush head as needed to pro vide enough antifreeze to winterize macerator.
- 5 Dispose of antifreeze according to manufacturer's instructions.

RAW WATER SYSTEM AND LIVEWELL

NOTE: You will need two container s to winterize this system. Ha ve hose attached to cockpit hose connector before beginning winterization.

- Drain livewell by removing standpipe.
- Locate the hose that connects the ra w water pump with the ra w water through hull pickup fitting, and close seacock.
- Disconnect hose at the point that it connects with the through hull fitting.
- Mix one-gallon of non-toxic antifreeze in accordance with manufacturer's recommendations. Place hose end in antifreeze.
- Turn Y-valve selector handle to live well.
- Activate raw water system pump b y turning on the live well/raw water washdown switch at the helm.
- When you see the antifreeze mixture entering the live well, turn the Y-valve selector to
 the raw water washdown position and position the empty container to catch the flow of
 antifreeze from the hose.
- Turn off the raw water pump.
- Reconnect the hose to the through hull fitting, and open seacock.
- Replace the live well stand pipe.
- Dispose of antifreeze mixture according to manufacturer's instructions.

INTERIOR CLEANING

- Scrub all interior surfaces including cupboards, cabinets and dra wers.
- Be sure to remo ve everything that can hold moisture and cause milde w. Remove and store OFF the boat all cushions, mattresses, curtains, blankets, sheets, pillows, tow els and clothing.
- If it is necessar y to store cushions on board, open all zipper s and lift co ver away from the foam padding b y placing a small plastic bowl or other round blunt object inside the cushion to allow for adequate air circulation. Seats that can be, should be stored in the down or folded out position.
- Make sure the cabin is w ell-ventilated.
- PFD's and other safety equipment must be cleaned and dried. If left on board, place them where air can circulate around them.

- Clean and thoroughly dr y the bilge area.
 Remove all rags, sponges or other cleaning materials from bilge area.
- Allow the interior to completely air out for a couple of days, weather permitting.
- If you store your boat outside, we recommend that you do not store it with the bimini top raised. Co ver with a storage co ver, tarp or plastic (a vailable from your dealer) especially if you live in an area where heavy snow is possible. Whate ver material you use as a cover, be sure the boat is proper by ventilated.

NOTE: After cleaning, make sure e verything is thoroughly dry and air can circulate freely throughout the inside of your boat.

BATTERY

$\hat{\mathbb{N}}$

WARNING

To prevent personal injury, wear goggles, rubber gloves and a protective apron when working with battery. Battery electrolyte can cause severe eye damage and burns to the skin. In case of spillage, wash area with a solution of baking soda and water.

When working on or around batter y connections, do not allow metal tools or loose wires to contact terminals. Contact across positive (+) and negative (-) terminals will cause a shor t circuit. Electrical burns or personal injury may result.

 Remove the batter y. Check w ater level and store a way from freezing temperatures.

IMPORTANT: Battery should be stored in a cool, dry place.

 Clean outside batter y case, ter minals and battery clamps with a solution of baking soda and water.

NOTE: Do not allow baking soda/w ater solution to enter the cells.

- Lightly sand batter y posts and clamps with fine grit emer y cloth.
- Apply a light coat of petroleum jelly to co ver the end of the batter y cables.

 A monthly recharge or continuous trickle charge should be applied to the batter y during storage.

STORAGE ON TRAILER

- Loosen all tie-downs to relie ve the stress on the hull.
- Place blocks under the axles to k eep tires off the ground.
- Re-pack the trailer wheel bearings. W ater may be trapped inside the bearings. (Y our dealer can help you do this.)
- Store with the bow up and remo ve the drain plug to allow for an y excess w ater to drain.

RECOMMISSIONING THE BOAT AFTER STORAGE

 Inspect the fuel system and all associated equipment for proper connections, cor rosion, leaks or other damage. Alw ays be aware of any odor of fuel vapor s.

IMPORTANT: For detailed infor mation concerning recommissioning of the engine, refer to your engine manual.

- Charge and install batter y(s) in boat.
- Inspect all batter y wiring. Repair or replace if necessar y.
- Attach the batter y cables and tighten the cable clamps.

IMPORTANT: Do not apply petroleum jelly or marine grade grease before connecting and tightening clamps.

- Apply petroleum jelly or marine grade grease on posts and clamps to eliminate air pockets and acid build up after clamps are tightened.
- Check engine compar tment and bilge for signs of nesting animals and clean as necessary.
- Check entire engine for cracks/leaks caused by freeze damage.
- Before lowering your boat into the water, be sure to close all seacocks. Coat hull drain plug threads with petroleum jelly and reinstall drain plug.

- · Clean the bilge area.
- Inspect all exhaust connections for carbon monoxide leakage. Adjust and repair as required.
- Test the na vigational lights and all other lighting on board.
- Inspect all wiring for fra ying, wear, loose connections and other damage.
- Inspect all switches, controls and other related equipment for proper operation.
- Inspect all safety equipment for proper operation and physical condition.
- Open all faucets and fill freshw ater holding tank with water. Turn freshwater pump on to allow water to flow through faucets until all antifreeze is flushed out and the water runs clear, then close faucets. Fill the freshwater tank until full, then check the entire system for water leaks.
- Launch the boat and star t the engine. It may take a minute of cranking to allow the fuel system to prime. When the engine star ts, keep a close w atch over the gauge readings and check for leakage and abnor mal noises. Keep speeds low until the engine has reached normal operating temperature. If your engine was fogged for winterization, you will see exhaust smok e for a fe w minutes while the fogging oil is bur ned off.

Refer to engine and boat accessor y manuals for further recommissioning instructions.

General Maintenance - 9

This section contains infor mation that requires use and disposal of oils, fuels, and chemicals. Pay particular attention to the en vironment during the use and disposal of these materials.

We recommend that maintenance and repair s be performed by your dealer. However, some owners may prefer to tak e care of routine maintenance and repairs themselves. F or those individuals, this chapter includes general information and basic procedures. K eep a record of all completed work in the Maintenance/Ser vice Log. A copy of this log is in Section 1.

IMPORTANT: Check with your dealer before beginning any maintenance or repair if you are not sure about the proper tools, equipment and supplies to be used. Only use appro ved marine replacement parts available from your dealer. Always refer to the manufacturer s' manuals for detailed maintenance and repair procedures.

SERVICE SCHEDULE

The manufacturer of your engine and most of your boat's component manufacturers provide a recommended service schedule, listing items requiring routine attention, type of maintenance, and frequency. Read the manuals supplied with these items.

The service schedule is a guide based on a verage operating conditions. Under se vere operating conditions, shor ten service intervals.

DAILY (EACH USE)

- Inspect your outboard for damage. If a propeller is damaged, ha ve it repaired or replaced.
- Inspect the hull for gelcoat damage. Ha ve your dealer repair gelcoat damage as soon as possible.
- Check fluid levels in batteries and clean terminals with a wire br ush if cor roded.
- Inspect zinc anodes for deterioration and replace if 50% or more of the anode is deteriorated.

- Inspect the steering for looseness or binding and perfor m service in accordance with steering system manufacturer's recommendations if required.
- Inspect the filter on the ra w water pump.
 Clean if necessar y. Refer to the pump owner's manual for cleaning procedures.
- After each day's use, wash down fiberglass with a mild soap (dish detergent or car wash soap) and plenty of clear water. If you used your boat in salt water, this washdown is especially important!
- Flush engine with fresh w ater to clean out sand and salt. Mak e sure bow is higher than engine to prevent water from backing up into engine. See your dealer for attachments that allow flushing engine with a garden hose.

While flushing, run engine approximately 10–15 minutes. Observe the engine multi function gauge to make sure engine does not overheat. Be sure that flushing hose remains attached to outdrive.

 While cleaning engine compar tment, inspect all belts and hoses for deterioration. Mak e sure clamps are tight.

EVERY 100 HOURS OF OPERATION OR SEMIANNUALLY

- Inspect the engine mounting hard ware for tightness.
- Clean the engine flame ar rester and ventilation hoses.
- Clean and polish the hull bottom using a marine recommended cleaner and w ax.
- Inspect the bilge pumps and float switches.
 Float switches gradually lose sensitivity due
 to an accumulation of bilge oil on the oper ating surfaces. Remo ve and clean or replace
 the float switches periodically.

- Clean and inspect the entire bilge. Dir t in the bilge will accumulate, soak up oil and eventually become a fire hazard, so k eep your bilge clean. See your dealer for en vironmentally safe bilge cleaner s.
- Visually inspect all electrical connections for chafing and cor rosion and tighten connections if the y are loose.
- Carefully inspect all lifesa ving equipment (PFDs) for cut or tor n fabric and other signs of deterioration and replace if necessar y.
- Carefully check hull for cracks and contact your dealer if you suspect damage has occurred.
- Check the entire fuel system for an y evidence of line deterioration or fuel leaks. If any suspicious lines or connections are discovered, have them repaired or replaced before going out on the w ater.

ANNUAL MAINTENANCE

 Have a qualified technician thoroughly inspect your entire electrical system, including performing a leakage test of each circuit.

SALTWATER CORROSION

The entire boat should be rinsed with fresh water immediately after a cr uise in salt w ater. If the boat is used primarily in saltw ater, wax the hull monthly and apply cor rosion inhibitor to all hardware. See your dealer for products suitable for the marine saltw ater environment. Freshwater internal flushing is recommended when used in salt, polluted or brackish w aters.

BOTTOM MAINTENANCE

IMPORTANT: If your boat will be in w ater continuously, we recommend sealing the bottom of the hull with a high quality bar rier coating. Unsealed gelcoat may form water blisters. Repair of water blister damage is not covered under the warranty. If required, contact your dealer for fur ther information.

The best way to prevent blistering is to minimize the amount of time the boat remains in the water. If the boat must remain in the water, the application of a "blister guard" system to the hull below the waterline will lessen the possibility of blistering. The application of blister guard will decrease the maximum speed of your boat.

Proper application is essential; contact your dealer or marine ser vice center for additional information.

We recommend your boat be remo ved from salt-water and rinsed after each use to pre vent unwanted marine growth on the hull and to maintain ultimate high perfor mance. The bottom of your boat must be k ept clean! Any buildup of marine life from water will create drag and affect the boat's performance and efficiency. Never use brushes or scouring pads on the bottom of your boat, as this can cause small scratches that will actually trap in dir t.

Antifouling bottom paint is designed to dissolve slowly to pre vent marine growth. Therefore, the hull bottom should be repainted at the beginning of the boating season. F actors to take into consideration when selecting a protective bottom paint are w ater temperature, pollution, salinity, current and organic material in the water.

IMPORTANT: Consult with your dealer for recommended bottom paints and local la ws that govern your area. Man y states regulate the chemical content of bottom paints to meet en vironmental standards and regulations.

 Scrub hull bottom with a bristled br ush and mixture of soap and w ater.

NOTE: Repainting the hull bottom is not required after each scr ubbing unless bare areas are visible in the bottom paint.

- 2. Sand entire bottom surface of boat.
- 3. Smooth out all rough areas as required.
- 4. Clean bottom surface to remo ve all dust and foreign materials.
- 5. Make sure bottom surface is completely dry.
- 6. Apply new coat of bottom paint.

NOTE: Always follow manufacturer's procedures and recommendations concer ning application of paint and drying time before putting your boat in the water.

PROTECTION AGAINST ELECTROLYSIS

IMPORTANT: It is the boat owner's responsibility to periodically inspect and replace the sacrificial

zinc anodes. Damage resulting from electrolytic corrosion is not co vered by the warranty.

Sacrificial zinc anodes, installed by the dealer or the engine manufacturer, protect the hard ware that is exposed to the water. Electrolysis attacks the softest or least noble metals fir Because zinc is a less noble metal, it will decompose before the more noble metals. Check these zinc anodes periodically and ha ve them replaced as required. See your dealer for parts and ser vice.

Zinc is also used to protect metal that is exposed to saltw ater. The salt causes a galvanic action that decomposes metals.

DECK AND HULL CARE



/ CAUTION

Waxed gelcoat surfaces can be very slippery. Do not wax any textured or non-skid surfaces.

IMPORTANT: Keep fiberglass surfaces clean to prevent dirt from scratching and dulling the finish. Wash down with a mild soap (dish detergent or car w ash soap) and plenty of clear water, especially if your boat has been exposed to salt water.

The finish on your boat is made of highly durable marine gelcoat. With proper care, this finish will last for man y years, retaining its lustrous appearance. For added protection you can have the hull of your boat coated with an antifouling paint. See your dealer for fur ther information.

Routine, periodic cleaning is the only practical way to keep the surface of your boat looking shiny and new. Keeping your boat in showroom condition means greater per sonal satisfaction and higher resale value. Special cleaning products are a vailable from your dealer to remo ve mildew. Boats left outdoor s will gradually deteriorate from exposure to sunlight, water, dust and chemicals in the air. Outdoor exposure may cause your boat's surface to show a variety of changes, including:

- Chalking (fine, powder y whiteness on the surface)
- Fading (gradual loss of color)
- Yellowing
- Loss of gloss

Darker colors tend to exhibit these changes more rapidly than light color s because the y absorb more of the sun's rays (ultraviolet and infrared).



CAUTION

Wire brushes, scouring pads or other abrasive type materials/solutions should never be used on the deck or hull of your boat. They create small scratch marks that will collect marine growth and other foreign materials.

NOTE: Before using a par ticular cleaning solution or method for cleaning, it is a good idea to test the material to be cleaned in a hidden or inconspicuous area for possible adver se reactions. Use cleaning agents sparingly Never discharge cleaning solutions into the waterways. Do not use products containing phosphates, chlorine, solvents, or non biodegradable or petroleum based products.

The deck and hull can be easily cleaned with a mild detergent and w ater (with the exception of oil or heavy grime). Use a clean rag or sponge. Dirt, sand, or grit in a dir ty rag could scratch the gelcoat surface. DO NOT USE abrasives to clean your boat. Boat surfaces, e ven textured walkways and steps, can be ver y slippery when covered with soap suds. Use caution to protect yourself and other s from slips and falls. W ear deck or boat shoes whene ver you are in your boat.

After you have thoroughly cleaned your boat, it is ready for w axing. A boat used In nor thern climates should be w axed at the beginning and the end of the boating season. In souther mates, wax it every three months to protect the hull from damage by the sun's rays. Use a caranuba wax. If the deck or hull ha ve a light white milky film, the gelcoat may have oxidized. Ask your dealer to recommend a suitable r bing compound for remo ving the oxidation.

NOTE: Do not use a spra y wax. Wax accidentally sprayed on nonskid surfaces will mak e them very slipper y.

If nonskid or textured surfaces on decks, w alkways, and steps become stained, clean them with a bristle br ush and a bathroom fiberglass cleaner. Be careful! Scrubbing smooth gelcoat surfaces with a bristle brush may scratch the gelcoat.

Keeping both the interior and exterior of your boat in good condition and inspecting your boat regularly to keep minor problems from becoming major ones are good r ules of thumb for proper boat care. REMEMBER, A BOA T KEPT IN NEARLY NEW CONDITION, REGARDLESS OF A GE, RETAINS A HIGH RESALE V ALUE.

FIBERGLASS REPAIR

Although your deck and hull ha ve been designed to withstand nor mal use, it is ine vitable that surfaces will become scratched or chipped o ver a period of time. Superficial scratches can usually be rubbed out with a compound cleaner .

"Hairline cracks" or "spider w ebbing" may develop in the gelcoat surface of a hull or deck. This can be caused by weathering, impact or other factors. Small blisters or gouges may also occur through normal wear. These do not affect the strength of the hull or deck and can easily be repaired by you or your dealer.

The affected area should be chipped or sanded away and a thin la yer of color-matched gelcoat applied. This la yer is then sanded smooth and buffed back to its original luster . Your dealer can obtain color-matched gelcoat and pro vide further instructions from the manufacturer .

Fiberglass hulls are tough, but like hulls of any other materials, the yean be damaged. A fiberglass hull has vir tually no internal stresses. Thus, when a part is broken or punctured, the rest of the hull retains its shape. As evere blow will either be absorbed or result in a definite, localized break. In the case of a break of this nature, the boat should be returened to your dealer for repair.

You will need the following items for minor repairs:

- Gelcoat
- DDM (clear liquid catalyst)
- Putty knife or equivalent
- Razor blade
- Fine sandpaper (400 to 600 grade)
- Wax paper (piece big enough to co ver repair



WARNING

Gelcoat and fiberglass resin are flammable; work in well-ventilated area free from any fire hazard.

For minor repairs follow this procedure:

- Clean the area to be repaired and clear it of wax and oil.
- 2. Thoroughly clean out nicks, chips and scratches.
- 3. Sand area to be repaired so gelcoat will bond.
- 4. IN A SEPARATE CONTAINER, MEASURE ONLY THE AMOUNT OF GELCOA T YOU NEED. Mix a 2% ratio of catalyst to the amount of gelcoat being used (a spoonful of gelcoat will require only a drop or two of catalyst).

NOTE: DO NOT pour any unused portions of the gelcoat/catalyst mixture back into either original container.

- 5. Apply gelcoat to area lea ving a slight lift above the surface.
- 6. Cover with wax paper (lack of oxygen helps mixture set) and let set 20 to 30 minutes.
- 7. Remove wax paper and sha ve off excess gelcoat with a razor blade.
- 8. By the time the area is sha ved smooth, you are ready to sand (Use 400 to 600 grade sandpaper, NO SUBSTITUTES.)
- 9. Rub or buff the fiberglass with automotive cleaner compound, then w ax.

Some discoloration may occur if your boat has weathered. For your first attempt at repair, experiment on an area not nor mally visible. With a little experience, e ven the novice can repair a scratch with fe w, if any, visible repair marks.

HARDWARE AND FITTINGS

Chrome, stainless steel and aluminum hard ware should be cleaned with water, mild detergent, and a cloth. Rinse, then dry with a soft cloth. After cleaning, a commercial aluminum or chrome cleaner may be applied. For excessively dirty or oily hard ware, use alcohol. A VOID THE USE OF ABRASIVES WHEN CLEANING HARD-WARE.

Inspect all hard ware and fittings to mak e sure they are secure. All scre ws, bolts, clamps, cleats, etc., must be tight. Be sure to lubricate hardware and fittings where needed.

UPHOLSTERY

Your boat's seats and vin yl upholstery should be kept as clean as the exterior finish to prolong life and beauty.

SEAT COVERINGS & VINYL

The seat co verings and vin yl trim are made of temperature resistant vin yl.

- 1. Always clean up spills quickly to pre vent staining, especially soft drinks.
- 2. Clean dirt and smudges with mild soap and warm water. If necessar y, scrub with a soft bristle brush to remo ve dirt from textured vinyl. Dry with a soft, lint-free cloth or tow el.
- 3. Periodically, clean seat co verings with a product designed to clean and protect vin yl surfaces.

Certain household cleaner s, powdered abrasives, steel wool and industrial cleaner s can cause damage and discoloration and are not recommended. Petroleum-based cleaning products such as dr y cleaning fluids and lacquer solvents should not be used, as the y will remove the printed patter n and gloss. W axes should be used with caution. Man y contain dyes or solvents that can per manently damage the protective coating.

- 4. Suntan oil will damage vin yl upholstery. Use suntan lotion instead of suntan oil.
- 5. Removable outside seat cushions should be placed inside when not in use.

Exposure to the sun is the enem y of all upholstery materials. F or maximum life, w e recommend keeping them co vered with a cockpit or full length co ver when you are not using vour boat.

INTERIOR FABRICS

Treat the fabric upholster y the same as home fabric upholstery. Vacuum and shampoo to maintain upholstery and to k eep it clean and odor free. Spra y with Lysol™ or other disinfectant to prevent the build up of milde w.

WINDSHIELDS AND WINDOWS

Safety glass windows and windshields ma y be cleaned just like those in a car. Plastic and Plexiglass surfaces require special attention. Flood acrylic windshields and por t windows with plenty of clean warm water. Use a soft clean cloth. Rinse with clear water.



! CAUTION

Do not use window cleaning sprays, scouring compounds or solvents to clean plastic windows. Scouring compounds will scratch the windows. Sprays and solvents penetrate the surfaces and cause hazing which will obstruct visibility.

Vibration may loosen windshield fastener s and braces during normal use. These should be checked periodically for tightness.

CARPETING

EXTERIOR

Scrub indoor/outdoor car peting with a br ush using mild detergent and w arm water, then thoroughly rinse with clear w ater. Allow car pet to dry completely before use. Apply a light coating of Scotch Guard® to protect against accidental spills.

INTERIOR

Vacuuming and occasional car pet shampoo are recommended for extended life and appearance. Apply a light coating of Scotch Guard * to protect against accidental spills.

CANVAS

Canvas or "bimini tops" are designed to protect the helm seating areas from the sun. Although these tops are intended to pro vide ample weather protection for the helm, the y are not completely weather tight like a winter storage

To keep exterior seat cushion foam from getting wet, we recommend that the cushions be removed and proper ly stored when not in use unless the boat is fitted with a full length co ver.

CLEANING

IMPORTANT: Do not use hot w ater, dry in an automatic dryer, dry clean or steam press canvas.

- 1. Wet down all can vas. Use a soft bristle brush and scr ub with a mild detergent and water solution.
- 2. Use a mild solution of ammonia/w ater and scrub for hea vy soil or milde w build up. Be sure to rinse thoroughly .
- 3. Brush or sweep underside of the top. Spra y with Lysol™ or other disinfectant to pre vent mildew.

CARE

- 1. Care for vin yl-coated canvas as you would vinyl upholster y.
- 2. Lubricate zippers with paraffin and snaps with petroleum jelly.
- 3. If a leak occur s along a can vas seam, r ub with paraffin or apply a light coating of Scotch Guard [®].
- 4. Air dry all can vas material before storing. Never store can vas while damp or wet and provide proper ventilation to pre vent mildew.
- 5. Avoid mooring under trees.
- 6. Never tow your boat with the top up.
- 7. When not in use, remo ve the top and store in the boot on board your boat.

Nautical Glossary – 10

Abaft

Toward the ster n.

Abeam

Amidships, at a right angle to the k eel.

Aboard

On, in, or into a boat.

ABYC

American Boat and Y acht Council, Inc., the organization that sets voluntar y safety and construction standards for small craft in the USA.

Adrift

Without motive power and without anchor or mooring.

Afloat

On the water.

Aft

Describing the after section of a vessel, or things to the rear of amidships and near the stern.

Aground

Touching bottom.

Amidships

In the center, the center por tion of a vessel.

Anchor

A forging or casting shaped to grip the sea bottom and, by means of a cable or rope, hold a boat in a desired position.

Anchorage

A customary, suitable and (usually) designated harbor area in which vessels may anchor.

Astern

Toward the ster n. An object that is aft of a boat is said to be aster n of the boat.

Athwart

Across.

Aweigh

Off the bottom, said of an anchor.

Aye

Yes, while aboard a boat or ship. Means "I understand."

Bail (Bale)

To remove water from a boat by pump or bailer.

Ballast

Heavy material such as iron, lead, or stone placed in the bottom of the vessel.

Beacon

A post or buo y placed o ver a shoal or bank to warn vessels, also a signal mar k on land.

Beam

Imaginary line amidships at right angles to keel of vessel. Also vessel's width amidships.

Bearing

The direction or point of the compass in which an object is seen.

Belay

To make fast to a cleat or bela ying pin; to cancel an order.

Below

Beneath, or under, the deck. One goes below when going down into the cabin.

Bend

To fasten by means of a bend or knot.

Berth

A position, as a place to sleep or in which a vessel maybe made fast; a margin of safety, as "a wide ber th."

Bilge

The lower internal part of a boat's hull.

Bollard

A strong post for holding lines fast.

Bow

The forward part or front of the boat.

Breakers

Waves cresting as the y reach shallow w ater, as at or on a beach.

Breakwater

A structure, usually stone or concrete, built to create a harbor or improve an existing one.

Bulkhead

Vertical partition in a boat.

Burdened Vessel

Former term for the vessel which must sta y clear of vessels with the right-of-w ay.

Calking (Caulking)

Forcing filler material into the seams of the planks in a boat's deck or sides, to mak e them watertight.

Camber

The arch of a deck, sloping downw ard from the center tow ard the sides.

Capsize

To turn over.

Carburetor Backfire Flame Ar restor

Required equipment on all motorboats except outboards and diesels. Reduces chance of fire caused by backfires in internal combustion engines.

Cardinal Points

The four main points of a compass; nor th, east, south, and w est.

Ceiling

The inside lining of the hull.

Certificate

Government paper, such as a boat's license.

Chart

A map of a body of w ater that contains piloting information.

Chine

The intersection of sides and bottom of a boat.

Cleat

A piece of wood or metal with projecting ends to which lines are made fast.

Clinker

A method of planking in which the low er edge of each strak e overlaps the upper edge of the strak e next below. (Also called lapstrake.)

Coaming

A raised edge, as around par t or all of a cockpit, that pre vents seawater from entering the boat.

Coast Guard

The federal marine la w enforcement and rescue agency in the US.

Cockpit

A well or sunk en space in the afterdeck of a small boat for the use of the helmsman and crew.

Companionway

A hatch or entrance, from deck to cabin.

Compass

The instrument which shows the heading of a vessel.

Cowls

Hooded openings used for ventilation.

Cradle

A frame used to suppor t a vessel on land.

Current

The movement of the w ater in a horizontal direction.

Deadrise

The rise of the bottom of a midships frame from the keel to the bilge.

Deck

Any permanent covering over a compartment.

Deep-six

To discard or throw o verboard.

Dinghy

A small, open boat.

Displacement Hull

Type of hull that plows through the water even when more power is added.

Dock

An enclosed or near ly enclosed w ater area; all the port installations; a place where vessels can moor, as a pier, wharf, or floating dock.

Documented Vessel

Vessel registered with the U.S. Coast Guard.

Dolphin

A small group of piles, in the water, generally used for mooring or as a channel marker.

Draft

The depth of the vessel below the water line, measured ver tically to the low est part of the hull.

Dunnage

Mats, boughs, pieces of wood, or other loose materials placed under or among goods carried as cargo in the hold of a ship to keep them dry and to pre vent their motion and chafing; cushioning or padding used in a shipping container to protect fragile articles against shock and breakage; baggage or per sonal effects.

Ebb

An outgoing tide.

Estuary

An inlet or ar m of the sea.

Fathom

Six feet.

Fenders

Objects placed along the side of the boat to protect the hull from damage.

Flare

The outward spread of the boat's sides from the waterline to the rail at the bow. Also, a pyrotechnic signalling de vice that can indicate distress.

Fore

Used to distinguish the forw ard part of a boat or things forward of amidships. It is the opposite of aft or after .

Forward

Toward the bow.

Frame

Ribs of the hull, extending from the k eel to the highest continuous deck.

Freeboard

The vertical distance measured on a boat's side from the w aterline to the gunw ale.

Galley

The kitchen area of a boat.

Gimbals

Swivels used to k eep equipment le vel.

Give-Way Vessel

The one which must sta y clear of vessels which have the right-of-way.

Grab Rail

A convenient grip, on a cabin top or along a companion ladder.

Gunwale (pronounced gunnel)

The upper edge of a boat's side.

Harbor

A safe anchorage, protected from most storms; may be natural or man-made, with breakwaters and jetties; a place for docking and loading.

Hatch

An opening in a boat's deck for per sons or cargo to go below.

Head

A marine toilet.

Headway

Forward motion of a vessel through the water.

Helm

The wheel or tiller b y which a ship is steered.

Holding Tank

Storage tank for se wage, so that it will not be pumped o verboard into the water.

Hull

The body of a boat.

Hypothermia

A physical condition where the body loses heat faster than it can produce it.

Inboard

More toward the center of a vessel; inside; a motor fitted inside the boat.

Inland Rules

Rules of the road that apply to vessel operation in harbors and certain rivers, lakes, and inland waterways.

Intracoastal Waterways

ICW: bays, rivers and canals along the coasts (such as Atlantic and Gulf of Mexico coasts), connected so that vessels may travel without going into the open sea.

Jetty

A structure, usually masonr y, projecting out from the shore; a jetty ma y protect a harbor entrance.

Keel

The permanently positioned, fore-and-aft backbone member of a boat's hull.

Knot

To bend a line. Also, a unit of speed equal to one nautical mile (6,076.10 feet) an hour.

Launch

- (1) To put a vessel into the w ater;
- (2) A small open pow erboat, mainly used for transportation between a vessel and shore.

Lee

The side opposite to that from which the wind blows.

Leeward

Situated on the side tur ned away from the wind. (Opposite of wind ward.)

Leeway

The amount a boat is car ried sideways by the wind's force or cur rent.

Limber Holes

Drainage holes in the bilge timber s of a vessel, allowing to r un to a low point for pumping out.

List

- A continuous leaning to one side, often caused by an imbalance in stow age or a leak into one compar tment;
- (2) A light list is a printed listing of aids to navigation, in geographical order or inclining of a vessel tow ard the side.

LOA

Length over all; the maximum length of a vessel's hull, excluding projecting spar s or rudder.

Locker

A storage place, a closet.

Log

A record or diar y of a vessel's journey.

Lubber's Line

A mark or per manent line on a compass that shows the cour se of the boat.

Making Way

Making progress through the water.

Marina

A place, essentially a dock area, where small recreational craft are k ept; usually floats or piers, as well as ser vice facilities, are available.

MAYDAY

A radio distress call, from the french m'aidez (help me); SOS in Mor se Code.

Mooring

Commonly, the anchor chain, buo y, pennant, etc., by which a boat is per manently anchored in one location.

Motor

A source of mechanical pow er.

Motorboat

Any watercraft 65 feet or less in length propelled by machinery, whether or not such machinery is the principal source of propulsion.

Navigation

The art of conducting a ship from por t to port.

Nautical Mile

6076.12 feet, or 1852 meter s, an inter national standard; the geographical mile, the length of one minute of latitude at the equator, is 6087.20 feet.

Nun Buoy

A conical, red buo y bearing an e ven number and marking the starboard side of a channel from sea ward.

Oar

A long, wooden instrument with a flat blade at one end, used for propelling a boat.

Outboard

- (1) A propulsion unit for boats, attached at the transom; includes motor, drive-shaft, and propeller; fuel tank and batter y may be integral or installed separately in the boat;
- (2) Outside or a way from a vessel's hull; opposite of inboard.

Outdrive

A propulsion system for boats, with an inboard motor operating an exterior drive, with driveshaft, gear s, and propeller; also called ster n-drive and inboard/outboard.

Overall Length

The extreme length of a vessel, excluding spars or rigging fittings. See LOA.

Painter

A rope attached to the bow of a boat for making it fast.

PFD

Personal Flotation De vice.

Pier

A structure, usually wood or masonry, extending into the water, used as a landing place for boats and ships.

Pile

A vertical wooden or concrete pole, driven into the bottom; may be a support for a pier or floats; also used for mooring.

Piling

A structure of piles.

Pitch

- The up and down mo vement as the bow and stern rise and fall due to w ave action;
- (2) The theoretical distance advanced by a propeller in one re volution.

Planing Hull

Type of hull that is shaped to lift out of the water at high speed and ride on the surface.

Port

The left side of a boat when you are facing the bow, also a destination or harbor.

Privileged Vessel

Former term for the vessel with the right-of-way.

Propeller

Wheel or scre w. Mechanism that pushes water aft to propel the boat.

Rigging

The general term for all lines(ropes) of a vessel.

Roll

The sideward motion of a boat caused by wind or waves.

Rules of the Road

The nautical traffic r ules for preventing collisions on the w ater.

Scope

The length of the anchor rope or chain. 6 to 1 scope means that the length of the anchor rope from the boat to the anchor is 6 times the depth of the w ater.

Scupper

A hole allowing water to run off the deck.

Sea Anchor

A floating can vas cone, held open by wire rings, with an opening in the smaller end, and a rope bridle at the larger end attached to a line leading to the vessel; used in storm conditions to (a) keep the bow of the boat to the wind, and (b) slow downwind drift of the boat.

Seacock

A through-hull valve, a shut-off on a plumbing or drain pipe betw een the vessel's interior and the sea.

Slip

- (1) A berth for a boat betw een two piers or floats:
- (2) The percentage difference betw een the theoretical and the actual distance that a propeller advances when tur ning in water under load.

Sole

The cabin or cockpit floor.

Spar Buoy

A channel marker that looks lik e a tall, slender pole.

Stand-On Vessel

The vessel with the right-of-w ay.

Starboard

The right side of a boat when you are facing the bow.

Stern

The after end or back of the boat.

Stow

To store items neatly and securely .

Strake

Planks running fore and aft on the outside of a vessel.

Taffrail

The rail around a boat's ster n.

Tide

The alternate rise and fall of w aters caused by the gra vitational attraction of moon or sun.

Topsides

- (1) The sides of a vessel abo ve the waterline:
- (2) On deck as opposed to below deck.

Transom

The transverse planking which for ms the afterend of a small, square-ended boat. (Outboard motors are usually attached to a transom.)

Trim

To arrange weights in a vessel in such a manner as to obtain desired draft at bow and stern.

Unbend

To cast-off or untie.

Underway

Vessel in motion, i.e., when not moored, at anchor or aground.

USPS

United States P ower Squadron, a private membership organization that specializes in boating education and good boating practices.

Vessel

Every kind of watercraft, other than a sea-plane on the water, capable of being used as a means of transpor tation on water.

Wake

Moving waves, created by vessel motion. Track or path that a boat lea ves behind it, when moving across the w ater.

Wash

The loose or brok en water left behind a vessel as it mo ves along; the surging action of waves.

Waterline

The intersection of a vessel's hull and the water's surface; the line separating the bottom paint and the topsides.

Way

Movement of a vessel through the water. Technically it is underway when not at anchor, aground, or made fast to the shore. The common usage is interpreted as progress through the water. Headway when going forward and Sternway when it is going backwards.

Well

Area at the rear of a boat where the motor may be located.

Wharf

A structure, parallel to the shore, for docking vessels.

Wheel

- (1) The steering wheel;
- (2) The propeller.

Whistle Signal

A standard communication signal betw een boats, to indicate change of cour se, danger, or other situations.

Windward

Situated on the side closest to the wind. (Opposite of lee ward.)

Yaw

To swing or steer off cour se, as when ${\bf r}$ unning with a quar tering sea.



BOATS DESIGNED WITH NATURE IN MIND.

As privileged visitors to the world's oceans, lakes and waterways, we share an obligation to help protect our marine environment. Wellcraft is leading the way with a variety of unique systems designed to help minimize the impact of recreational boating.

SHARE THE FUN FOR YEARS TO COME. PRACTICE CATCH AND RELEASE.





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Part No. 3208-5181